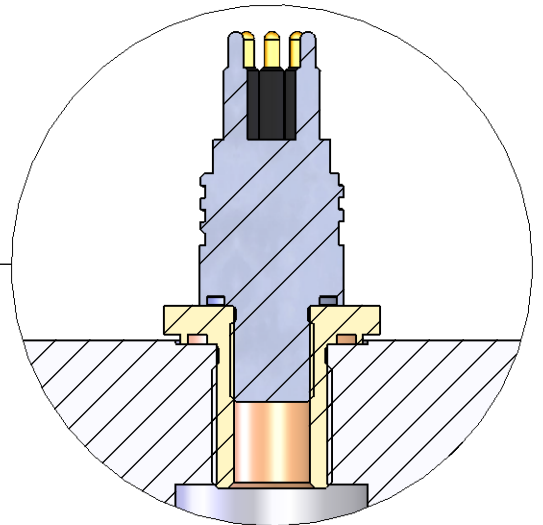
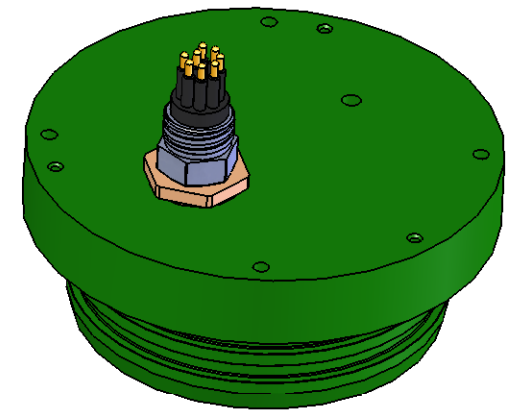
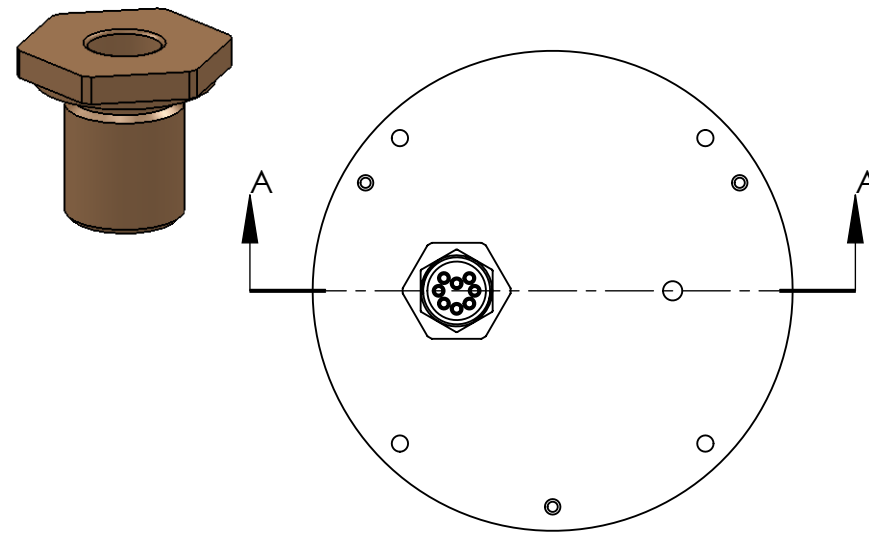
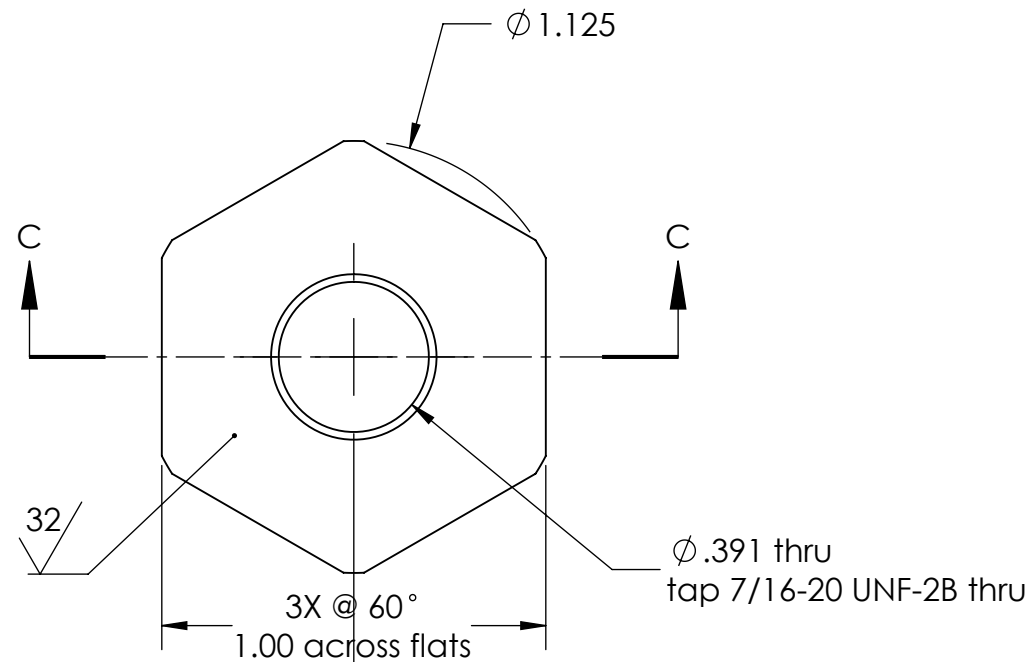
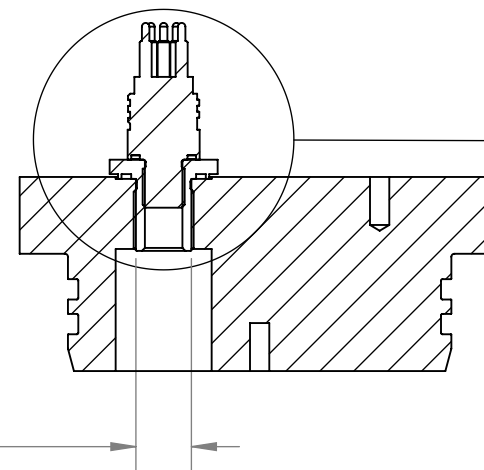


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

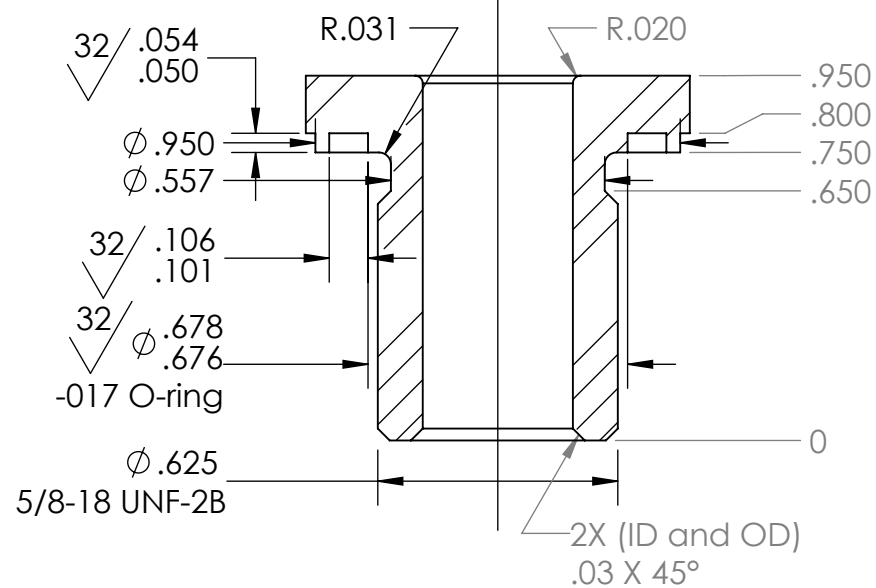


DETAIL B
SCALE 1 : 1



SECTION A-A

3X existing endcaps
(stacked on my desk)
bore $\phi .578$ thru
thread 7/16-20 UNF-2B thru -
DO NOT damage surrounding
anodized surface.
Threads should fir Part 1.



SECTION C-C
SCALE 2:1

1	3		Isolation Spacer	PEEK
Item No.	Qty	Part No.	Description	Material Specification
Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE DRAWN Haris Jannasch 2/20/14 ENGINEER CHECKED PROJECT NO. 901218 PROJECT Novel Sensors WEIGHT
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		ANGLES ±1°		
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
NEXT ASSY Description	NEXT ASSY Number			
Application		DO NOT SCALE DRAWING		
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Isolation Spacer for 4k Housing				SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1
DWG. NO. 275jaha-IsolationSpacer REV. A				