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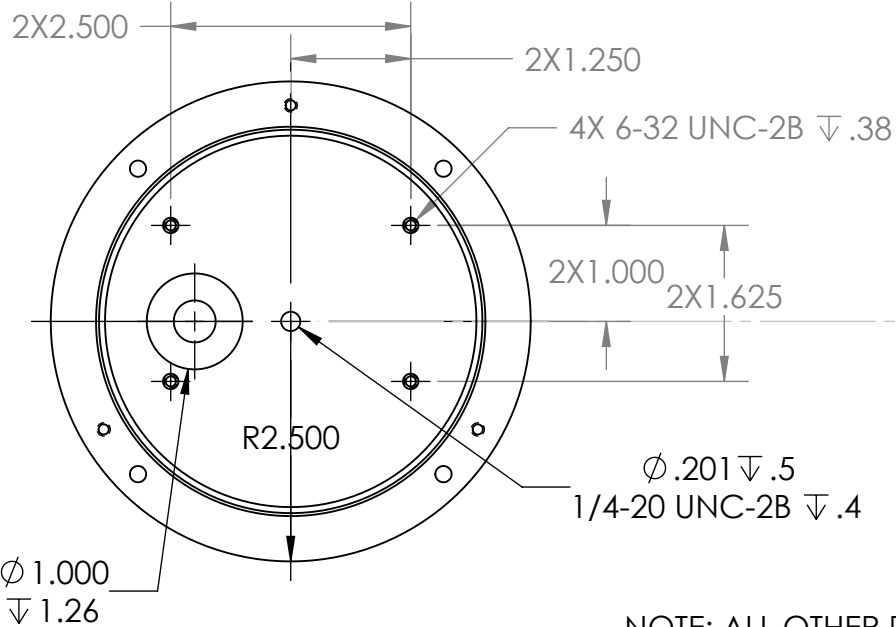
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

D

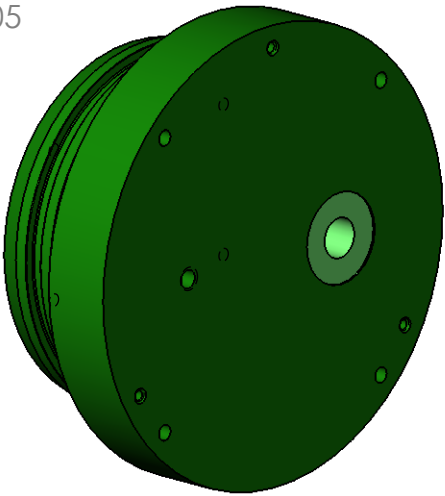
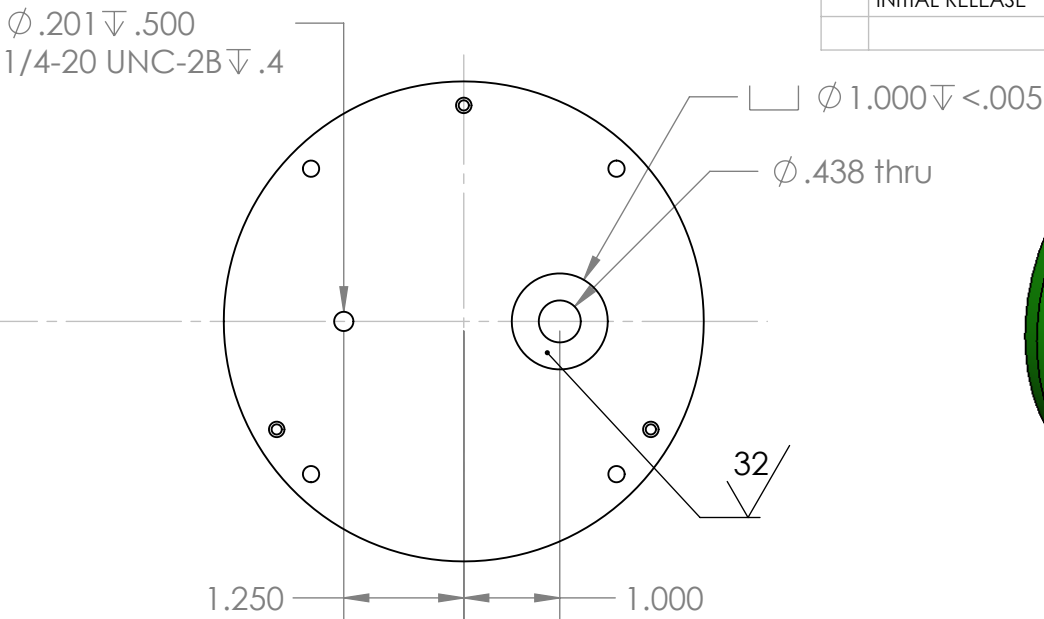
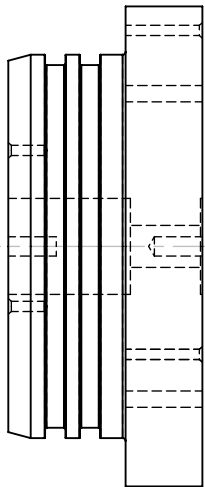
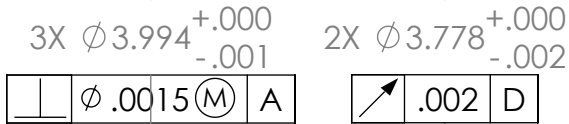
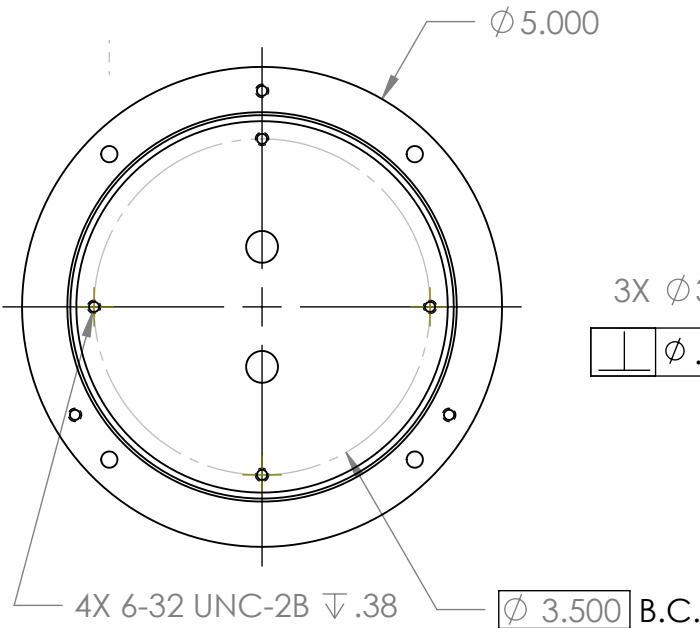
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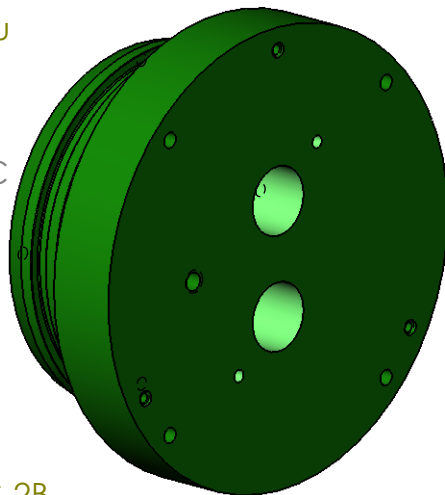
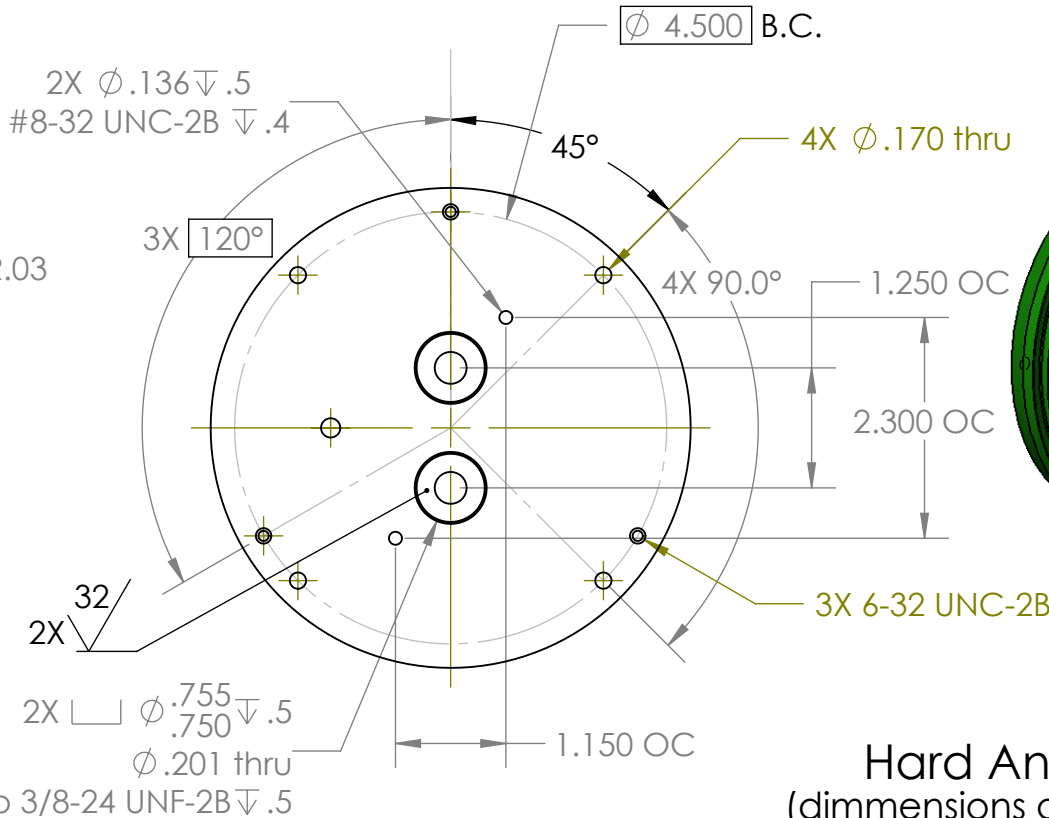
A



NOTE: ALL OTHER DIMENSIONS IDENTICAL TO PROBE SIDE END CAP



BATTERY SIDE END CAP



PROBE SIDE END CAP

Hard Annodize after QC
(dimmmensions apply to annodized parts)

2	1		Battery 4000m Endcap	Aluminum 6061-T6
1	1		DuraFET 4000m Endcap	Aluminum 6061-T6
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 5/1/2012	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900918	DuraFET 4000m Housing		
						PROJECT Novel Sensors			
						WEIGHT	SIZE B	DWG. NO. 248jaha-DuraFET-4000mHousing	REV.
Application		DO NOT SCALE DRAWING					SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 1

2X BREAK CORNER APR. .005

NOTES:

