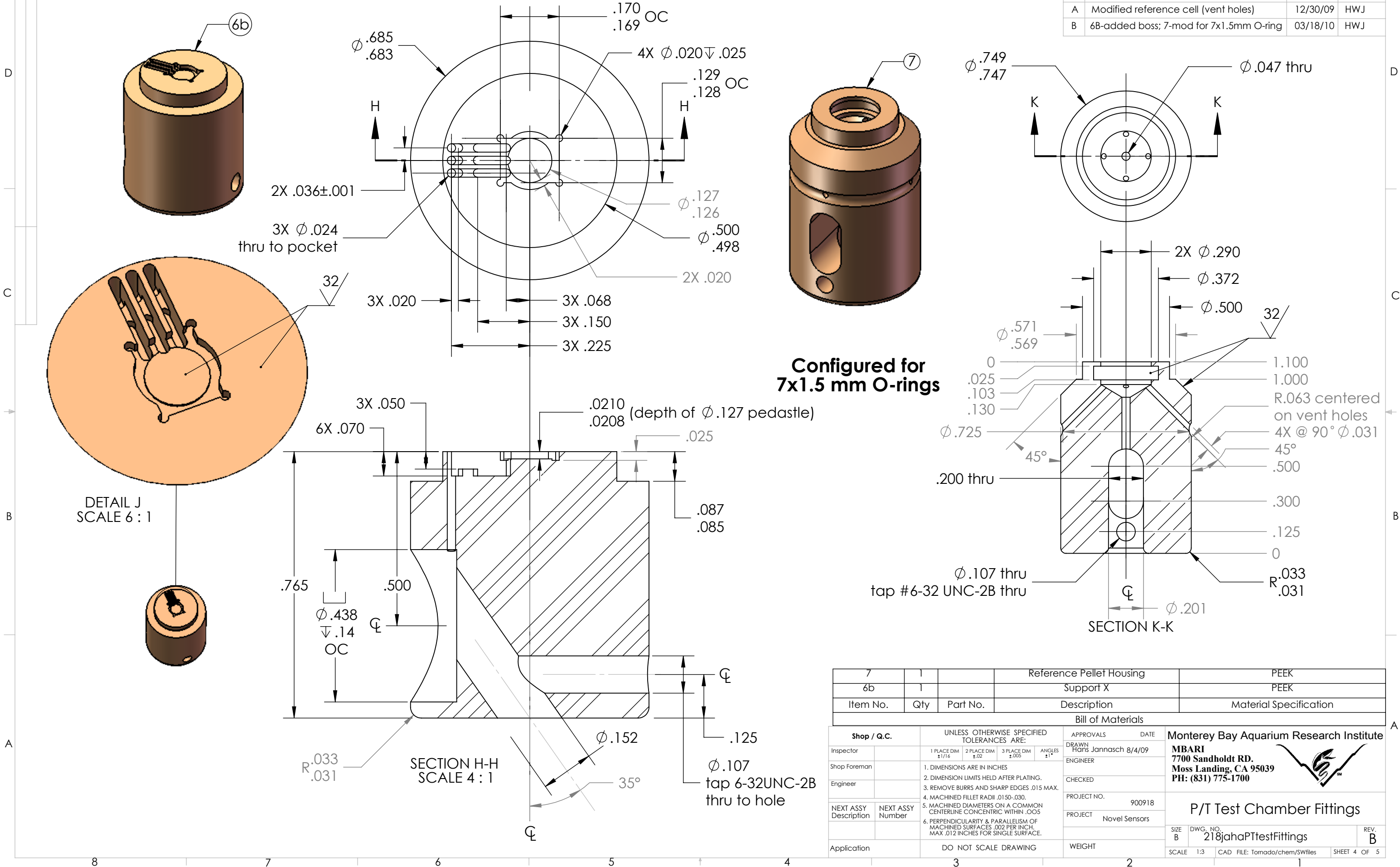


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Modified reference cell (vent holes)	12/30/09	HWJ
B	6B-added boss; 7-mod for 7x1.5mm O-ring	03/18/10	HWJ



Configured for
7x1.5 mm O-rings

7	1	Reference Pellet Housing			PEEK	
6b	1		Support X			PEEK
Item No.	Qty	Part No.	Description			Material Specification
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 8/4/09
Shop Foreman		1. DIMENSIONS ARE IN INCHES			ENGINEER	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 900918	
		4. MACHINED FILLET RADII .0150-.030.			PROJECT Novel Sensors	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SIZE B DWG. NO. 218jahaPTtestFittings REV. B	
Application		DO NOT SCALE DRAWING			SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 4 OF 5	
						Monterey Bay Aquarium Research Institute
						MBARI
						7700 Sandholdt RD.
						Moss Landing, CA 95039
						PH: (831) 775-1700
						
						P/T Test Chamber Fittings