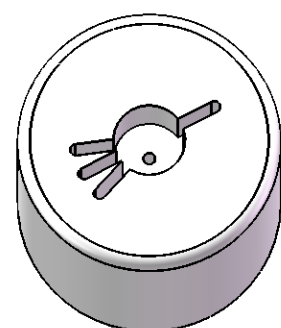
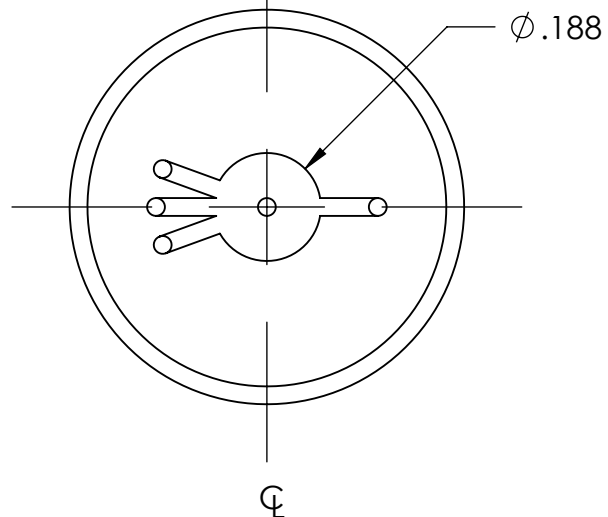
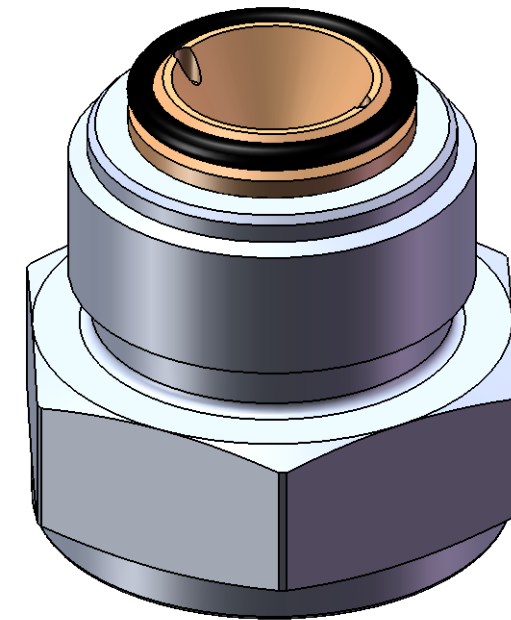
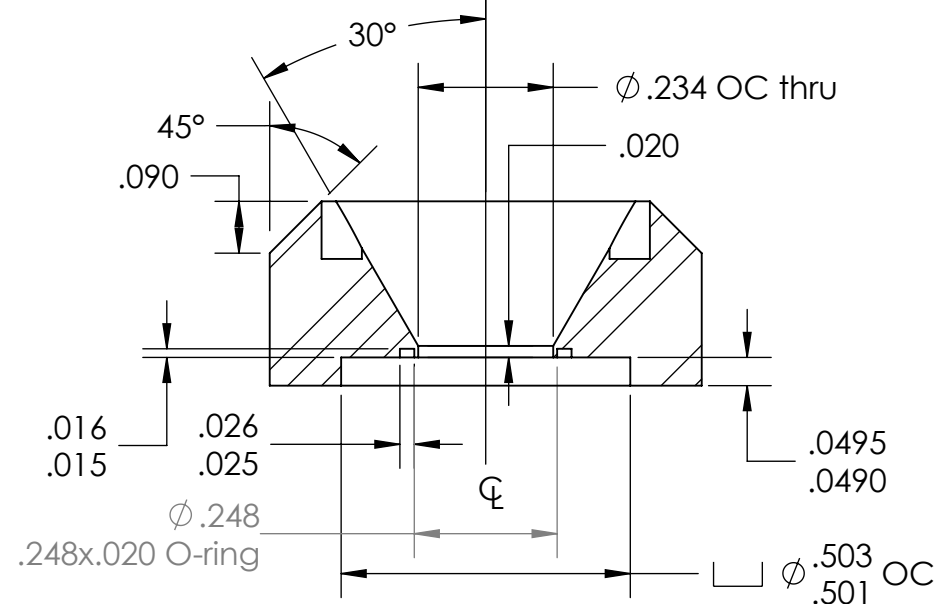
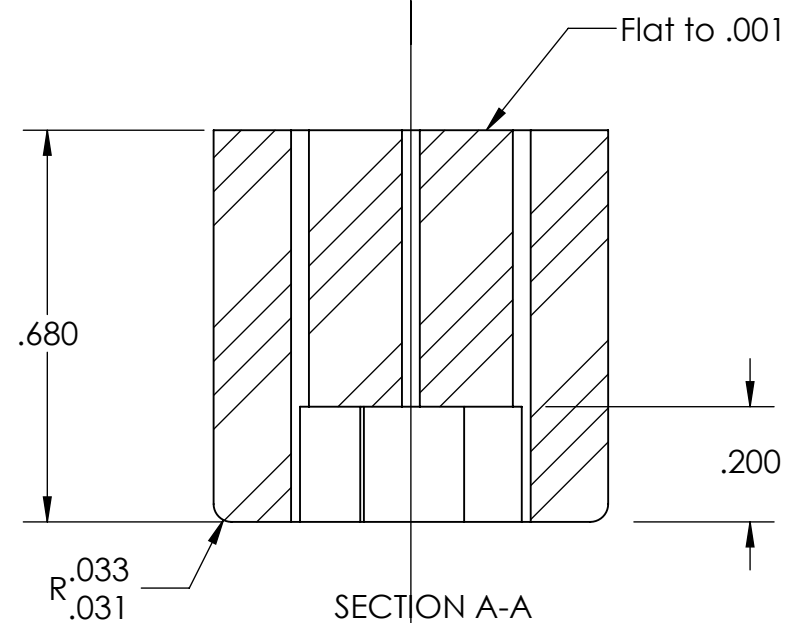
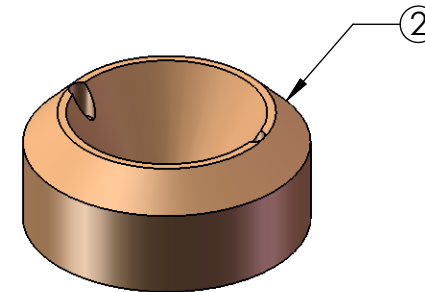
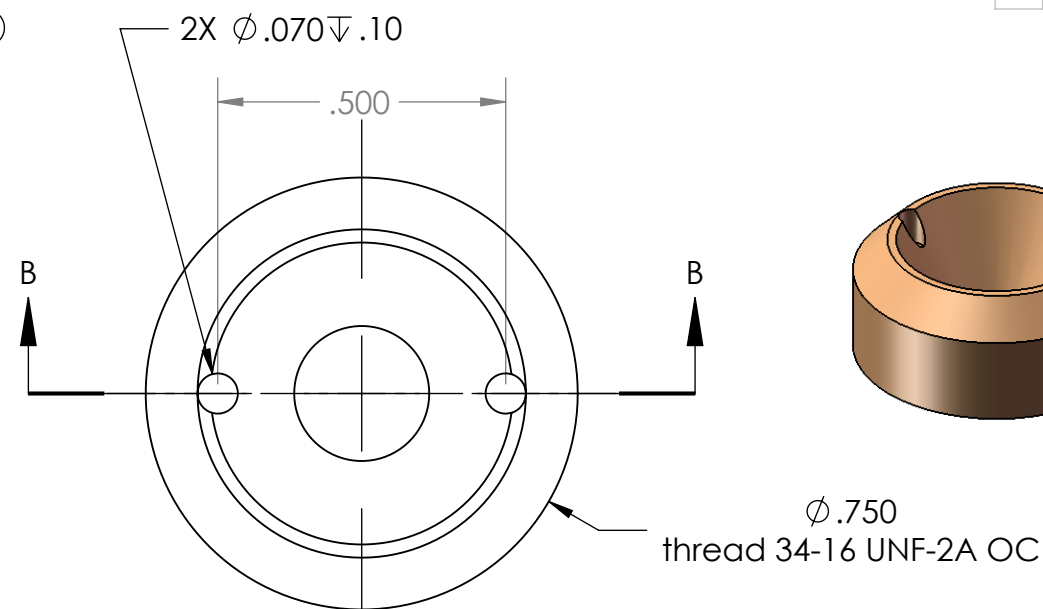
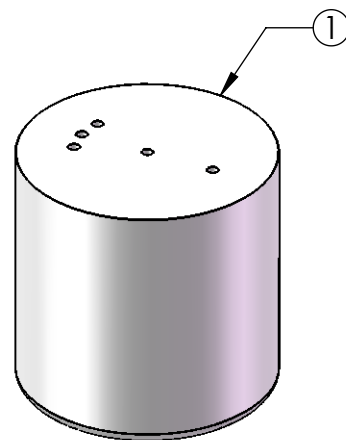
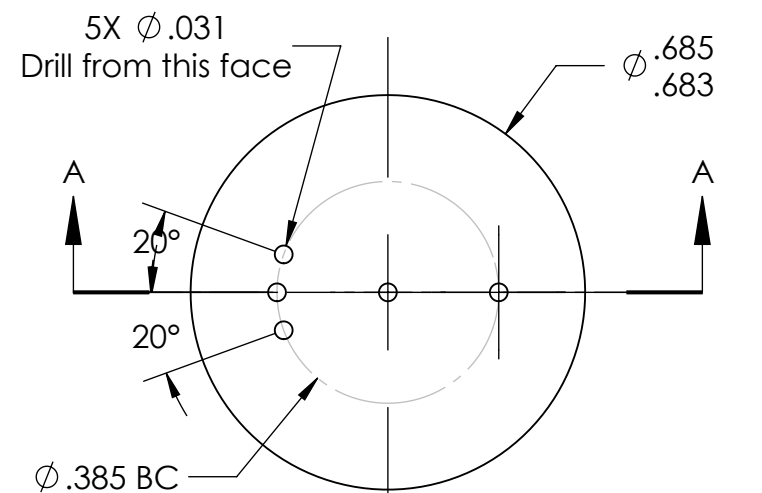


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION B-B
SCALE 3 : 1

2	2		Ring Seal	PEEK
1	2		Pressure Plug	PEEK
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 6/22/09						
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER						
Engineer						CHECKED						
						PROJECT NO.		900918				
NEXT ASSY Description	NEXT ASSY Number					PROJECT		Novel Sensors		HW-Ext-Area Chip Holder		
								SIZE B		DWG. NO. 246jahHW-ExtAreaChipHolder		REV.
Application		DO NOT SCALE DRAWING				WEIGHT		SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF				