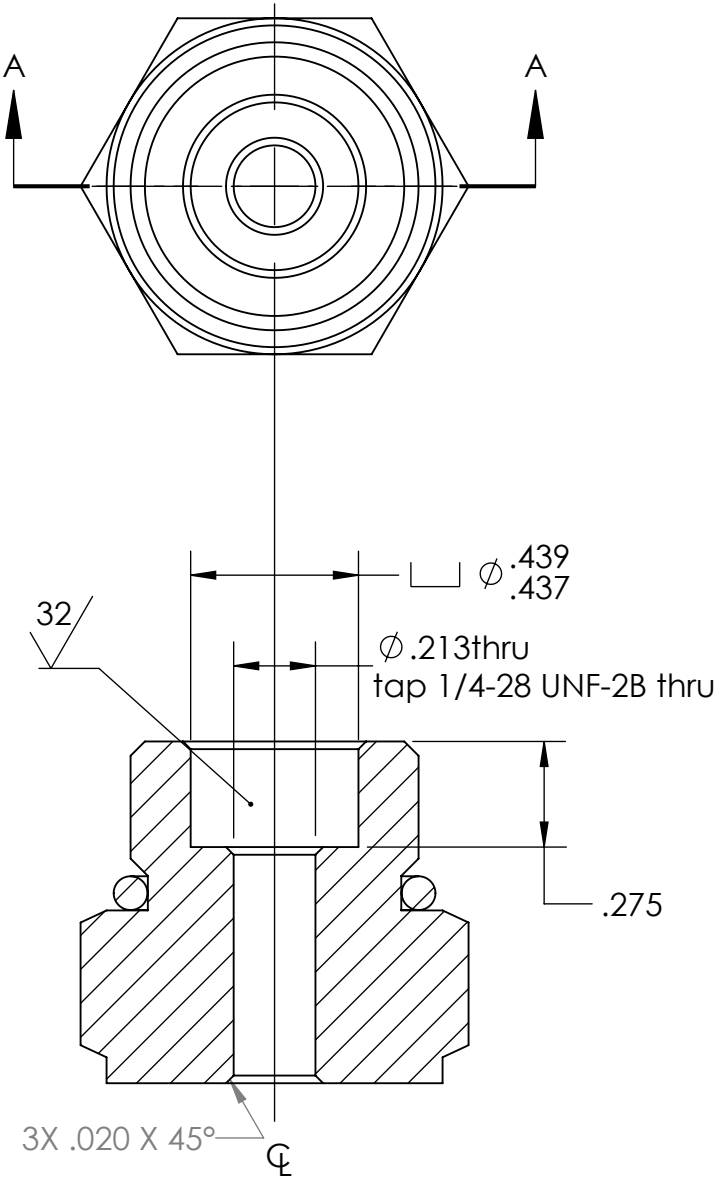
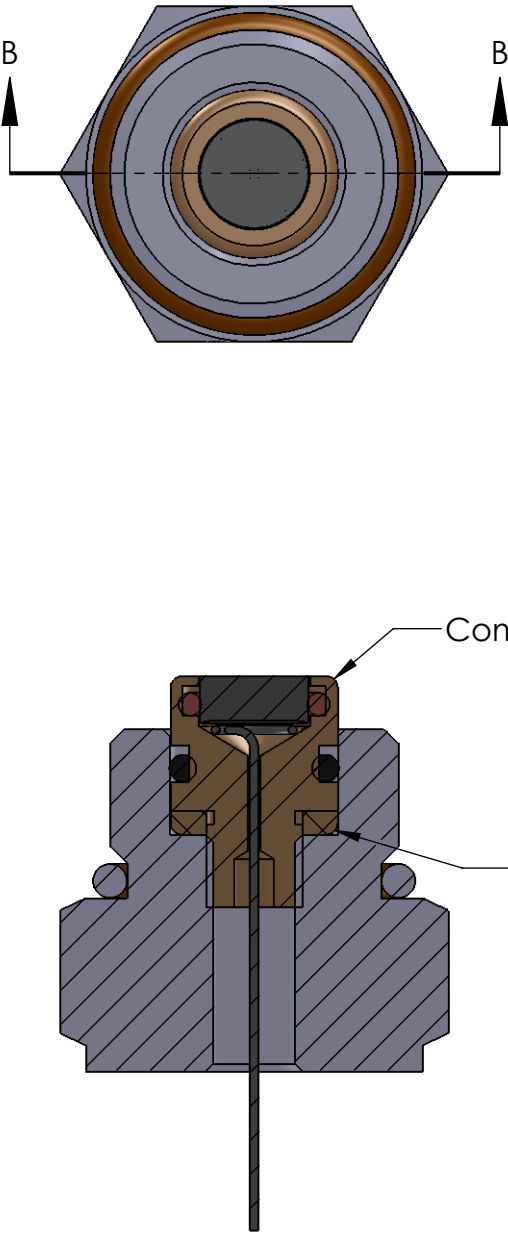


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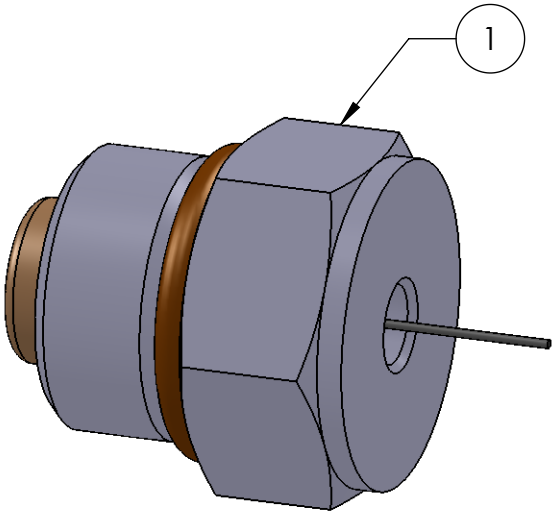
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



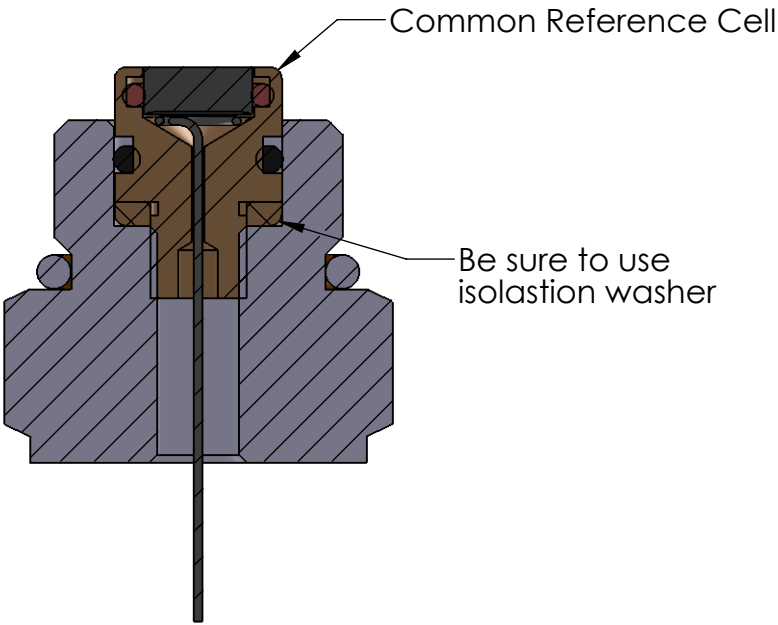
SECTION A-A



SECTION B-B



ASSEMBLY



1	1		Shallow Com Ref Adapter	Stainless Steel (from Swagelock SS-8-PST)		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES				DRAWN Hans Jannasch 3/5/2013
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO. 901218	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT Novel Sensors	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application	DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 261jaha-ShallowCommonRefAdapter REV.		
				SCALE 1:3	CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1	

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Moss Landing, CA 95039
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Shallow Comm Ref Adapter