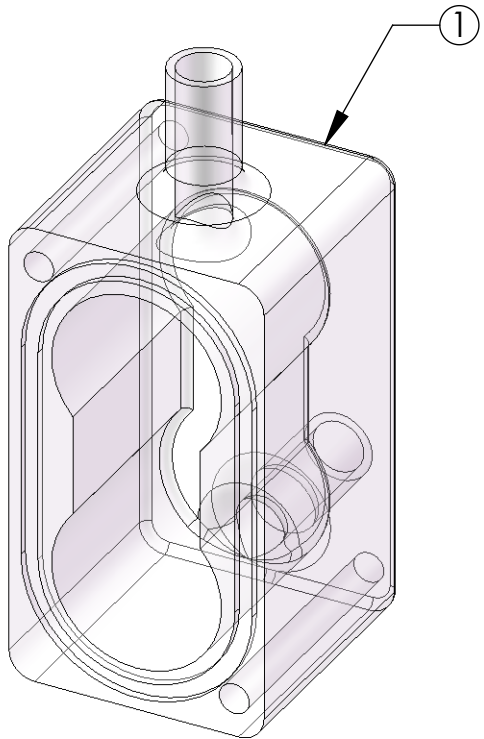
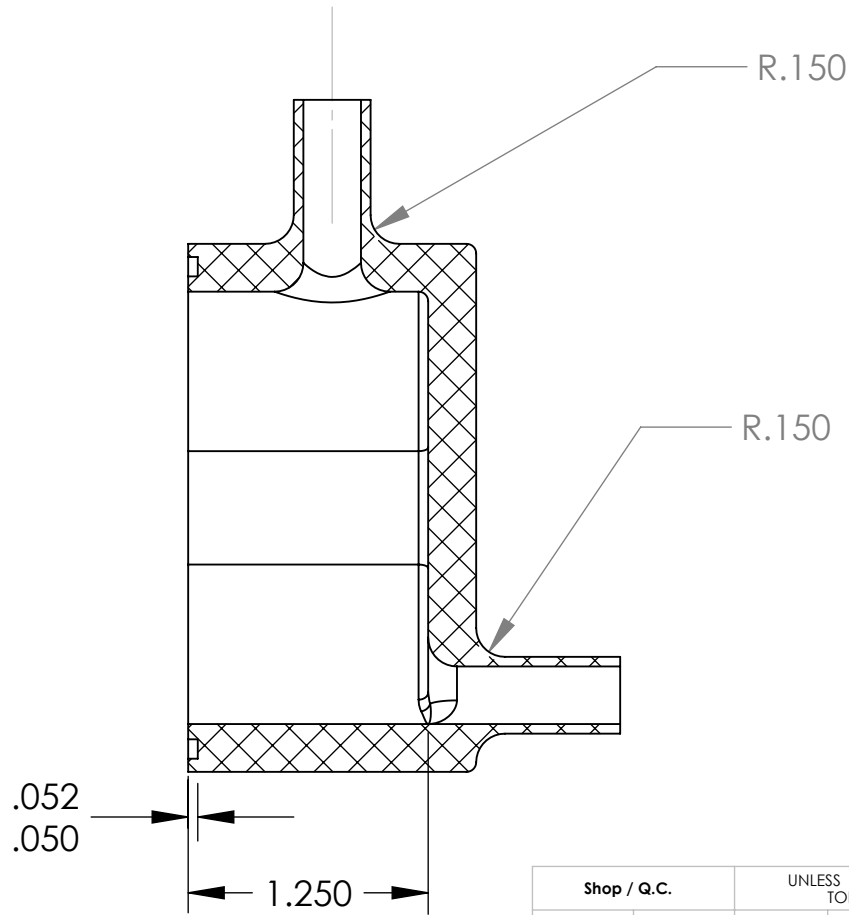
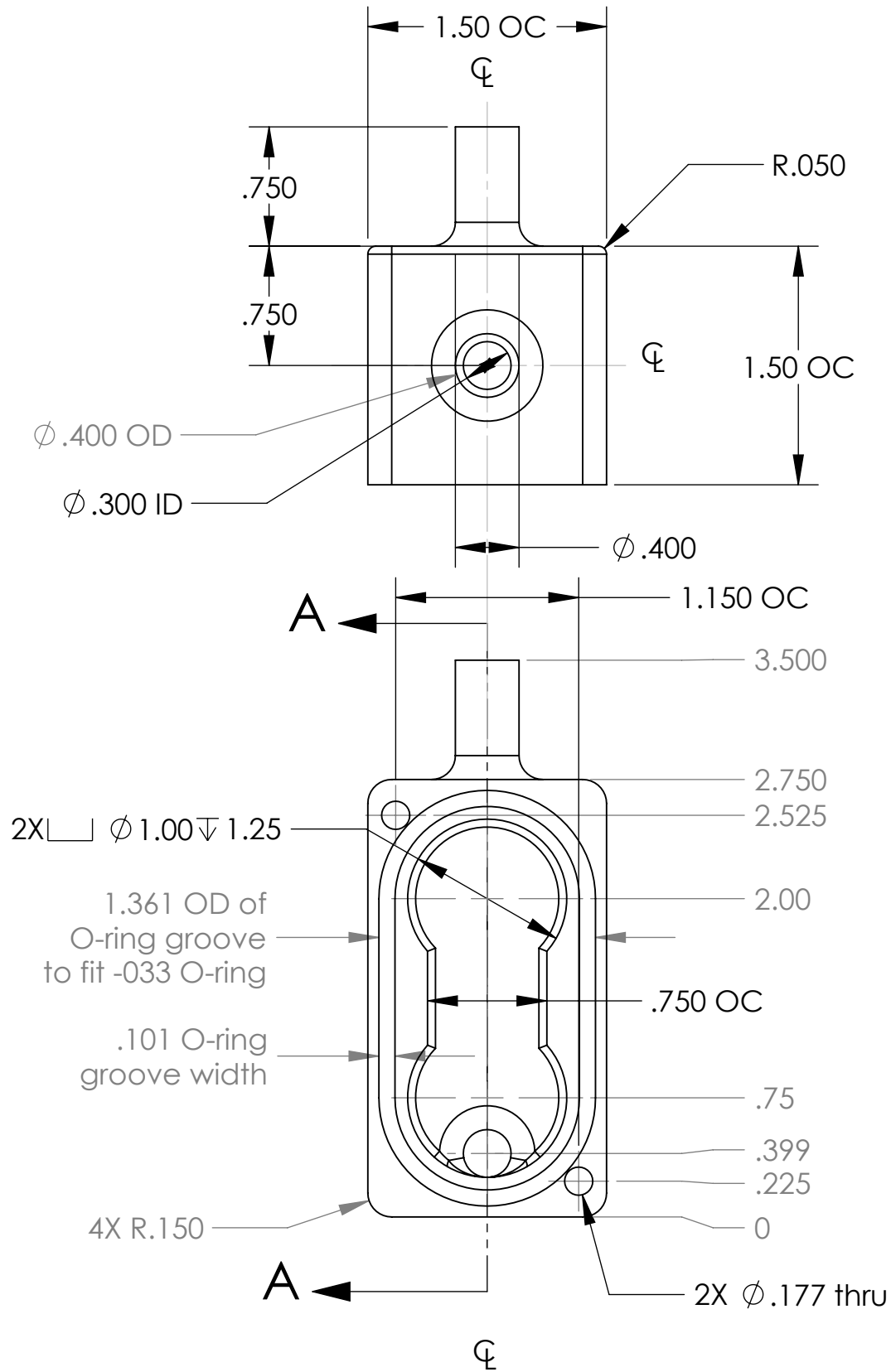


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



DuraFET pumped Flow Cell
Material: Printed Acrylic

SECTION A-A

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	6/20/14	ENGINEER				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
Engineer						PROJECT NO.	901217					
						PROJECT	Chemical Sensors					
NEXT ASSY Description	NEXT ASSY Number											
Application		DO NOT SCALE DRAWING				WEIGHT				SIZE B	DWG. NO. 279jahaDuraFETpumpedCell	REV.
										SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 1