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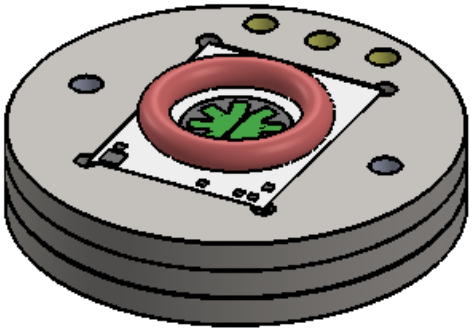
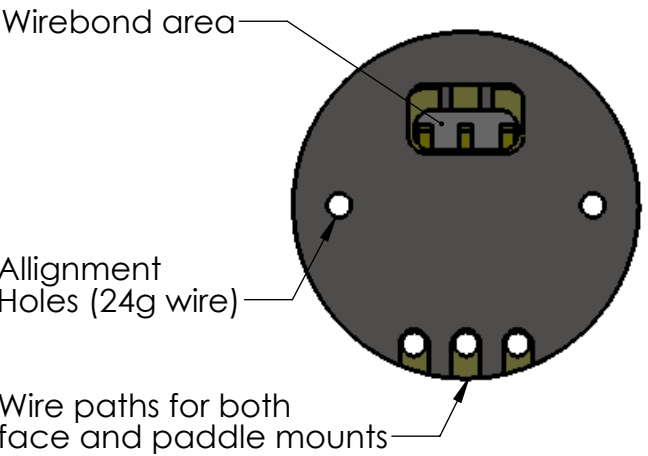
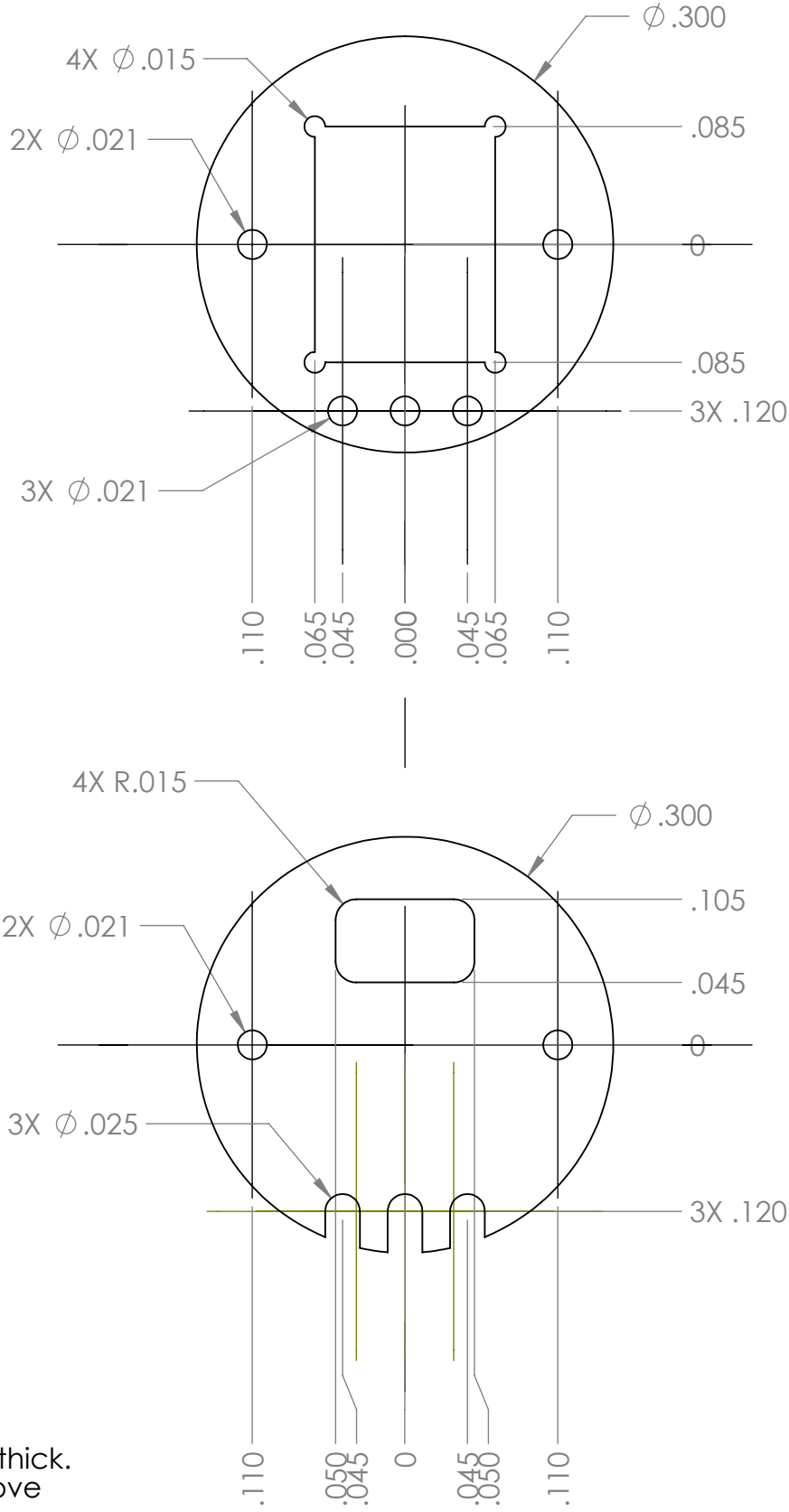
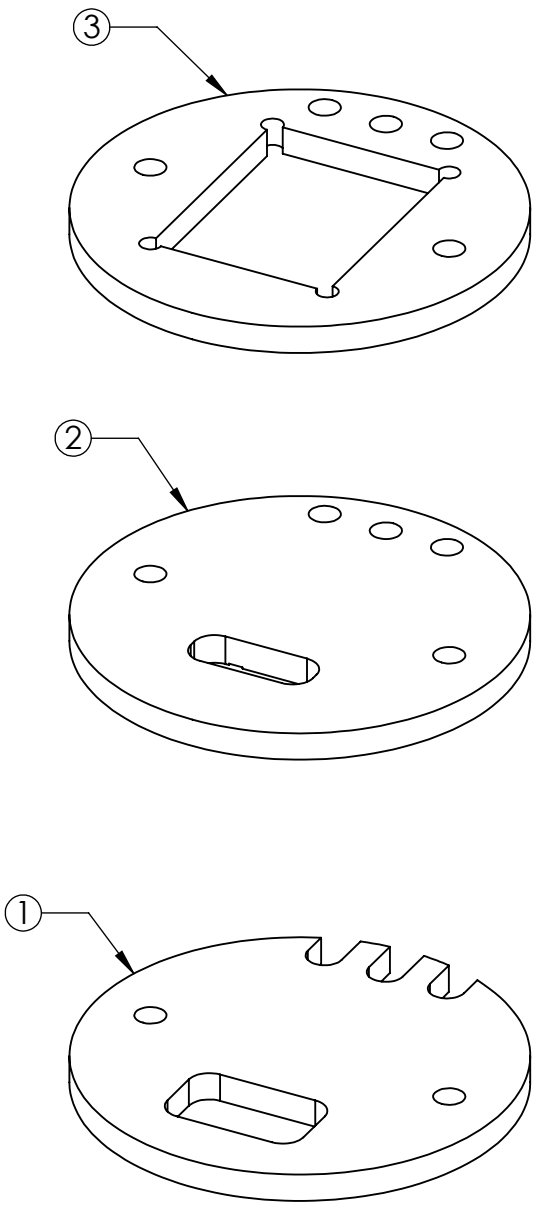
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Modified holes to .020"	4/28/16	hwj

D

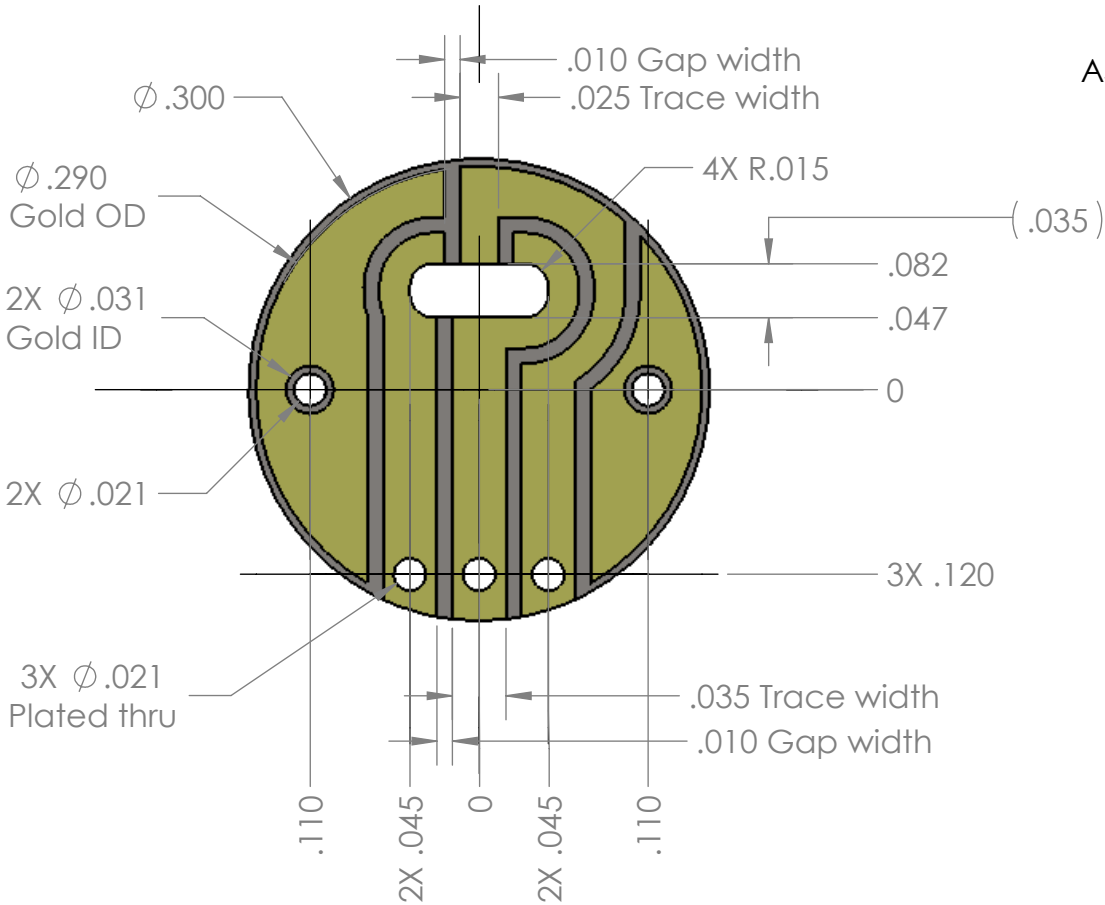
C

B

A



ASSEMBLY



NOTES:
7. Parts 1 and 2 should be .020±.001 thick.
8. Top of Part 3 should be <.0005 above surface of die when assembled.

3	1		Top Retainer	.020" Ceramic or G4
2	1		Center Ceramic	.020" Ceramic
1	1		Bottom Support	.020" Ceramic
Item No.	Qty	Part No.	Description	Material Specification

Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		1. DIMENSIONS ARE IN INCHES	4. MACHINED FILLET RADII .015-.030	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.
NEXT ASSY Description	NEXT ASSY Number	APPROVALS		
		DATE		
		DRAWN		
		ENGINEER		
		CHECKED		
		PROJECT NO.		
		PROJECT		
		WEIGHT		
		DO NOT SCALE DRAWING		
		Monterey Bay Aquarium Research Institute		
		MBARI		
		7700 Sandholdt RD.		
		Moss Landing, CA 95039		
		PH: (831) 775-1700		
		Ceramic DuraFET Support		
		SIZE B		
		DWG. NO. 298jahaCeramicDFsupport		
		SCALE 1:3		
		CAD FILE: Tornado/chem/SWfiles		
		SHEET 1 OF 2		

