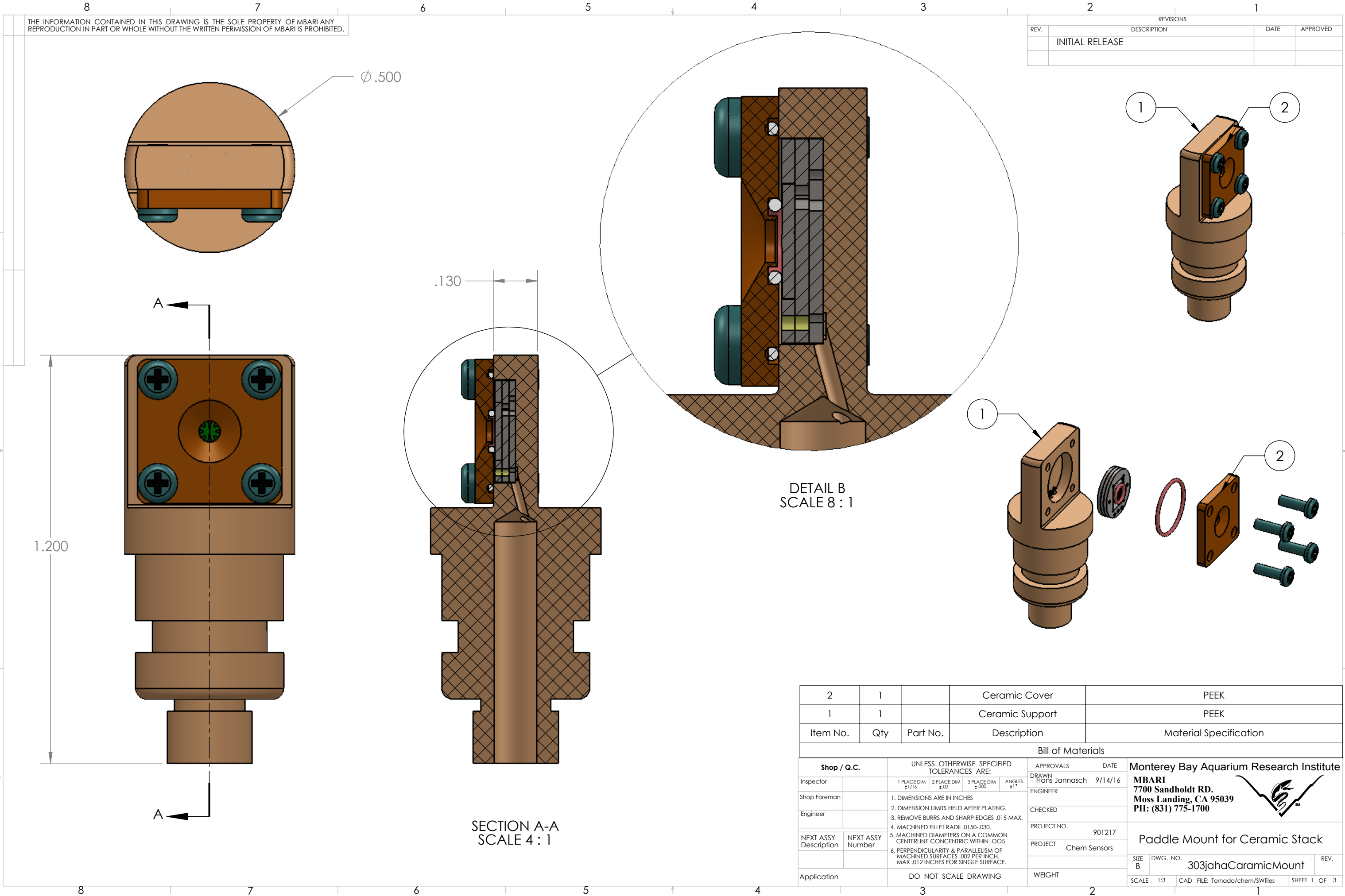
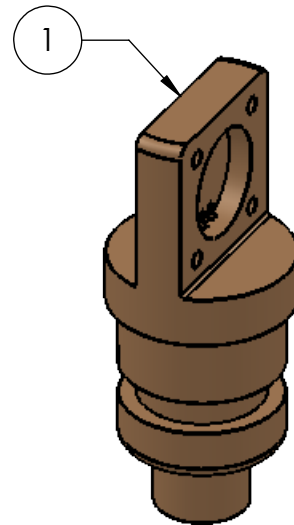
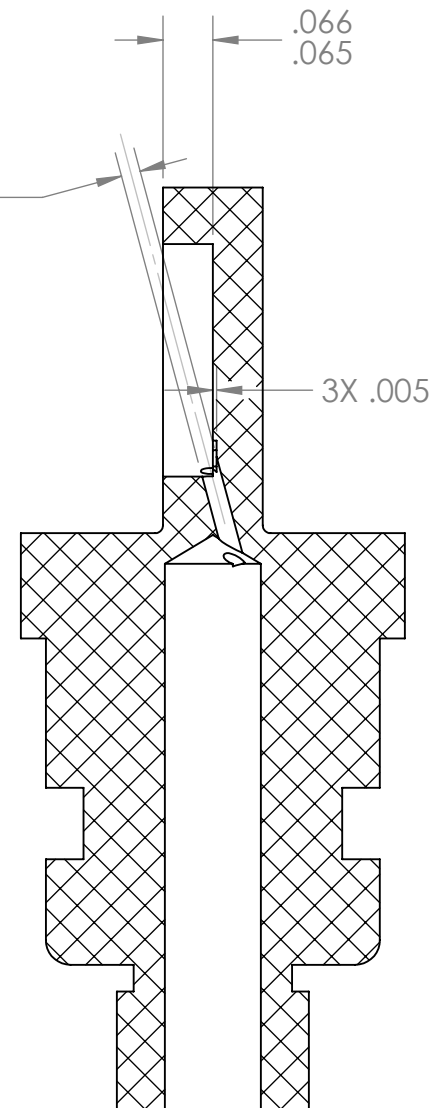
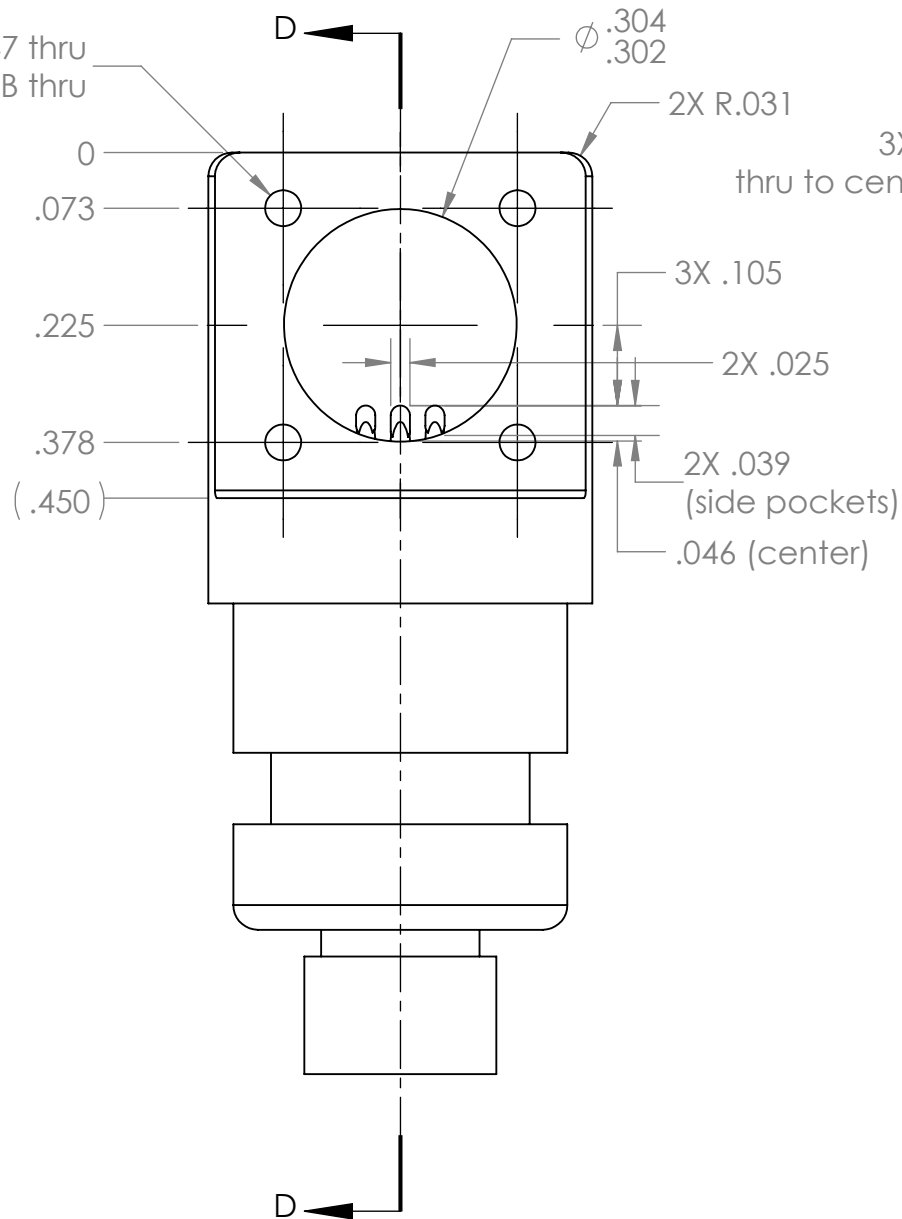




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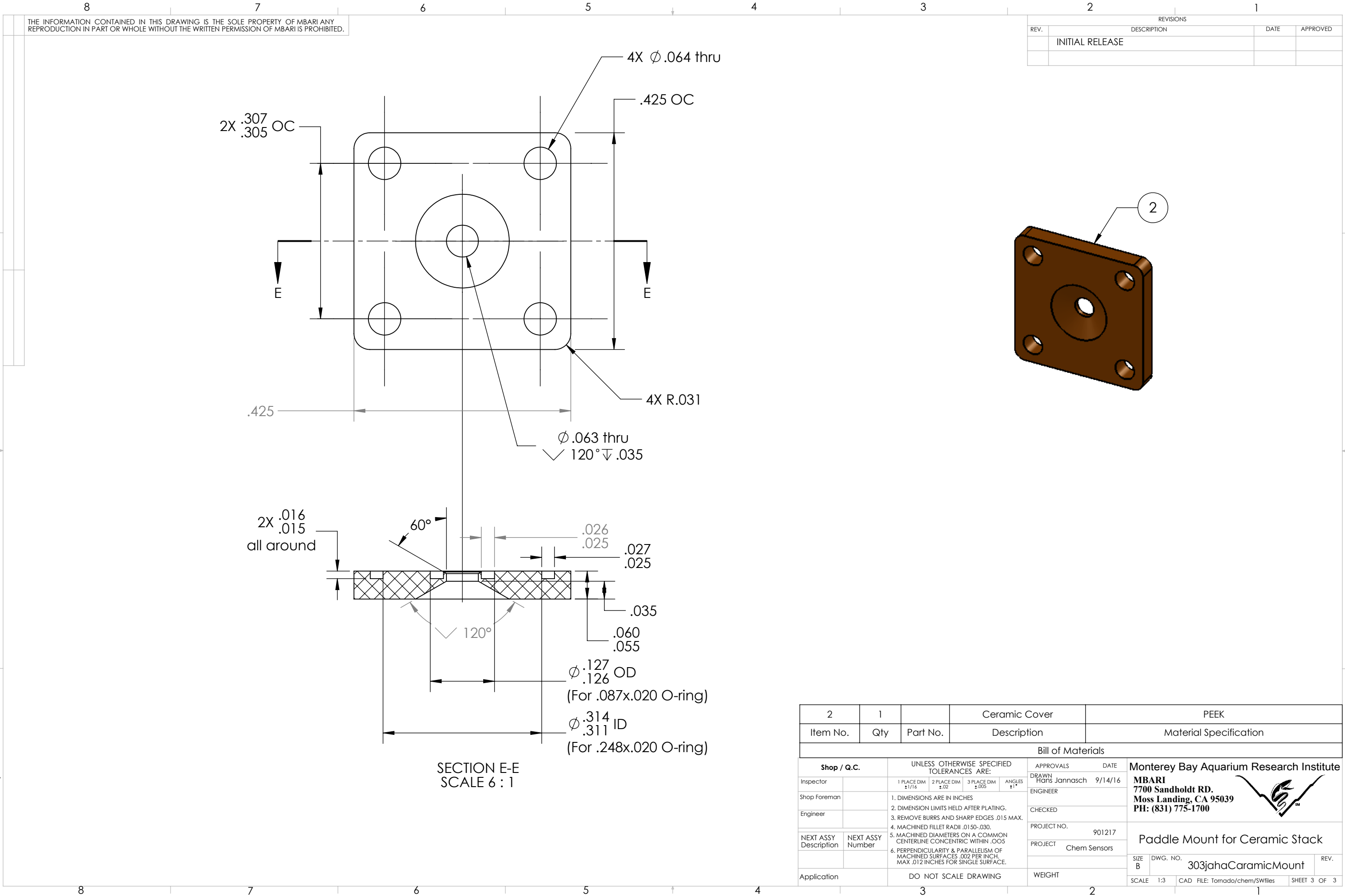
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2	1		Ceramic Cover	PEEK		
1	1		Ceramic Support	PEEK		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 9/14/16
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 901217
		4. MACHINED FILLET RADII .0150-.030.				PROJECT Chem Sensors
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING		WEIGHT		
3			2			
Monterey Bay Aquarium Research Institute						
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700						
Paddle Mount for Ceramic Stack						
SIZE B		DWG. NO. 303jahaCeramicMount			REV.	
SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 3				



SECTION D-D
SCALE 4 : 1

1	1		Ceramic Support	PEEK
Item No.	Qty	Part No.	Description	Material Specification
Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN Hans Jannasch 9/14/16
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Chem Sensors
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
Application	DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 303jahaCaramicMount REV.
				SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 2 OF 3



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2		1		Ceramic Cover		PEEK	
Item No.		Qty	Part No.	Description		Material Specification	
Bill of Materials							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	9/14/16
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217	
						PROJECT Chem Sensors	
Application		DO NOT SCALE DRAWING			WEIGHT		
Monterey Bay Aquarium Research Institute							
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700							
Paddle Mount for Ceramic Stack							
SIZE B		DWG. NO.		303jahaCaramicMount			
SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 3 OF 3			

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Moss Landing, CA 95039
PH: (831) 775-1700



Paddle Mount for Ceramic Stack