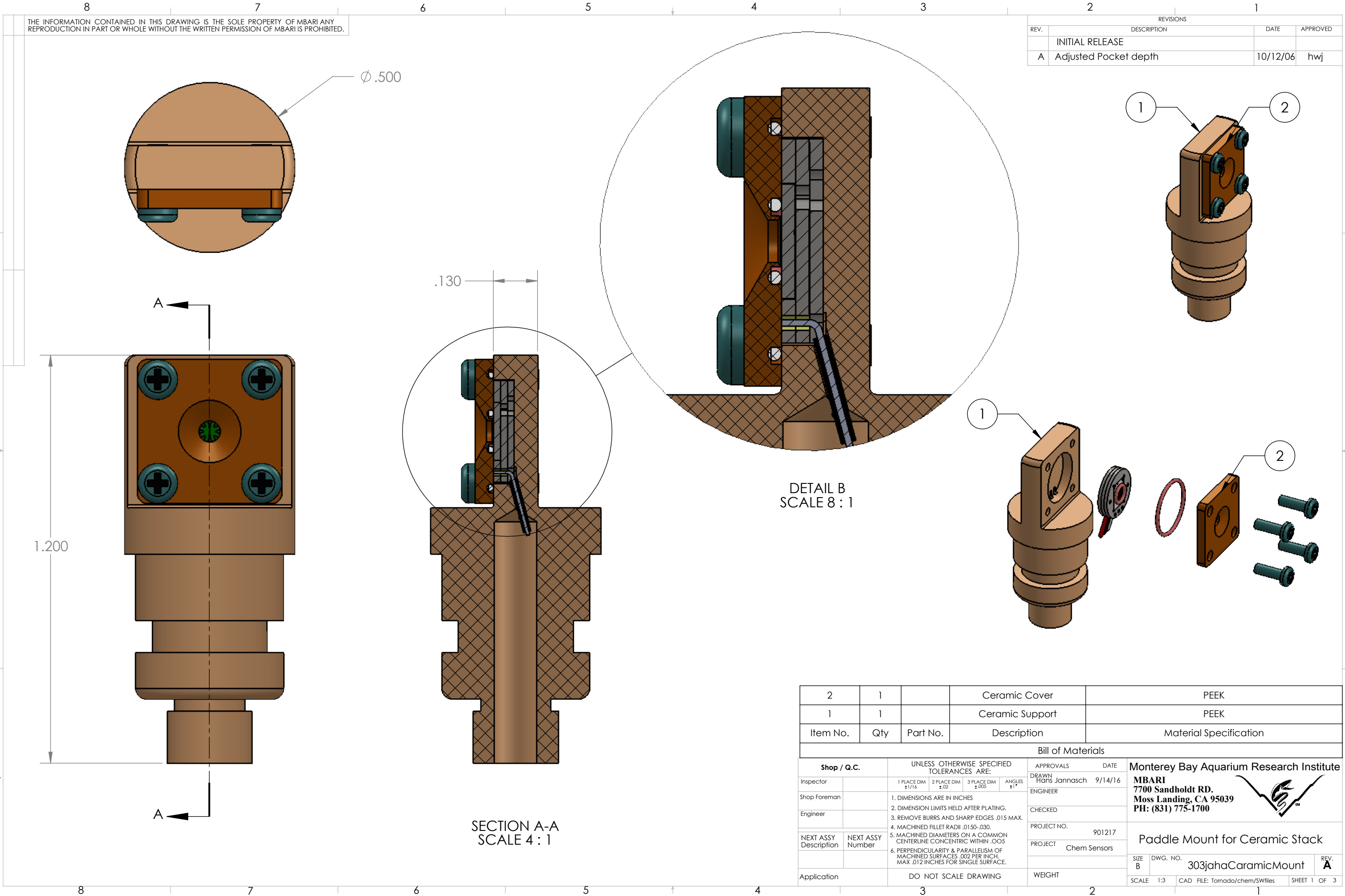
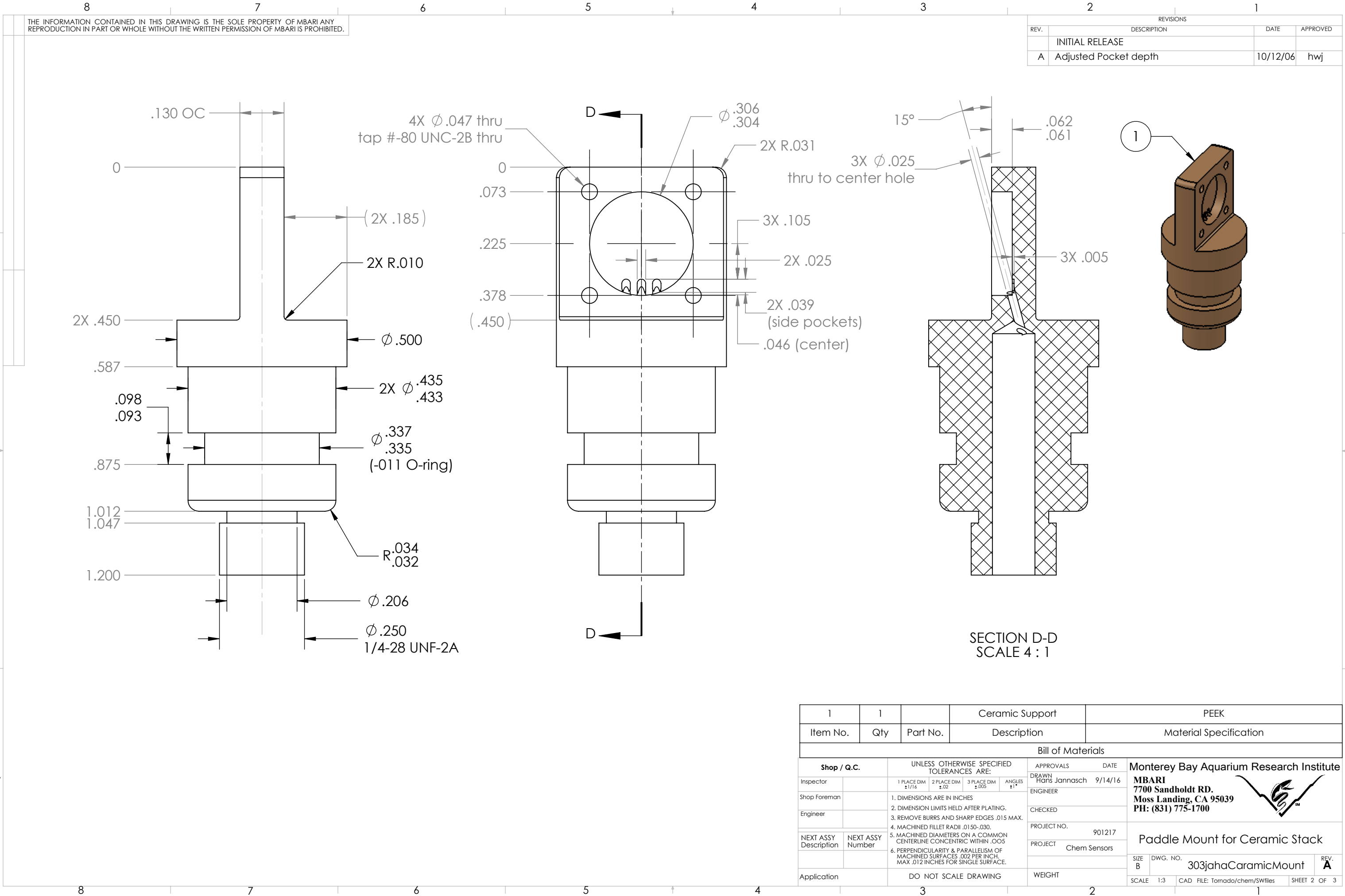
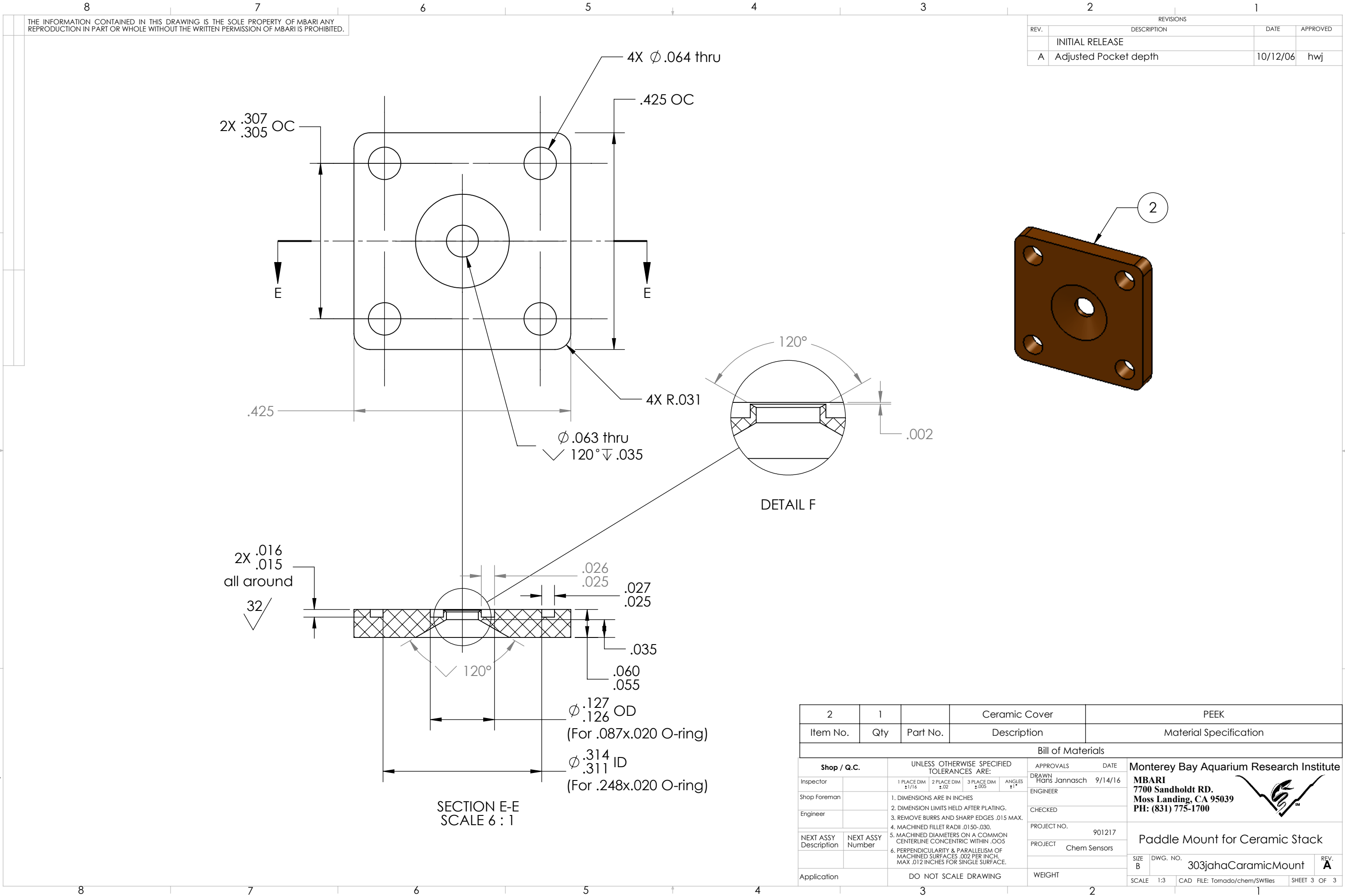






1		1				Ceramic Support		PEEK	
Item No.		Qty		Part No.		Description		Material Specification	
Bill of Materials									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				DRAWN Hans Jannasch		9/14/16	
Engineer						ENGINEER		CHECKED	
NEXT ASSY Description						NEXT ASSY Number		PROJECT NO. 901217	
						PROJECT Chem Sensors		Monterey Bay Aquarium Research Institute	
Application		DO NOT SCALE DRAWING				WEIGHT		Paddle Mount for Ceramic Stack	
		3				2		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
									
								SIZE B	
								DWG. NO. 303jahaCaramicMount	
								REV. A	
								SCALE 1:3	
								CAD FILE: Tornado/chem/SWfiles	
								SHEET 2 OF 3	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Adjusted Pocket depth	10/12/06	hwj

2		1		Ceramic Cover		PEEK		
Item No.		Qty	Part No.	Description		Material Specification		
Bill of Materials								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DATE Hans Jannasch 9/14/16		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		
Engineer						CHECKED		
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 901217				Paddle Mount for Ceramic Stack		
		PROJECT Chem Sensors						
Application		DO NOT SCALE DRAWING		WEIGHT			SIZE B	DWG. NO. 303jahaCaramicMount
		3		2		SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 3 OF 3