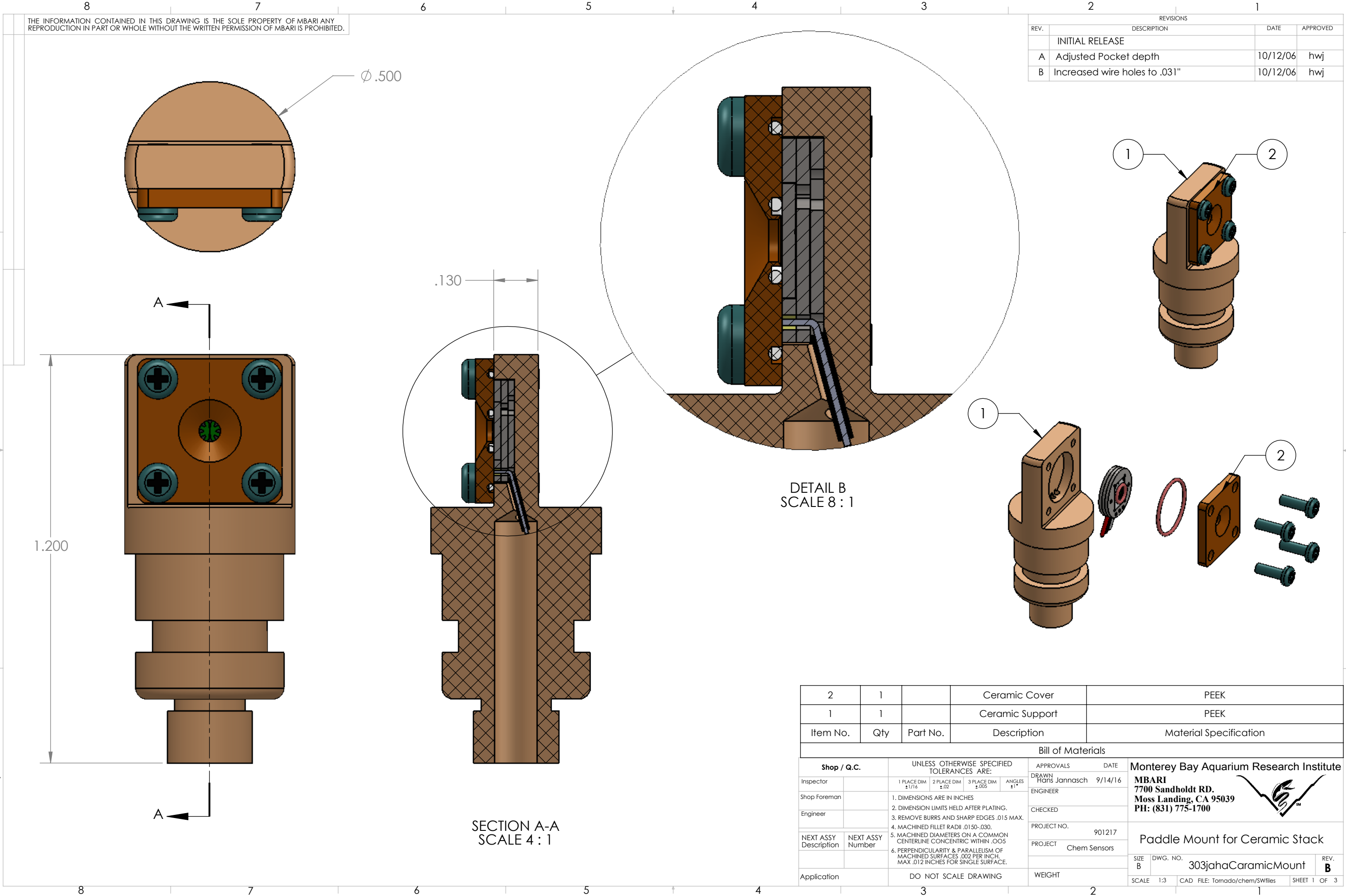




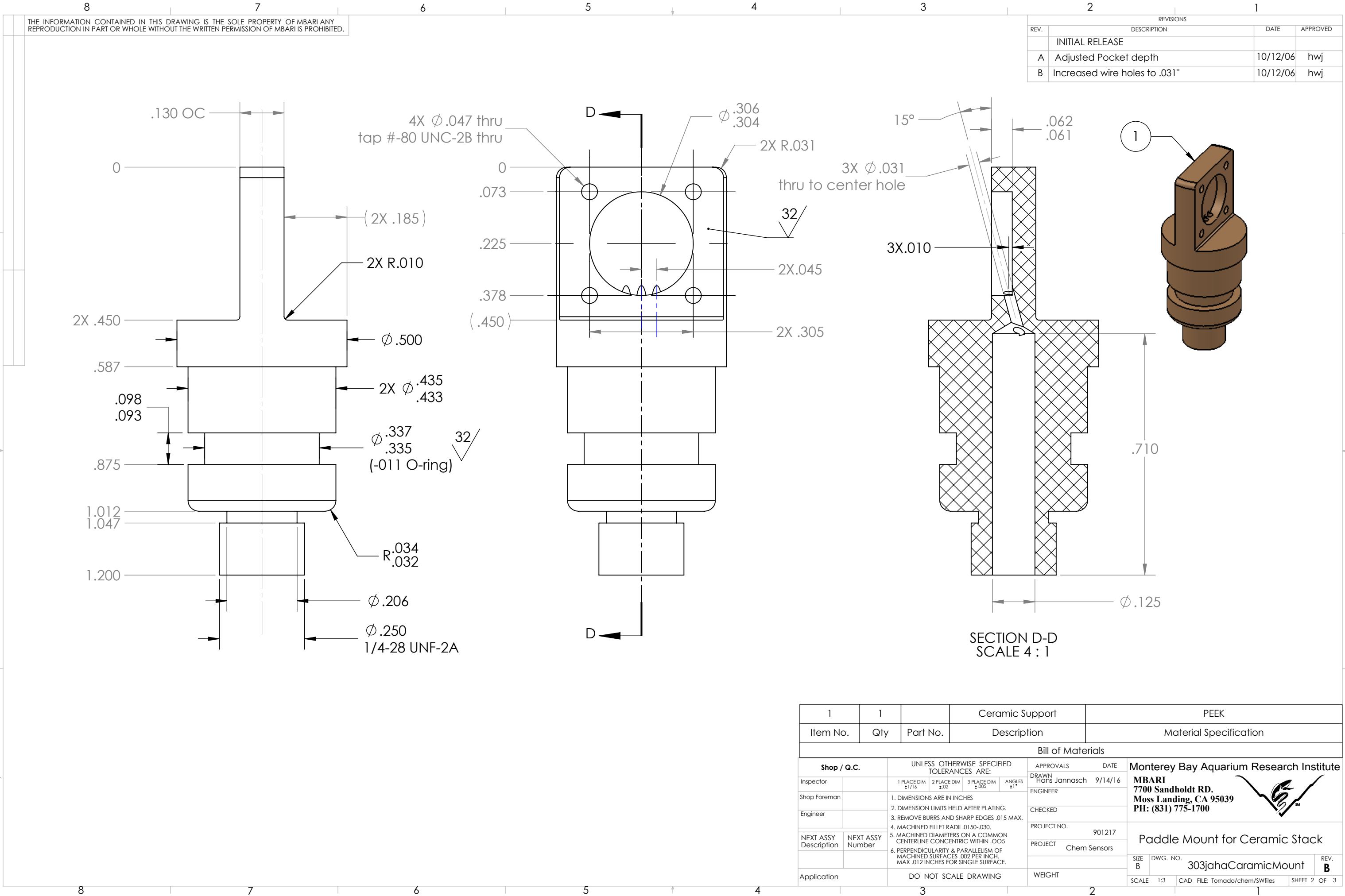
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Adjusted Pocket depth	10/12/06	hwj
B	Increased wire holes to .031"	10/12/06	hwj

DETAIL B
SCALE 8 : 1

SECTION A-A
SCALE 4 : 1

2	1		Ceramic Cover	PEEK		
1	1		Ceramic Support	PEEK		
Item No.	Qty	Part No.	Description	Material Specification		
Bill of Materials						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch 9/14/16
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217
		PROJECT Chem Sensors	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Application		WEIGHT				
DO NOT SCALE DRAWING						
			Paddle Mount for Ceramic Stack			
			SIZE B	DWG. NO. 303jahaCaramicMount	REV. B	
			SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 3	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Adjusted Pocket depth	10/12/06	hwj
B	Increased wire holes to .031"	10/12/06	hwj

SECTION D-D
SCALE 4 : 1

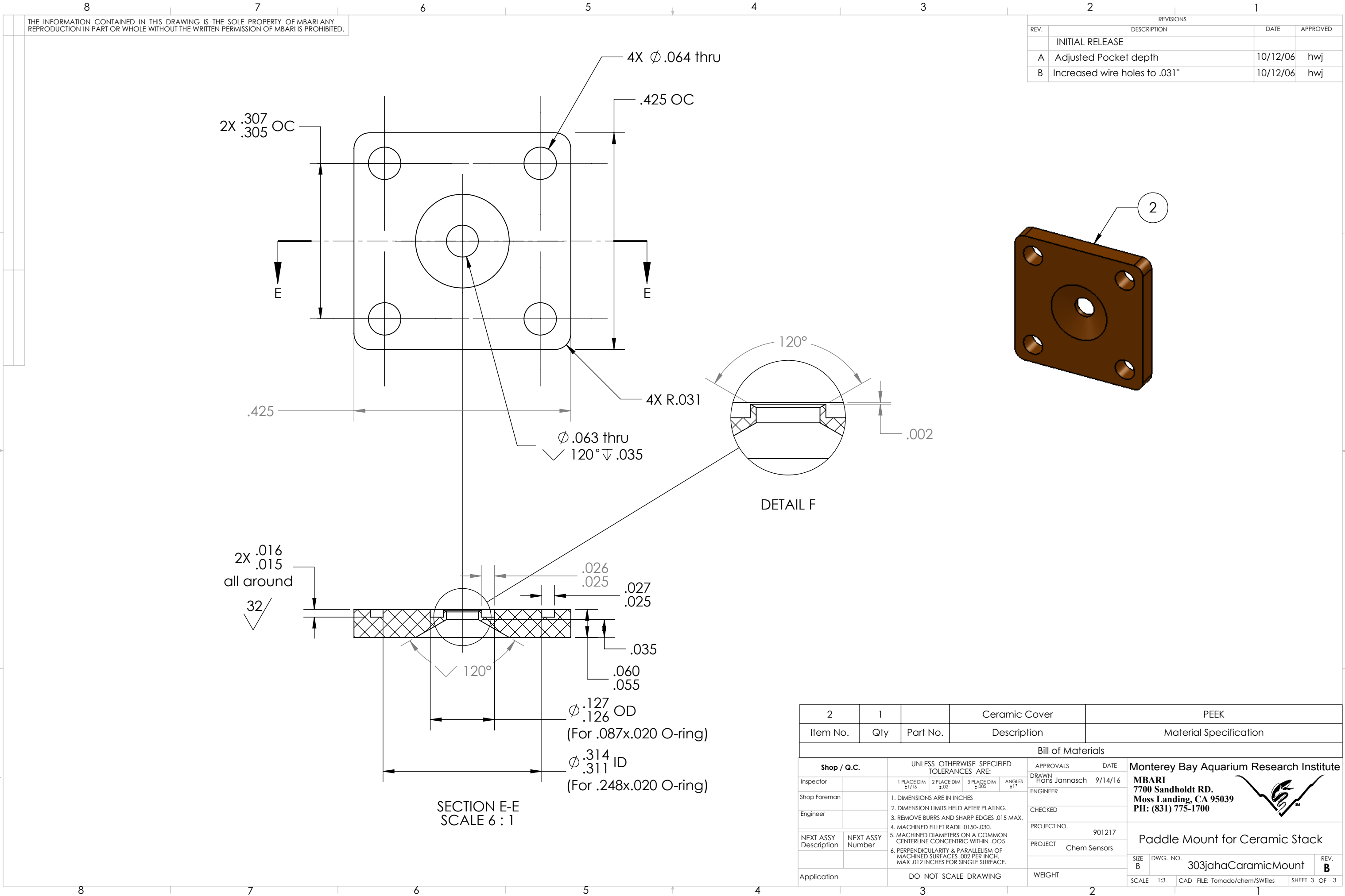
1		1		Ceramic Support		PEEK	
Item No.		Qty	Part No.	Description		Material Specification	
Bill of Materials							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	9/14/16
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217	
						PROJECT Chem Sensors	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



Paddle Mount for Ceramic Stack

SIZE B DWG. NO. 303jahaCaramicMount REV. B



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Adjusted Pocket depth	10/12/06	hwj
B	Increased wire holes to .031"	10/12/06	hwj

2		1	Ceramic Cover		PEEK		
Item No.	Qty	Part No.	Description		Material Specification		
Bill of Materials							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°		DRAWN Hans Jannasch 9/14/16
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			ENGINEER		PH: (831) 775-1700
Engineer					CHECKED		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			PROJECT NO. 901217		Paddle Mount for Ceramic Stack
					PROJECT Chem Sensors		
					WEIGHT		
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. 303jahaCaramicMount REV. B			
				SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 3 OF 3			