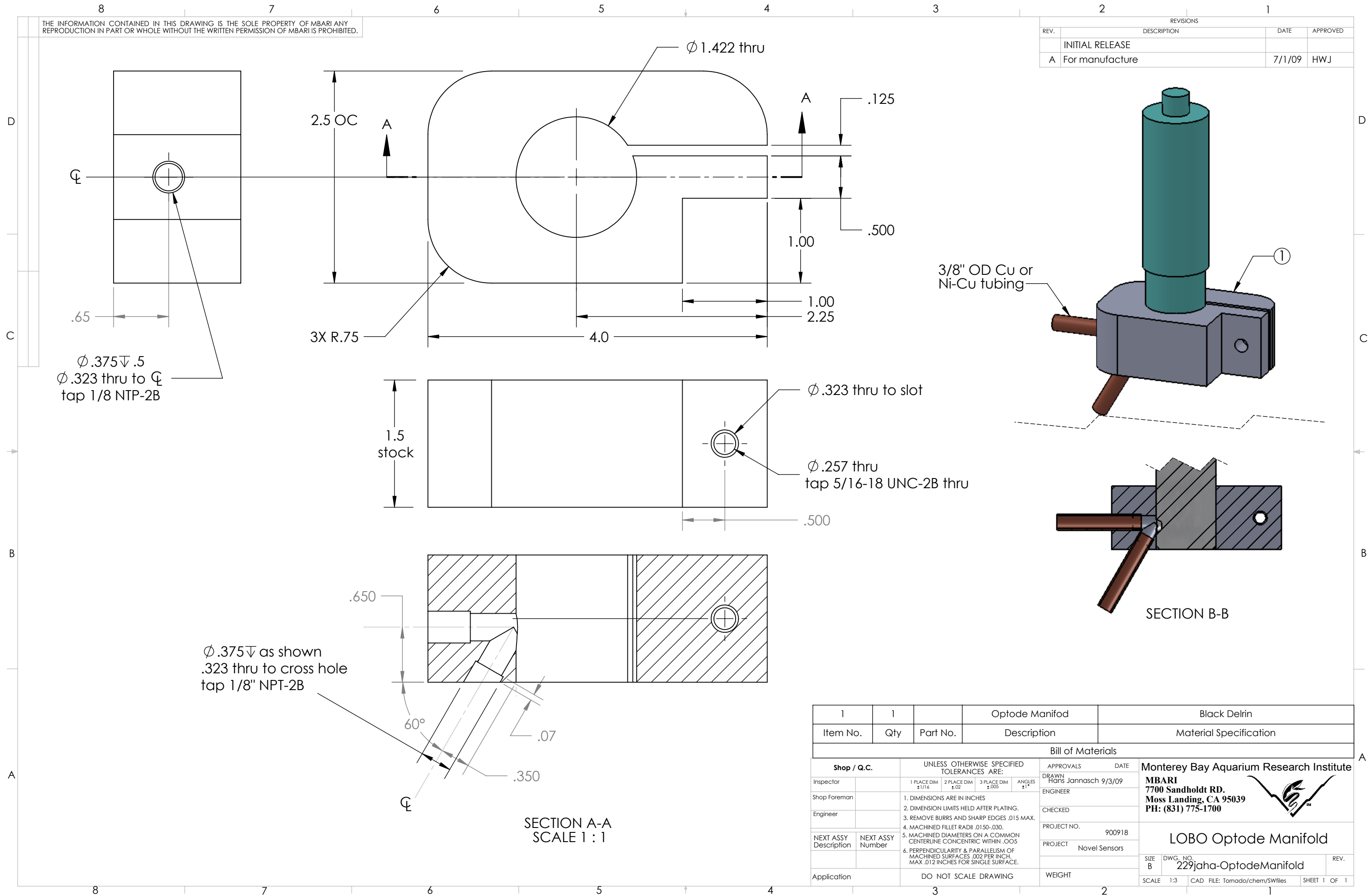


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	For manufacture	7/1/09	HWJ



1	1		Optode Manifold	Black Delrin
Item No.	Qty	Part No.	Description	Material Specification
Bill of Materials				
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005
Shop Foreman		ANGLES ±1°		DRAWN Hans Jannasch 9/3/09
Engineer		1. DIMENSIONS ARE IN INCHES		ENGINEER
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 900918
		4. MACHINED FILLET RADII .0150-.030.		PROJECT Novel Sensors
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SIZE B DWG. NO. 229jaha-OptodeManifold
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		REV.
Application		DO NOT SCALE DRAWING		SCALE 1:3 CAD FILE: Tomado/chem/SWfiles SHEET 1 OF 2