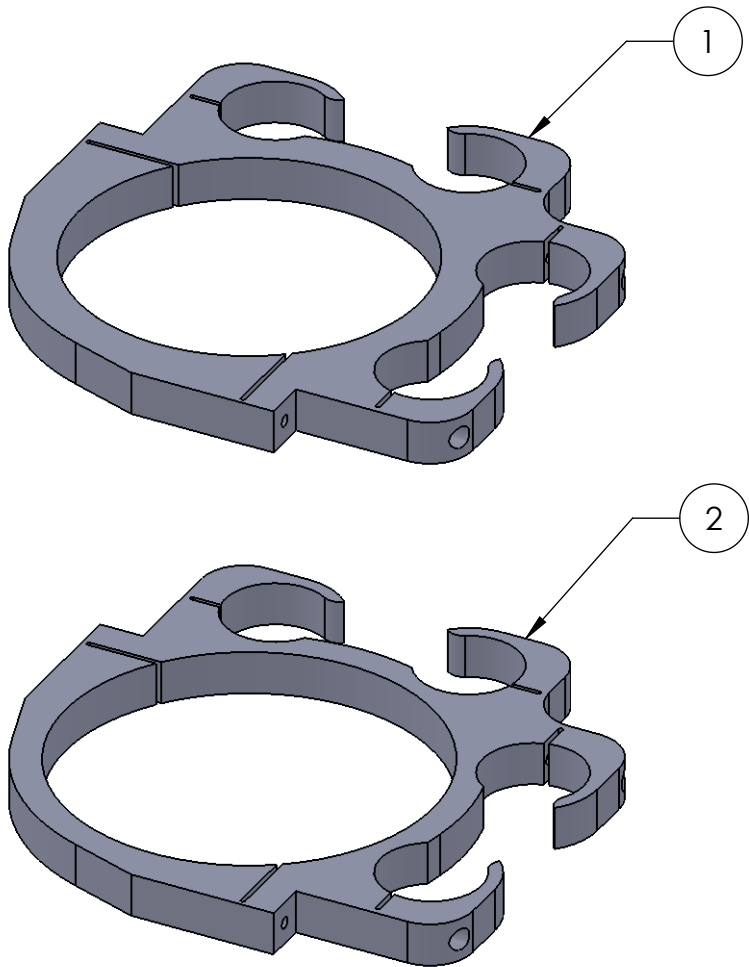
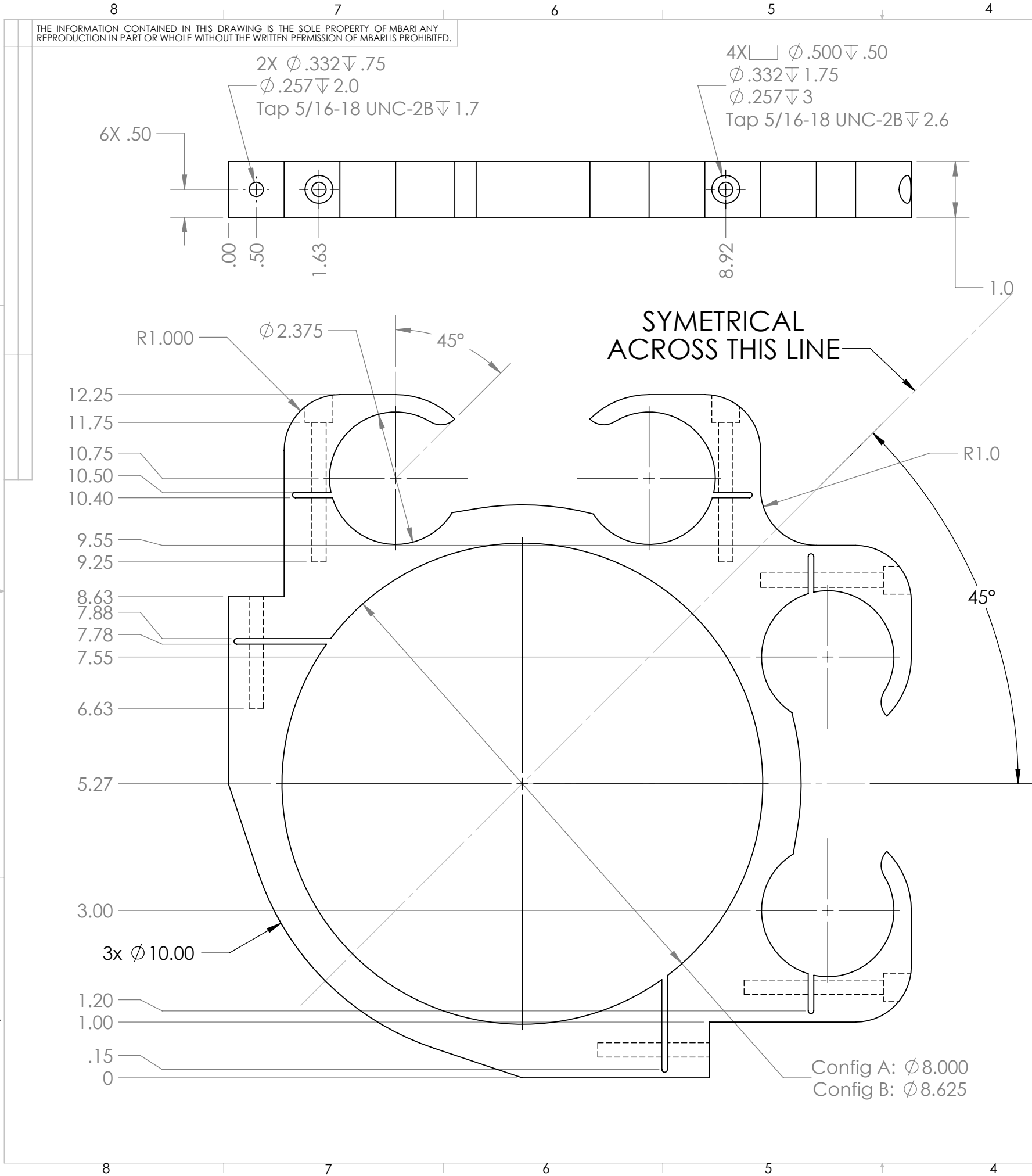




2	2		SIA-NH4-Bracket (Config A, Top)	1" Delrin					
1	1		SIA-NH4-Bracket (Config B, Bottom)	1" Delrin					
Item No.	Qty	Part No.	Description	Material Specification					
Bill of Materials									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Inspector		1 PLACE DIM ±1/16"	2 PLACE DIM ±.02	3 PLACE DIM ±.005					ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
NEXT ASSY Description NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO. 901217		SIA Ammonia Brackets	
		4. MACHINED FILLET RADII .0150-.030.				PROJECT Chem Sensors			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 251jaha-SIA-NH4-bracket REV.	
		3				2		SCALE 1:3 CAD FILE: Tornado/chem/SWfiles SHEET 1 OF 1	