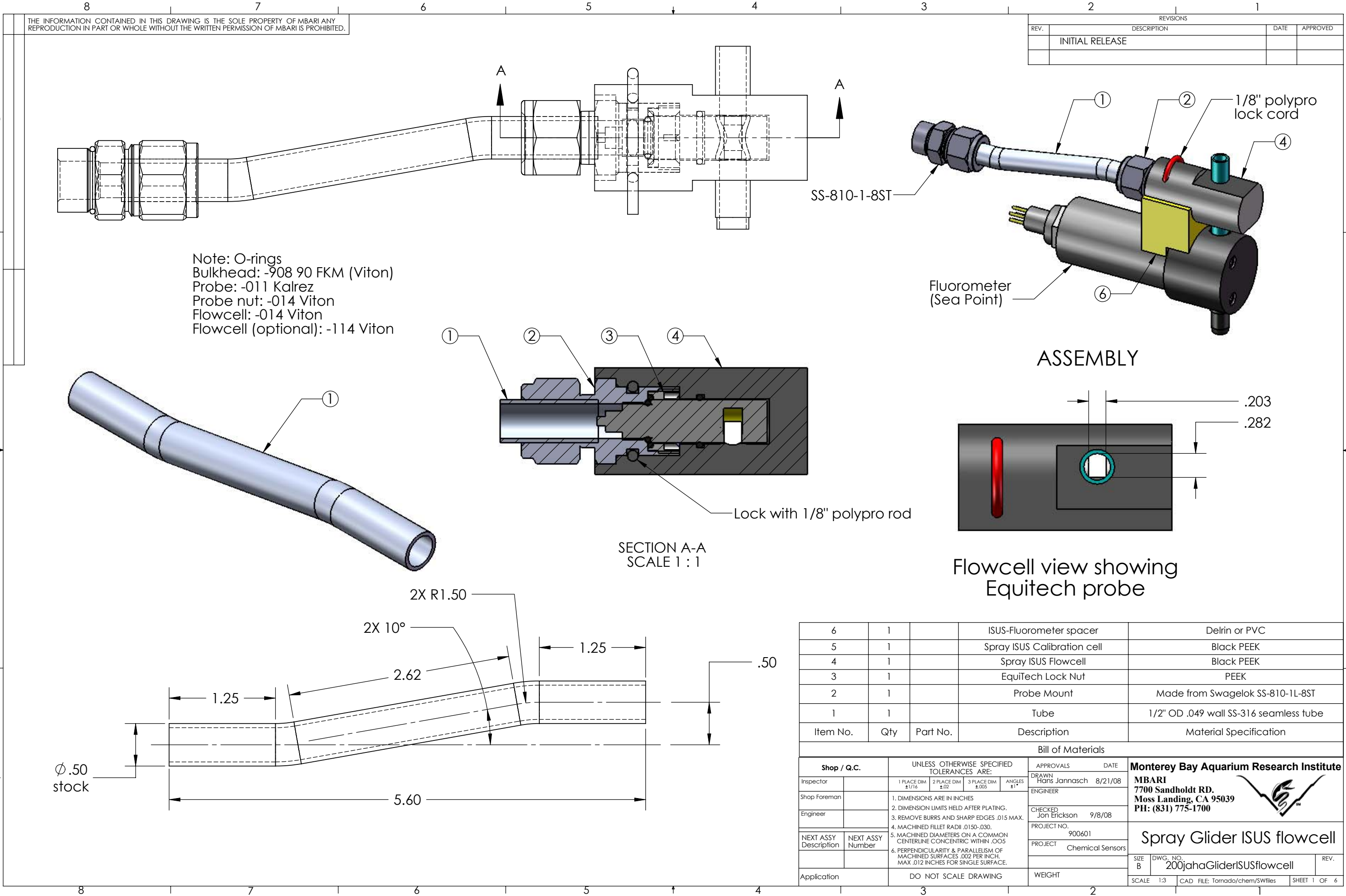
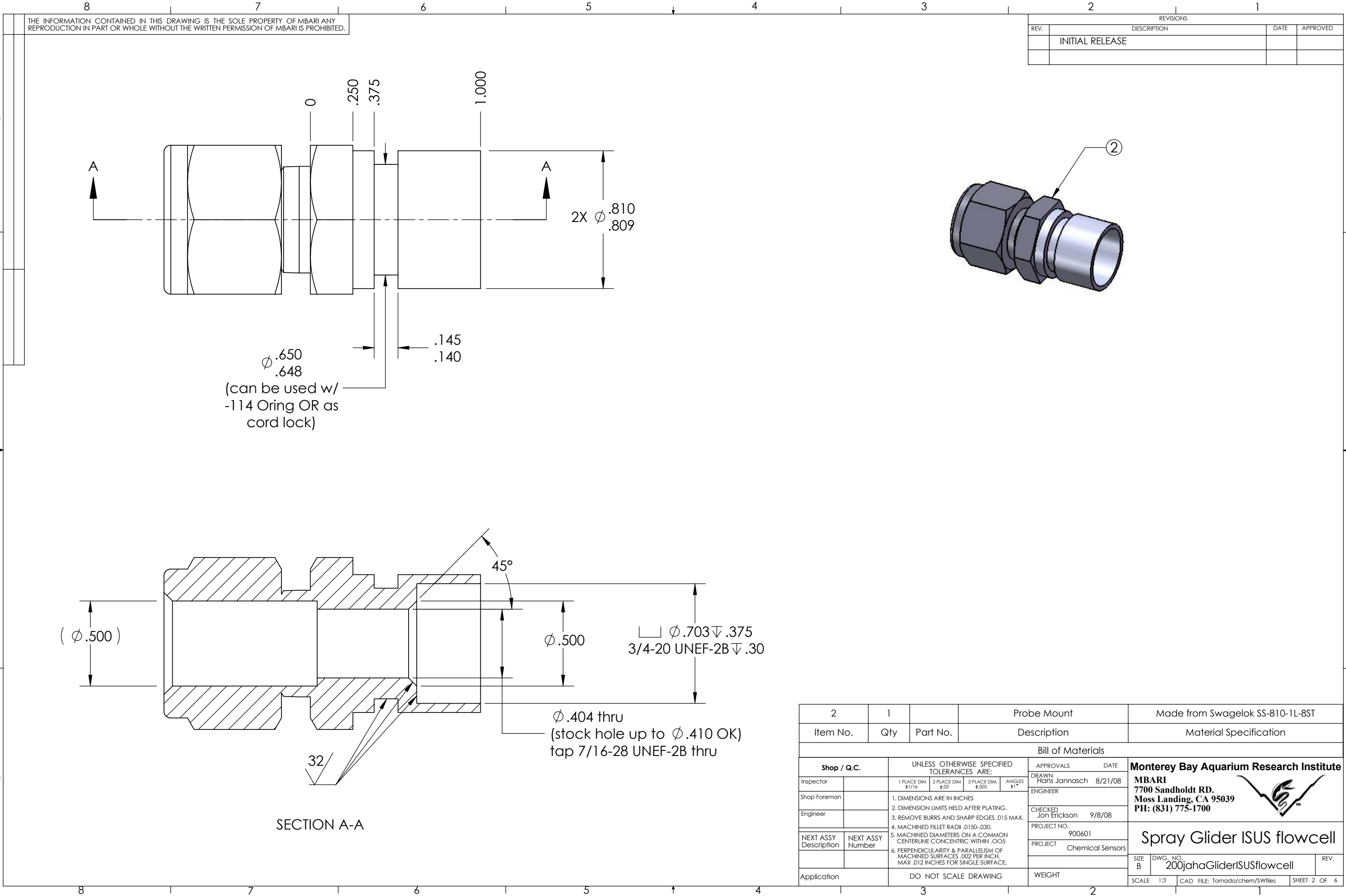
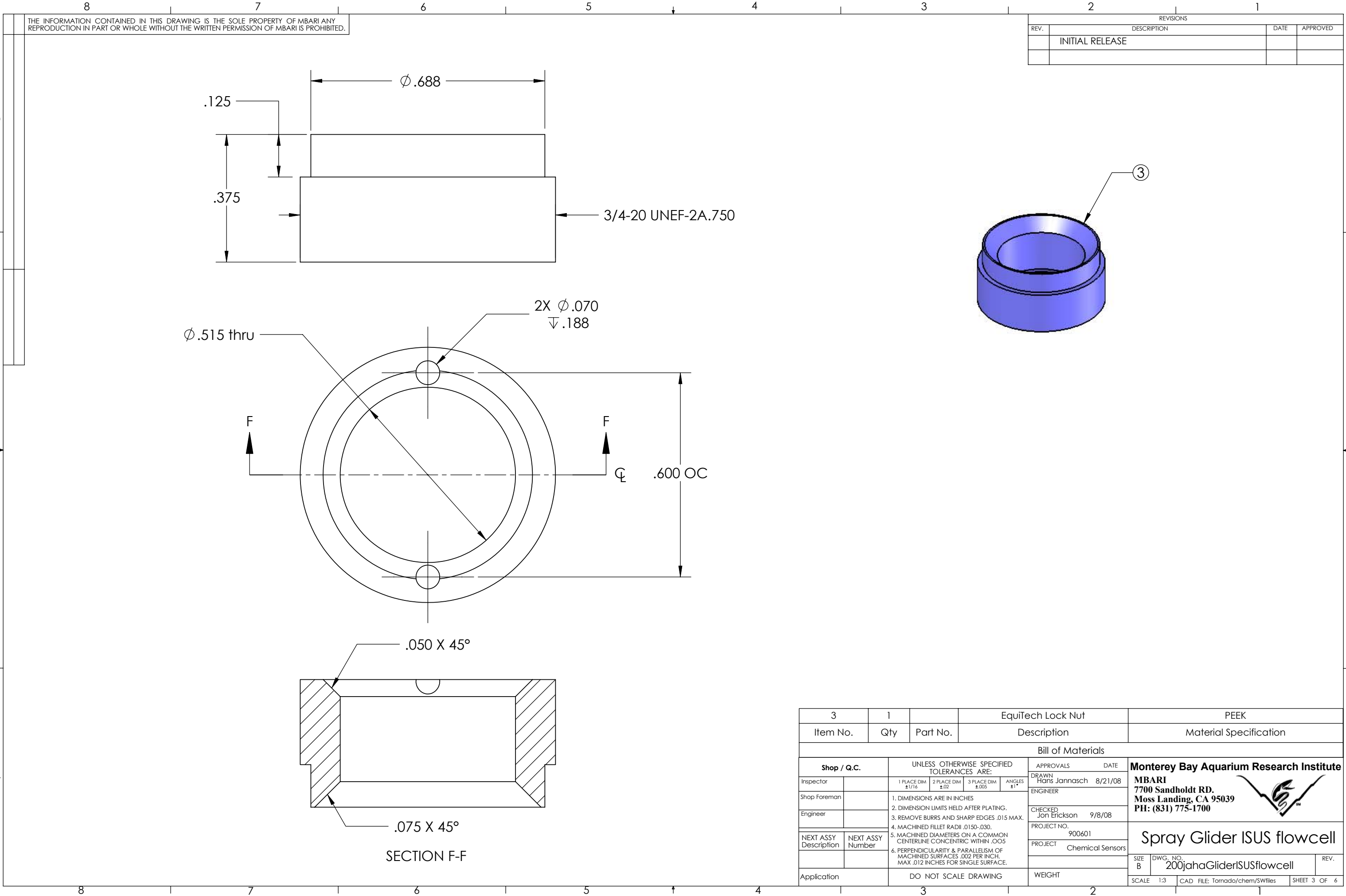
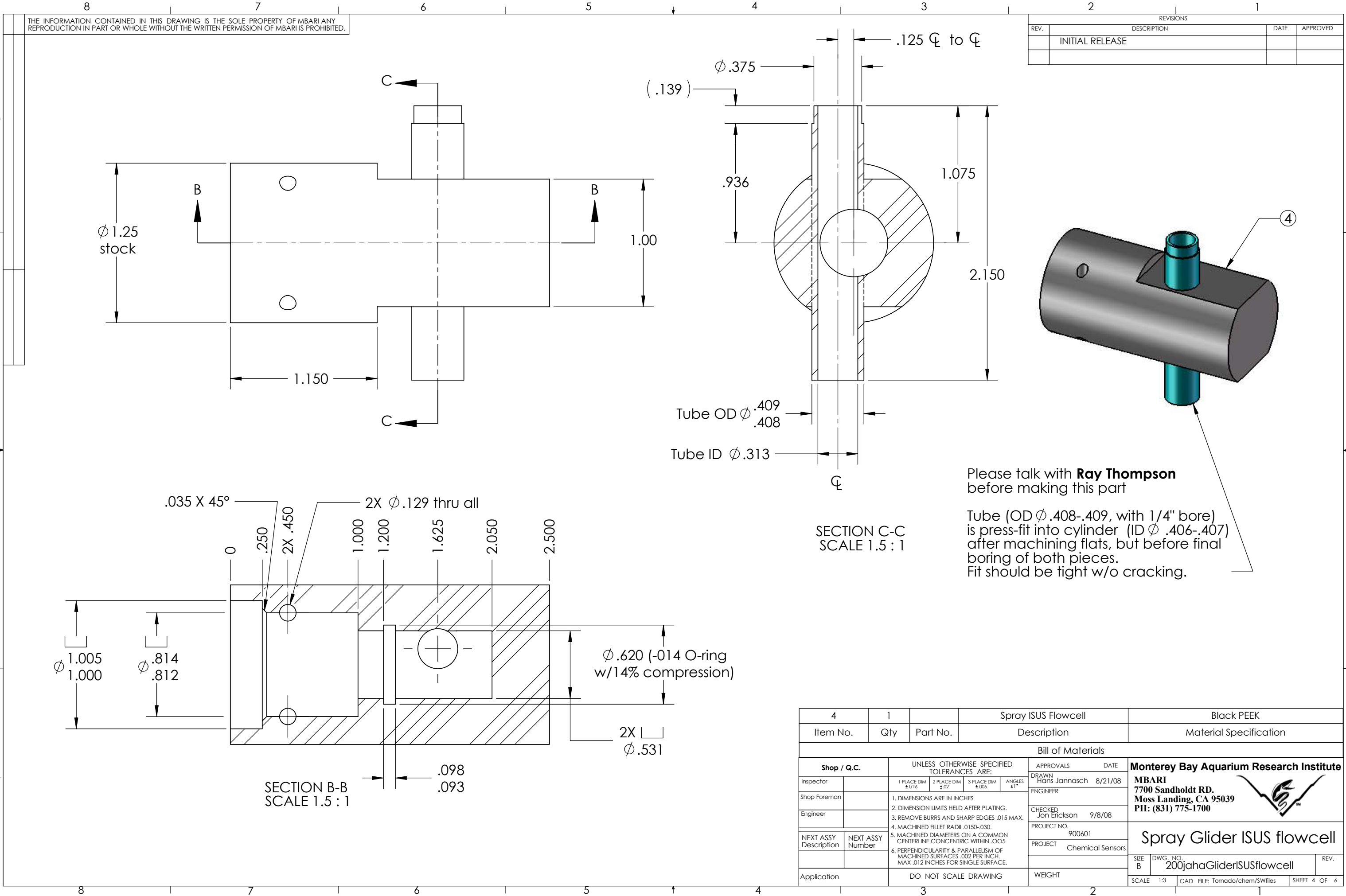




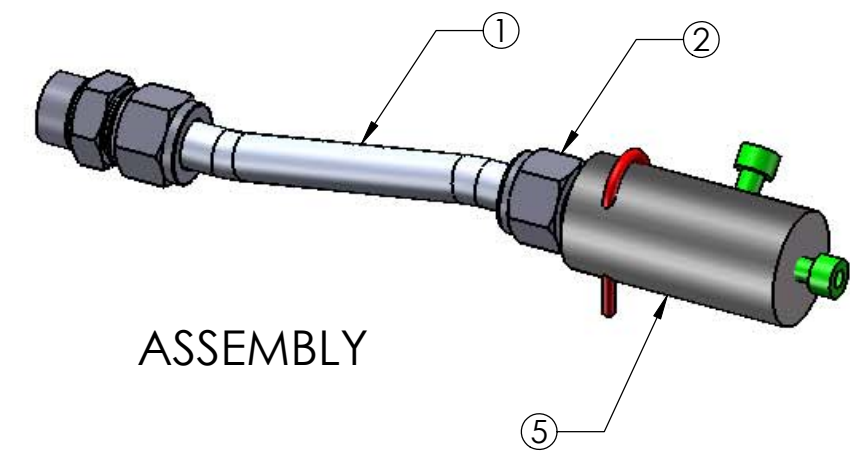
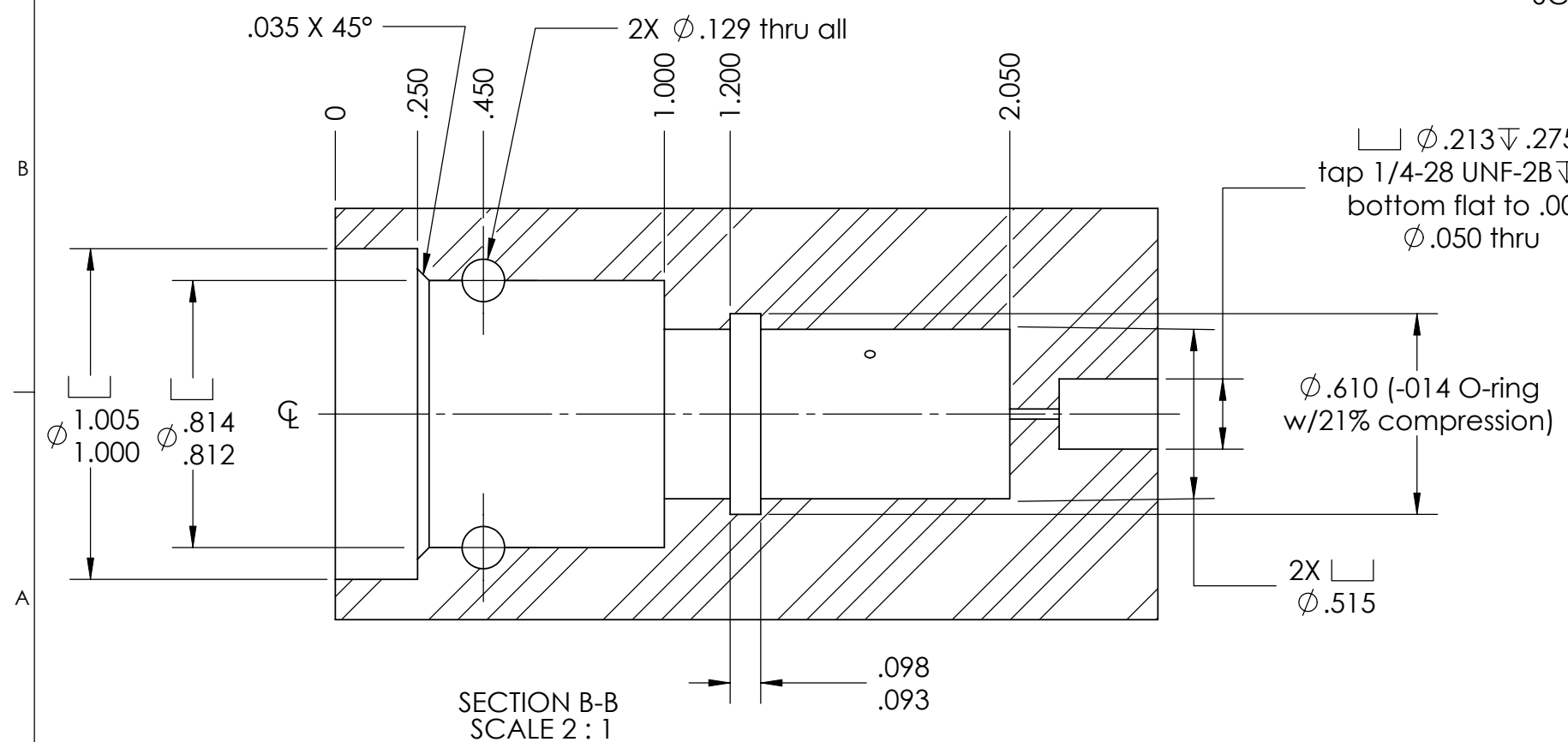
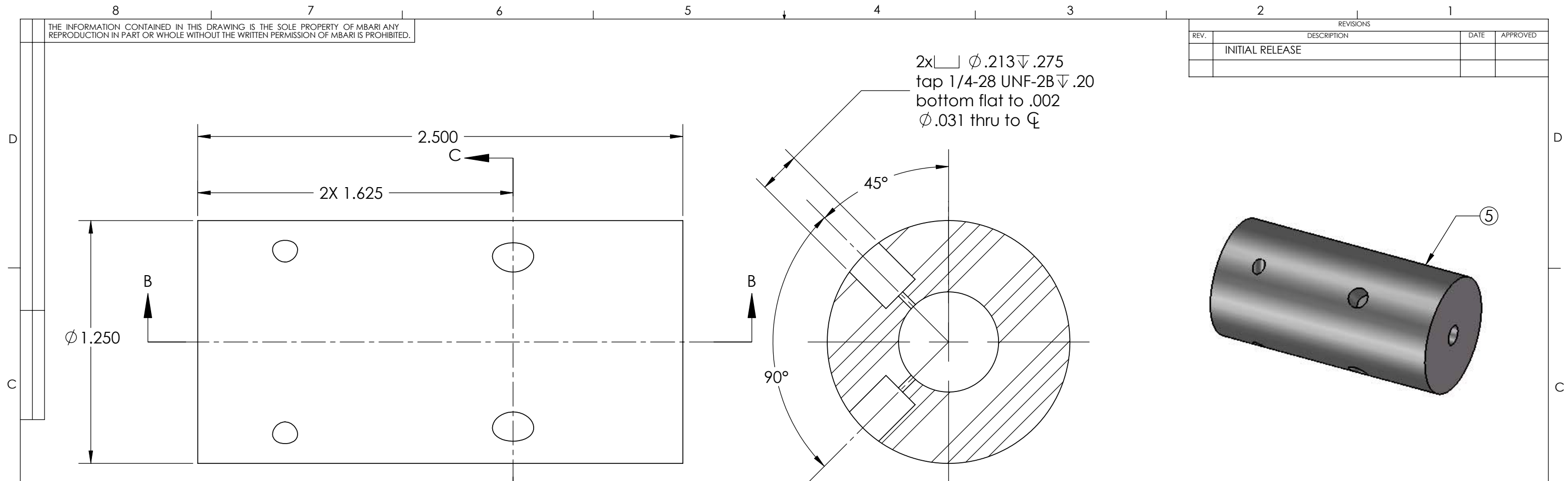






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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



5		1		Spray ISUS Calibration cell			Black PEEK				
Item No.		Qty	Part No.	Description			Material Specification				
Bill of Materials											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch		8/21/08			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED Jon Erickson		9/8/08			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		900601			
						PROJECT		Chemical Sensors			
Application		DO NOT SCALE DRAWING			WEIGHT		SIZE B		DWG. NO. 200jahaGliderISUSflowcell		REV.
		SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 5 OF 6					

