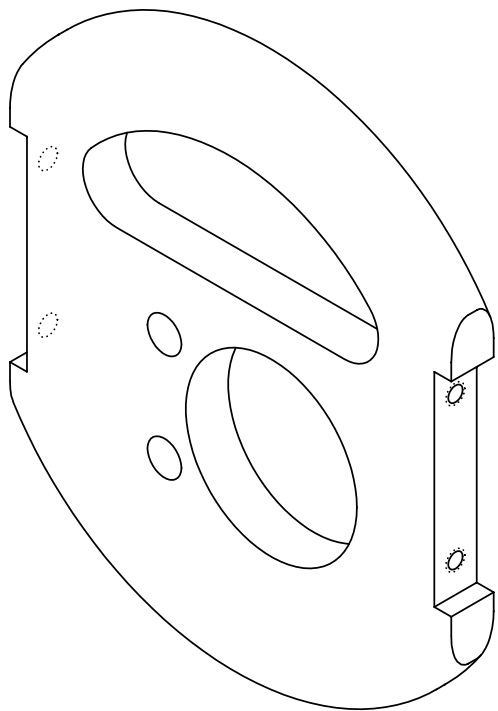
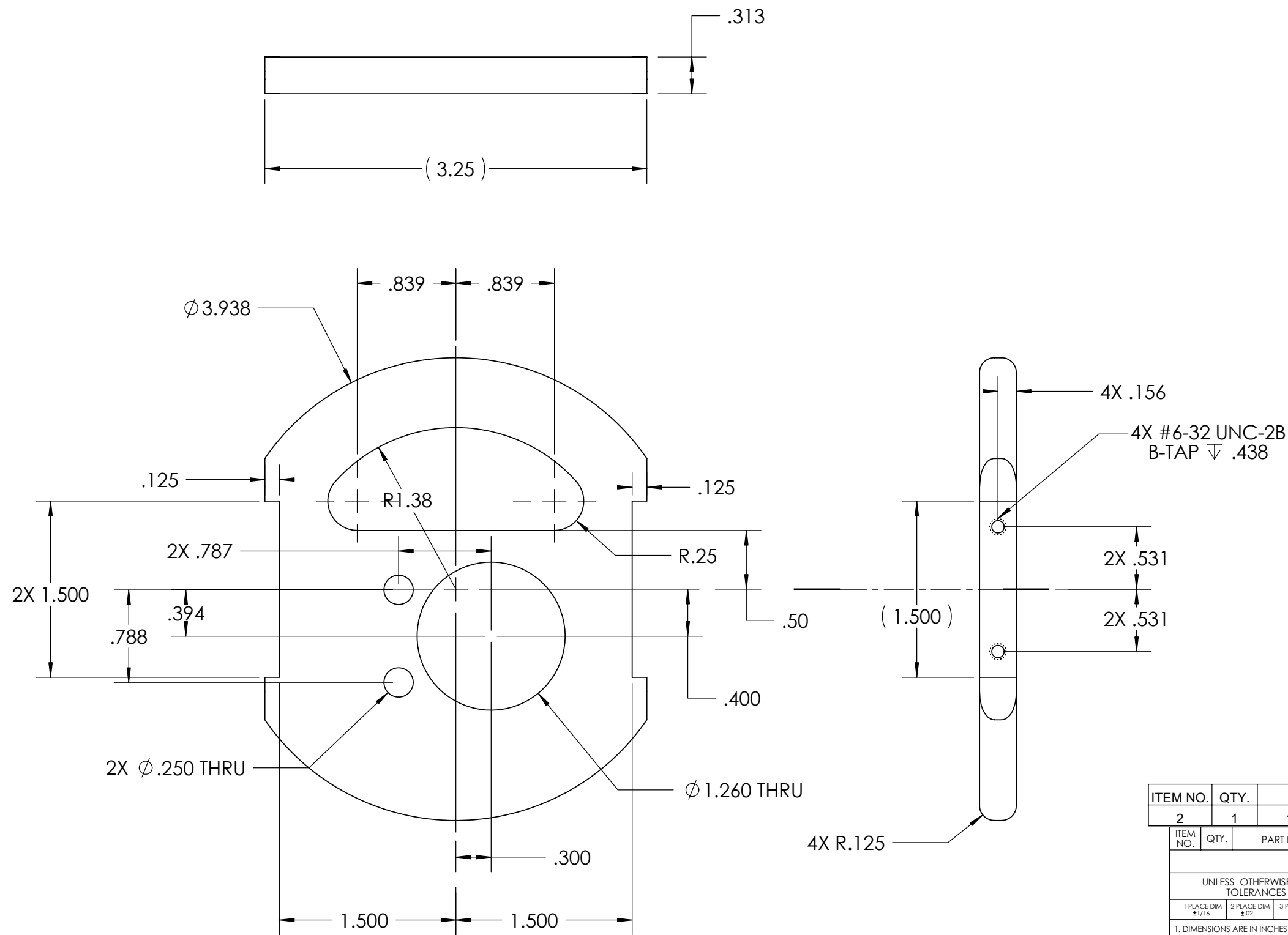


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	9/20/00	J.E.
A	CHG 1/4 CLEARANCE HOLES TO CORRECT METRIC DIM'S	11/1/00	J.E.



ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
2	1	101013 Opt.Support	PLATE STOCK	DELRIN

ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
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BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:					APPROVALS	DATE
1 PLACE DIM ±.16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 PLACE DIM ±.001	ANGLES ±1°	DRAWN J. ERICKSON	9/20/00
1. DIMENSIONS ARE IN INCHES					ENGINEER J. ERICKSON	9/20/00
2. DIMENSION LIMITS HELD AFTER PLATING.					CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.						
4. MACHINED FILLET RADII .0150-.030.					PROJECT NO.	600044
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005					PROJECT	CHEMICAL SENSORS
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						

Monterey Bay Aquarium Research Institute
MBARI
 7700 Sandholdt RD.
 Moss Landing, CA 95039
 PH: (831) 775-1700



I.S.U.S.
101013_Opt_Support

SIZE B	DWG. NO. 101013 DWG	REV.
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SCALE 1:1 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1

7. PROJECT LIBRARY:\200022-Isus_housing\ISUS_RevB

NOTES: (CONT. FROM TITLE BLOCK)