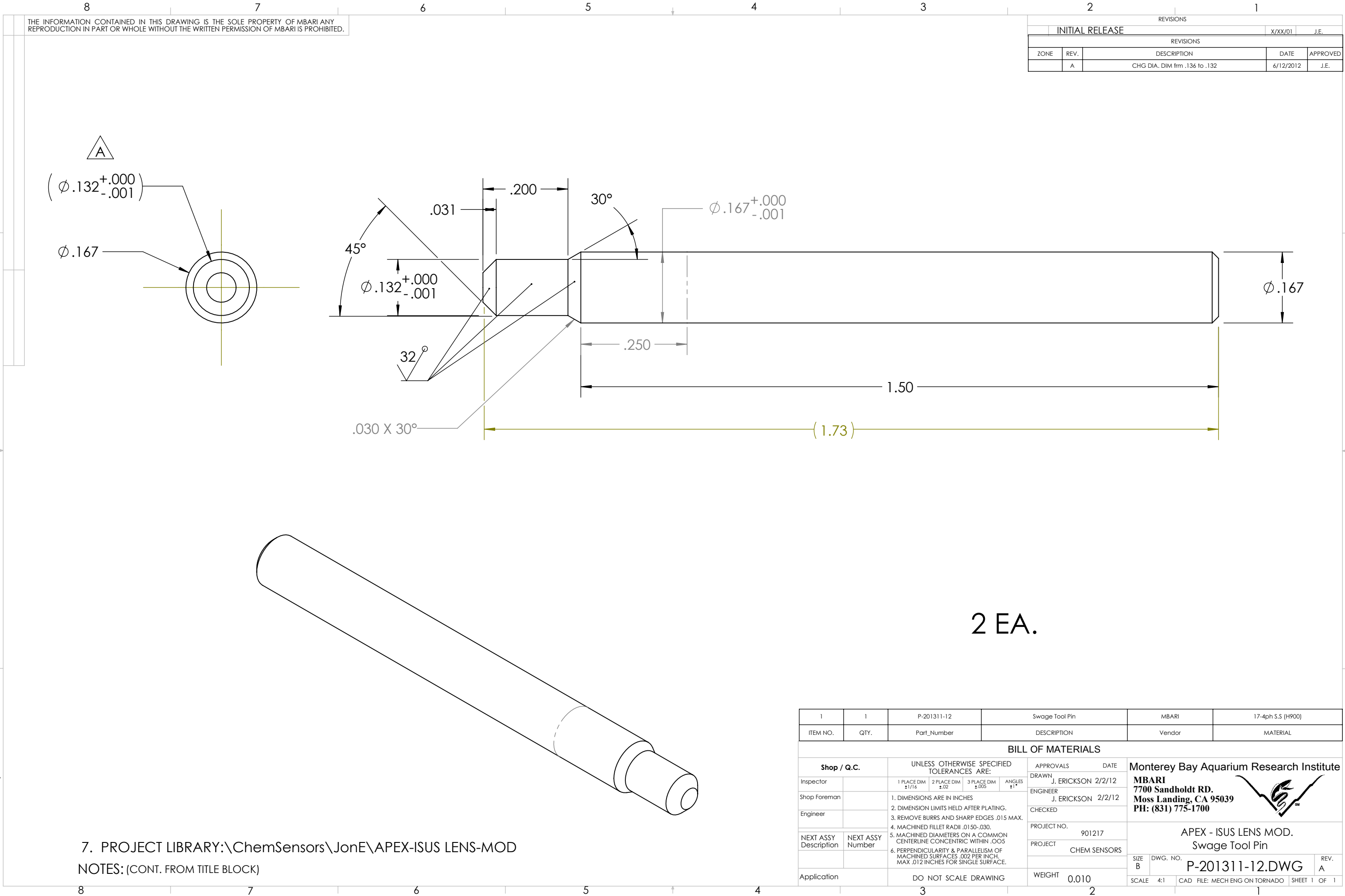




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG DIA. DIM frm .136 to .132	6/12/2012	J.E.

7. PROJECT LIBRARY:\ChemSensors\JonE\APEX-ISUS LENS-MOD

NOTES: (CONT. FROM TITLE BLOCK)

2 EA.

1	1	P-201311-12	Swage Tool Pin	MBARI	17-4ph S.S (H900)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 2/2/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 2/2/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.010	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201311-12.DWG REV. A	
				SCALE 4:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



APEX - ISUS LENS MOD.
Swage Tool Pin