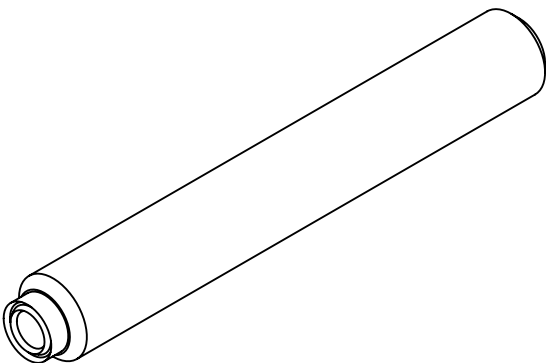
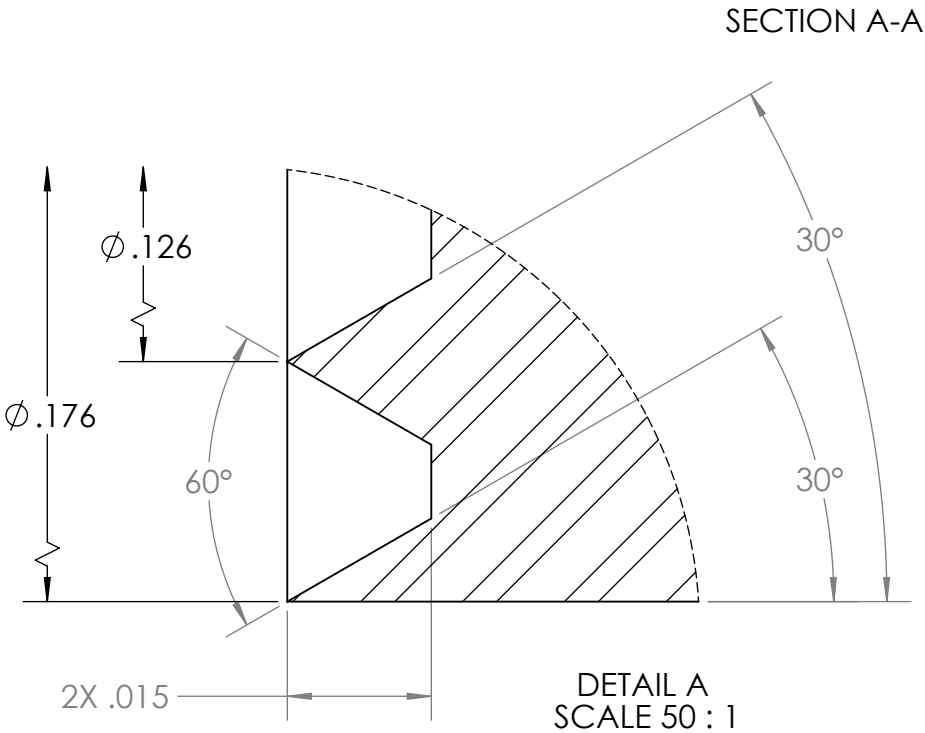
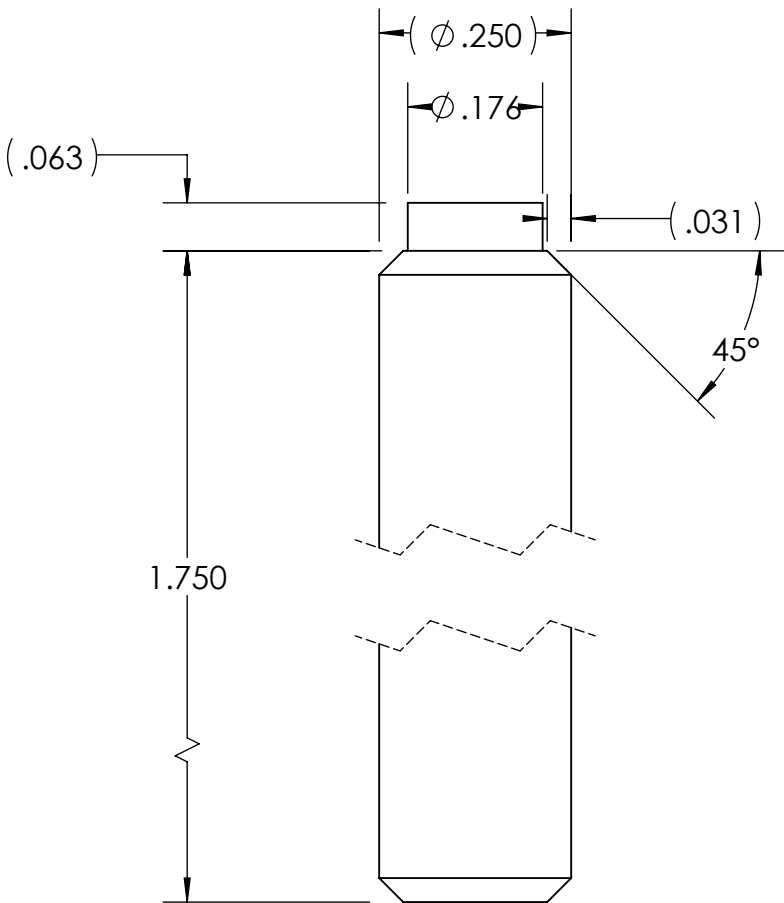
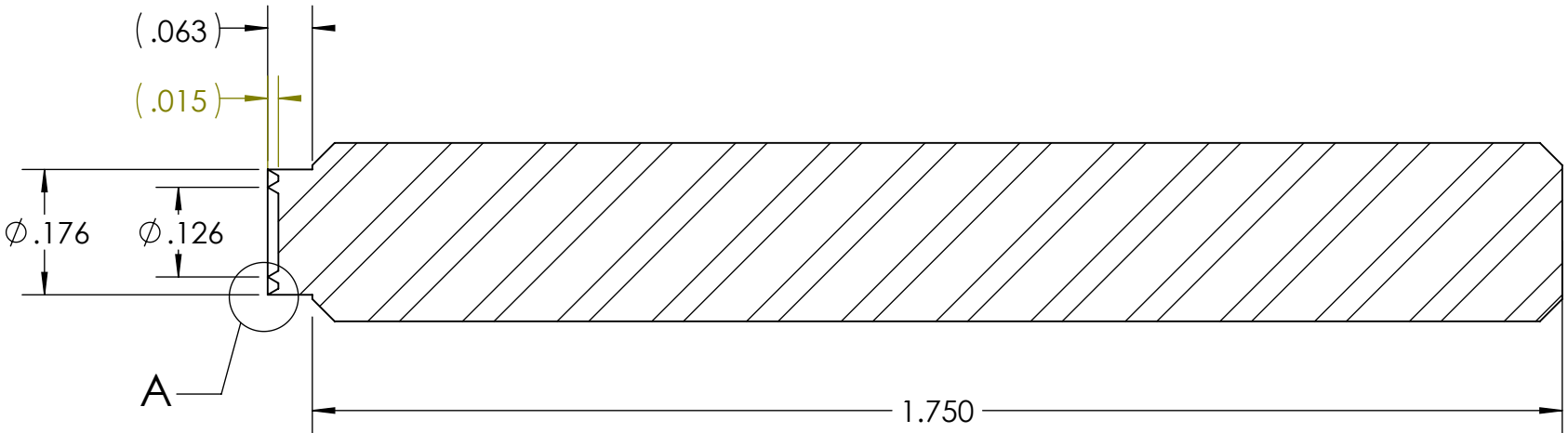
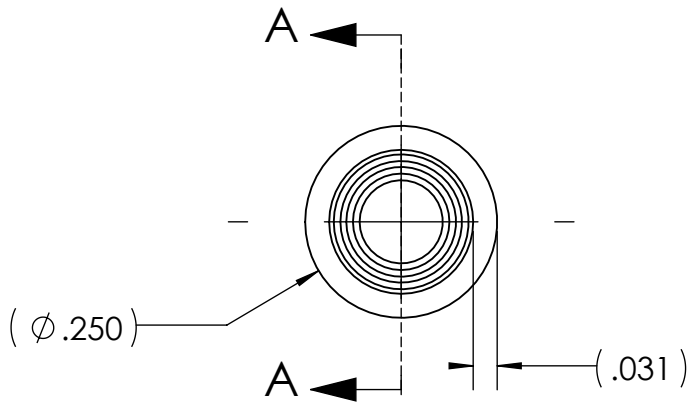




2 EA.

7. PROJECT LIBRARY:\ChemSensors\JonE\APEX-ISUS LENS-MOD
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201338-12	Punch Tool	MBARI	S.S.17-4PH (H1150)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 5/14/12
Engineer					ENGINEER J. ERICKSON 5/14/12
					CHECKED
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 901217
					PROJECT CHEM SENSORS
Application		DO NOT SCALE DRAWING			WEIGHT 0.024
					SIZE B
					DWG. NO. P-201338-12.DWG
					SCALE 4:1
					CAD FILE: MECH ENG ON TORNADO
					SHEET 1 OF 1
					REV.

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700



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APEX - ISUS LENS MOD.

Punch Tool

P-201338-12.DWG