

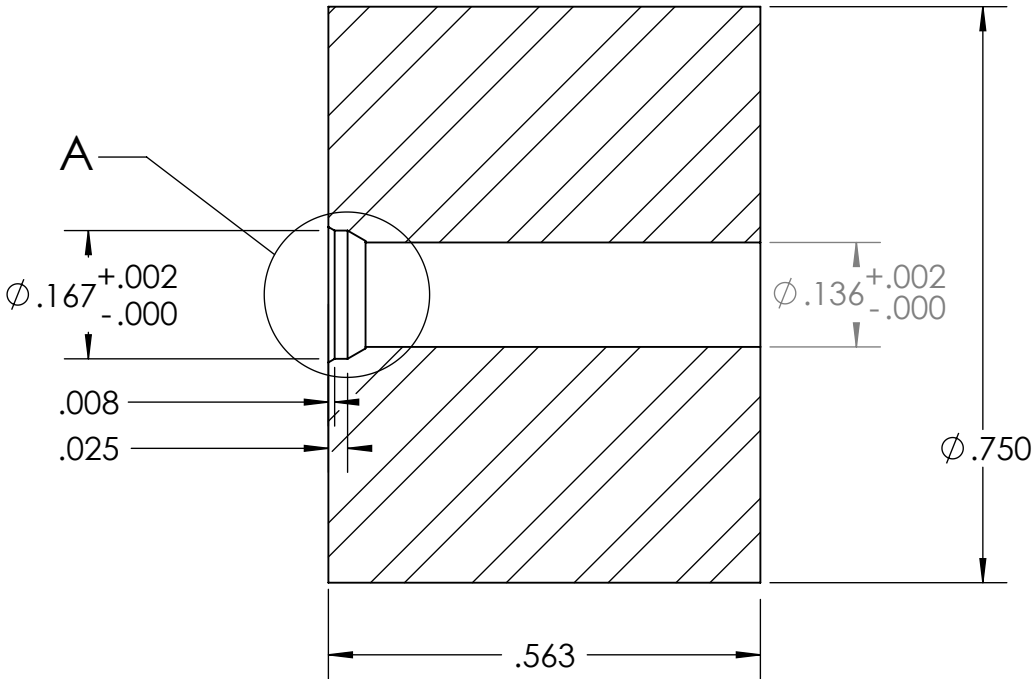
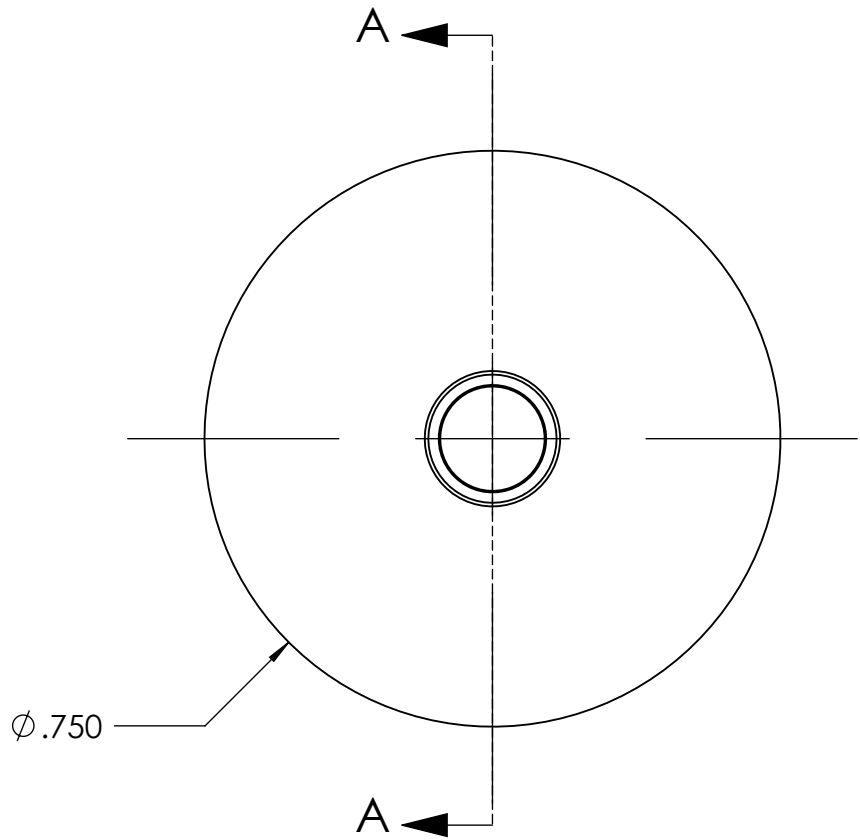
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REVISIONS

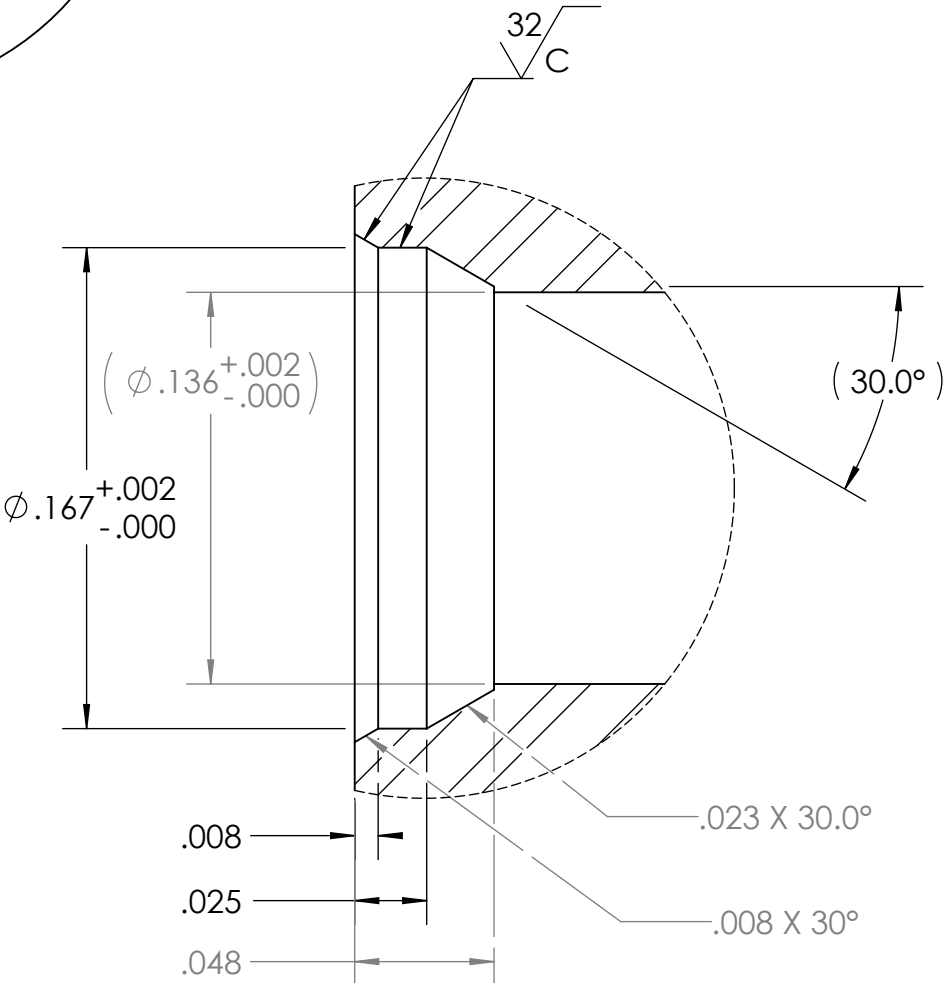
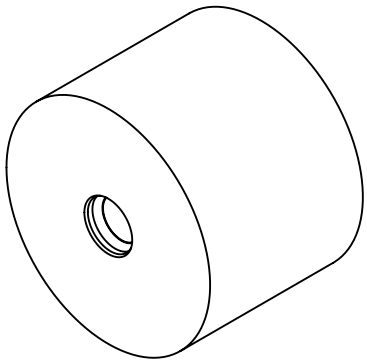
INITIAL RELEASE

X/XX/01

J.E.



SECTION A-A



DETAIL A
SCALE 15:1

7. PROJECT LIBRARY:\ChemSensors\JonE\APEX-ISUS LENS-MOD

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201339-12	Swaging Die	MBARI	17-4ph S.S. (H900)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/14/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/14/12	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.07	
Application		DO NOT SCALE DRAWING		SIZE B	
				DWG. NO. P-201339-12.DWG	
				SCALE 4:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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APEX - ISUS LENS MOD.

Swaging Die

P-201339-12.DWG

REV.