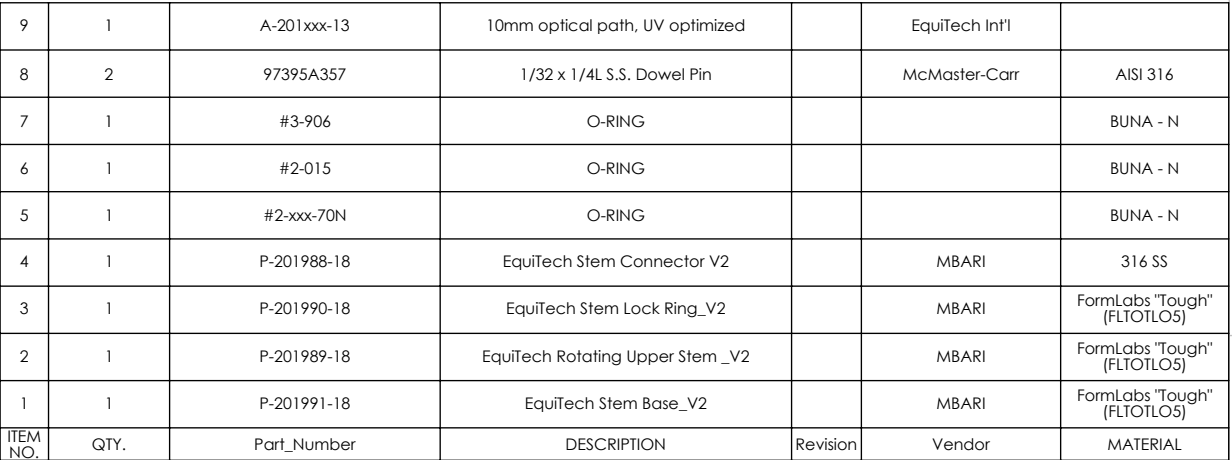


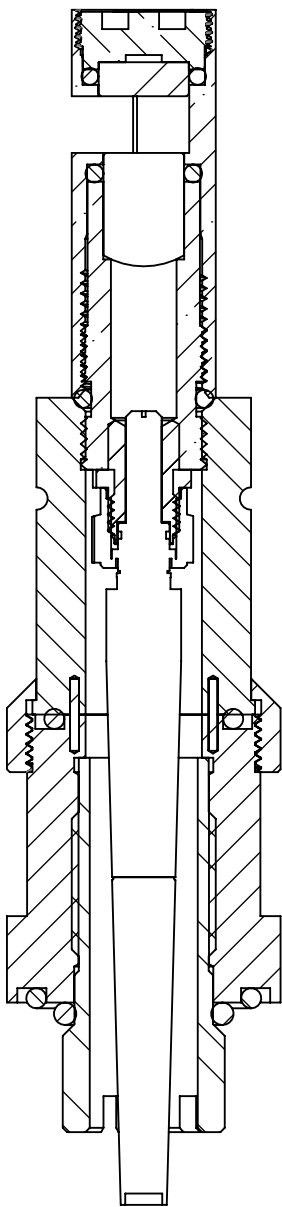
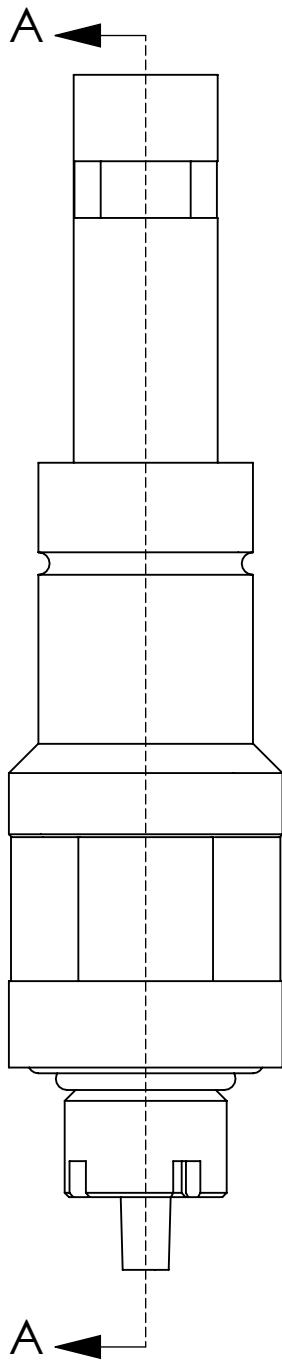


BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 5/16/18			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 5/16/18			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901217			
		PROJECT	ZZZZZZZZ				PROJECT NAME			
Application		DO NOT SCALE DRAWING				WEIGHT		0.100		
						SIZE B DWG. NO. A-201992-18.DWG SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2		REV. 		

NOTES: (CONT. FROM TITLE BLOCK)

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



SECTION A-A
SCALE 1.5 : 1

7. PROJECT LIBRARY:\ChemSensors\JonE\EquiTech_Indexable

NOTES: (CONT. FROM TITLE BLOCK)

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		PROJECT NAME				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		5/16/18		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700						
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	J. ERICKSON		5/16/18								
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED											
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	XXX										
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	ZZZZZZZZ				PROJECT NAME						
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005										EquiTech-APEX_Indexable Probe Assembly					
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.										SIZE B		DWG. NO. A-201992-18.DWG		REV.	
Application		DO NOT SCALE DRAWING				WEIGHT		0.100 lb.				SCALE 1:2		CAD FILE: MECH ENG ON TORNADO		SHEET 2 OF 2	