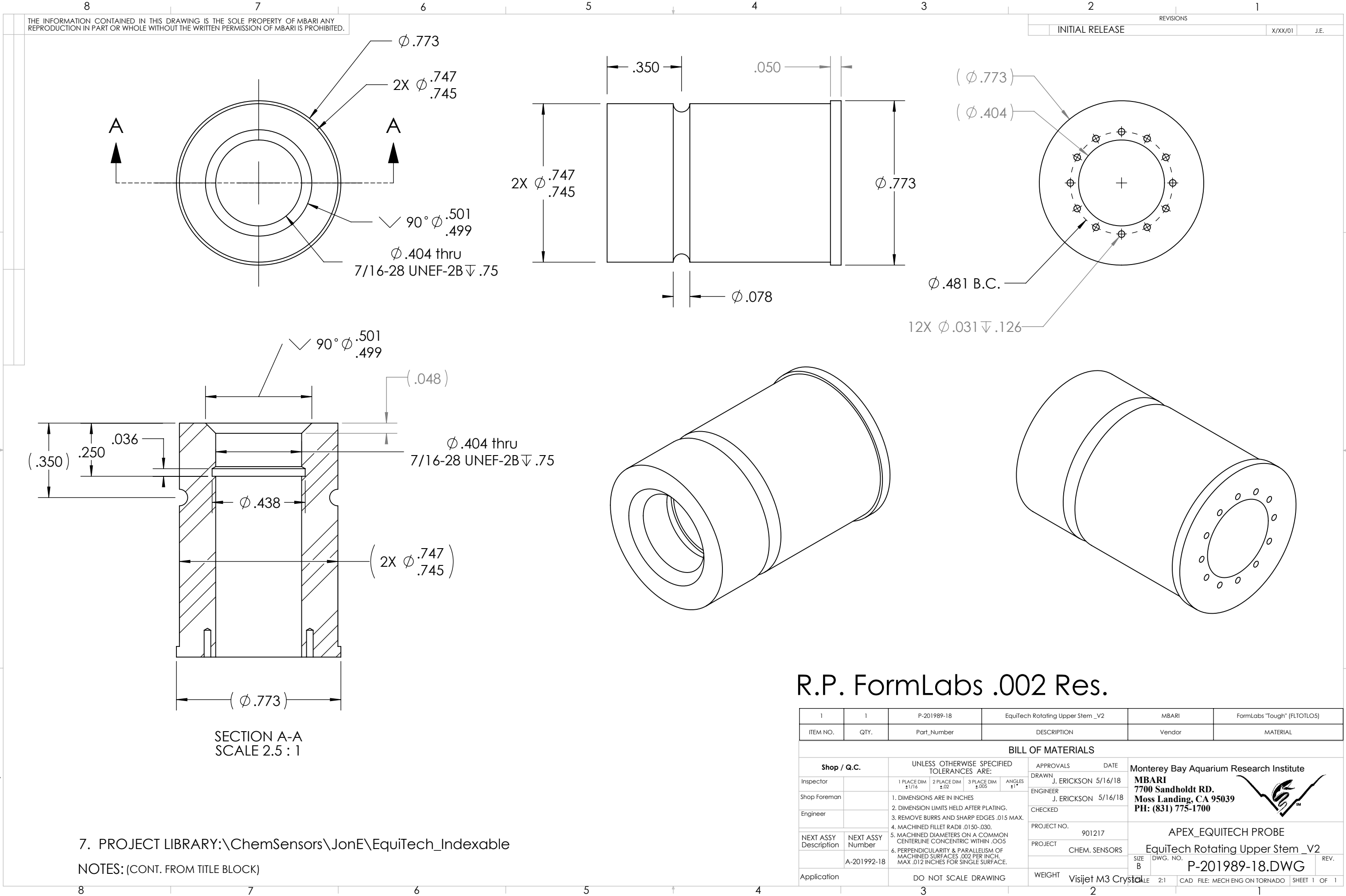




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 2.5 : 1

7. PROJECT LIBRARY:\ChemSensors\JonE\EquiTech_Indexable
NOTES: (CONT. FROM TITLE BLOCK)

R.P. FormLabs .002 Res.

1	1	P-201989-18	EquiTech Rotating Upper Stem _V2	MBARI	FormLabs "Tough" (FLTOTO5)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/16/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/16/18	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM. SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT Visijet M3 Crystal	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201989-18.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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APEX_EQUITECH PROBE
EquiTech Rotating Upper Stem _V2
P-201989-18.DWG