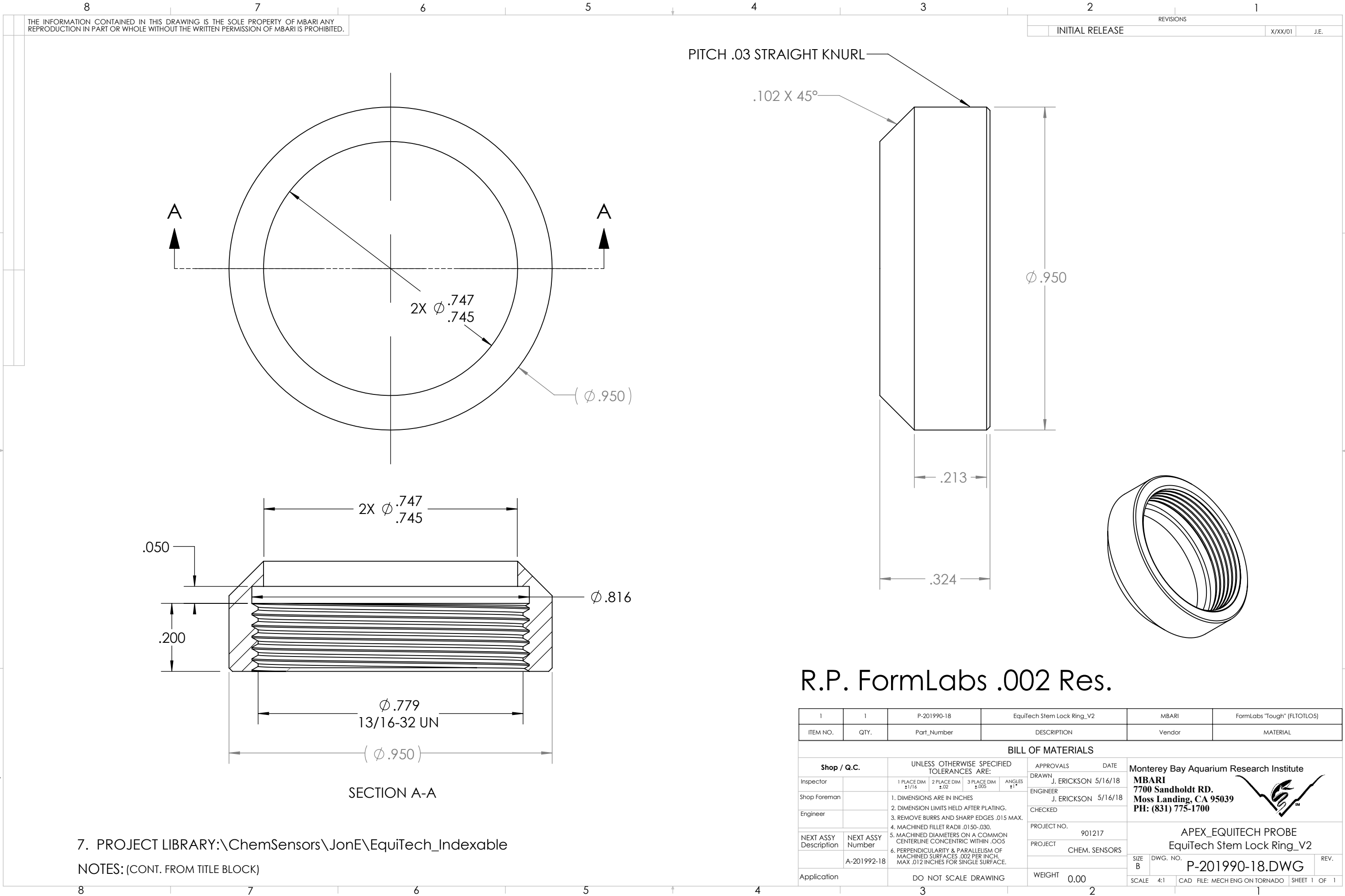




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

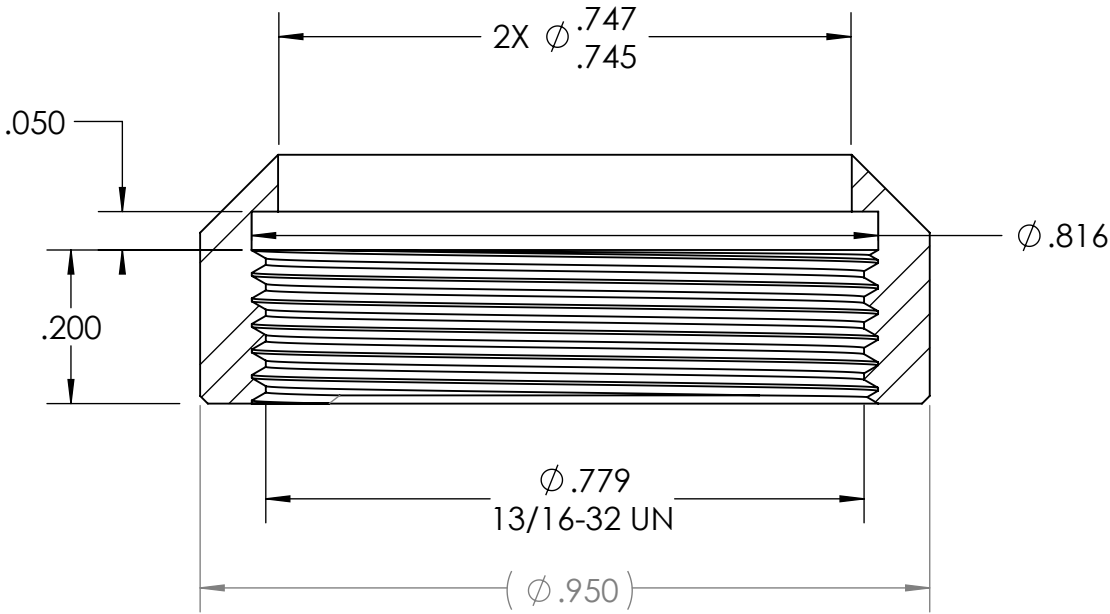
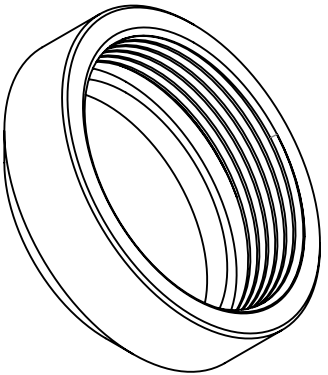
PITCH .03 STRAIGHT KNURL

.102 X 45°

Ø .950

.213

.324



SECTION A-A

7. PROJECT LIBRARY:\ChemSensors\JonE\EquiTech_Indexable

NOTES: (CONT. FROM TITLE BLOCK)

R.P. FormLabs .002 Res.

1	1	P-201990-18	EquiTech Stem Lock Ring_V2	MBARI	FormLabs "Tough" (FLTOTLO5)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/16/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/16/18	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM. SENSORS	
	A-201992-18	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.00	
Application		DO NOT SCALE DRAWING		SCALE 4:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	