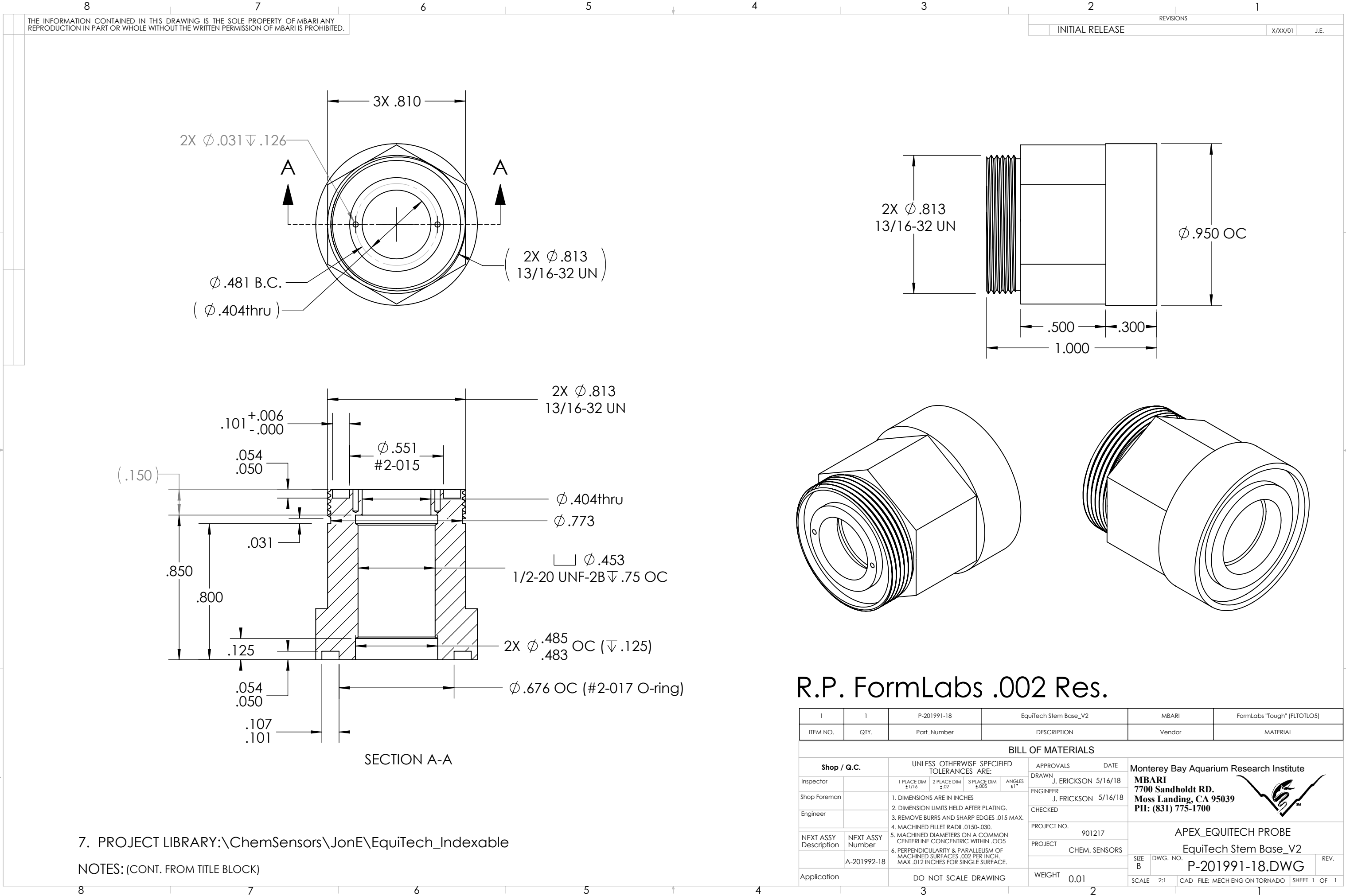
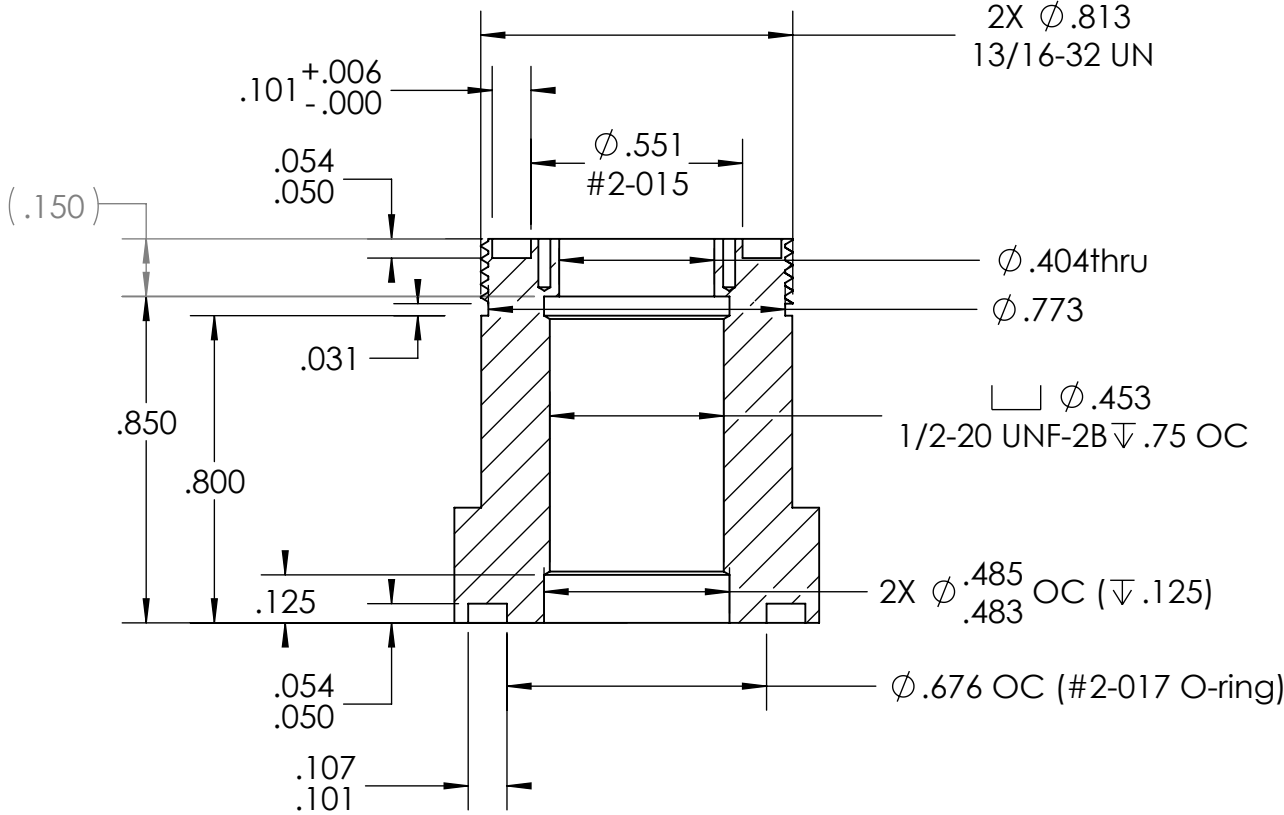
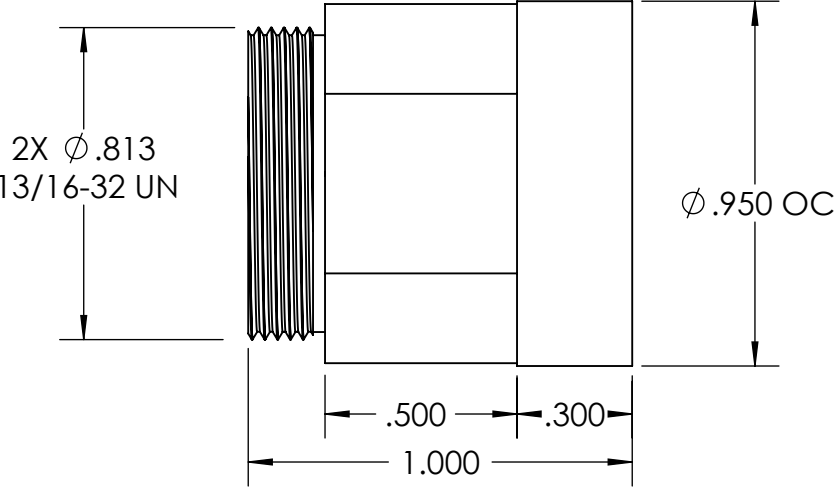
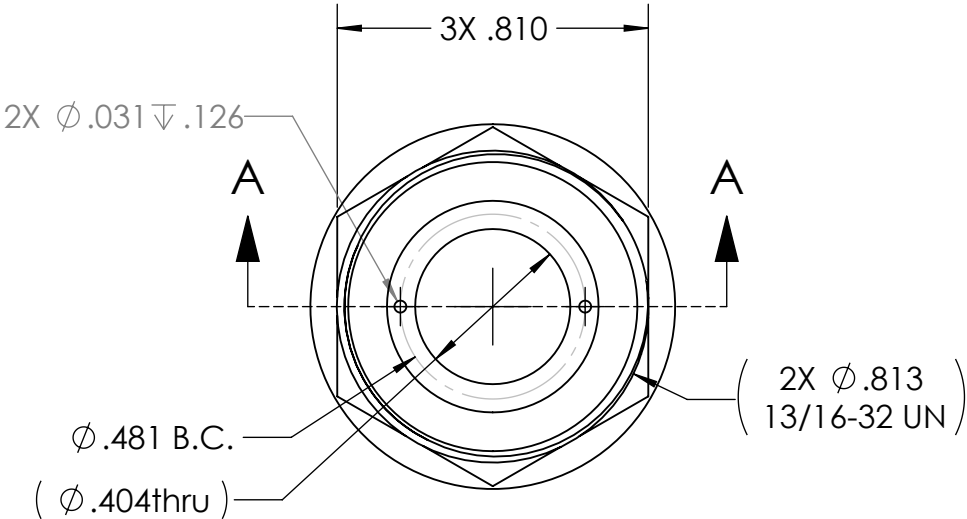


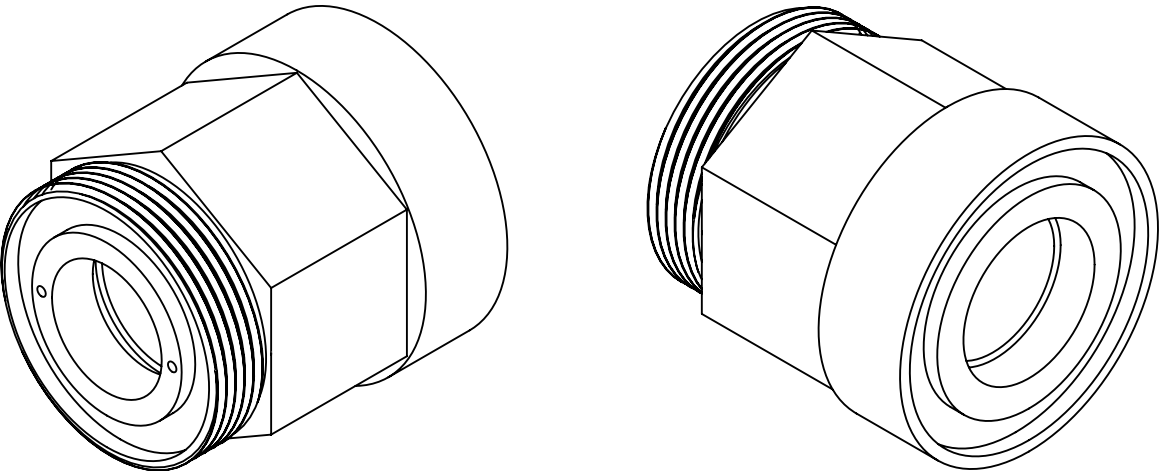


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



SECTION A-A



R.P. FormLabs .002 Res.

1	1	P-201991-18	EquiTech Stem Base_V2	MBARI	FormLabs "Tough" (FLTOTLO5)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/16/18	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/16/18	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM. SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.01	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201991-18.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

7. PROJECT LIBRARY:\ChemSensors\JonE\EquiTech_Indexable

NOTES: (CONT. FROM TITLE BLOCK)