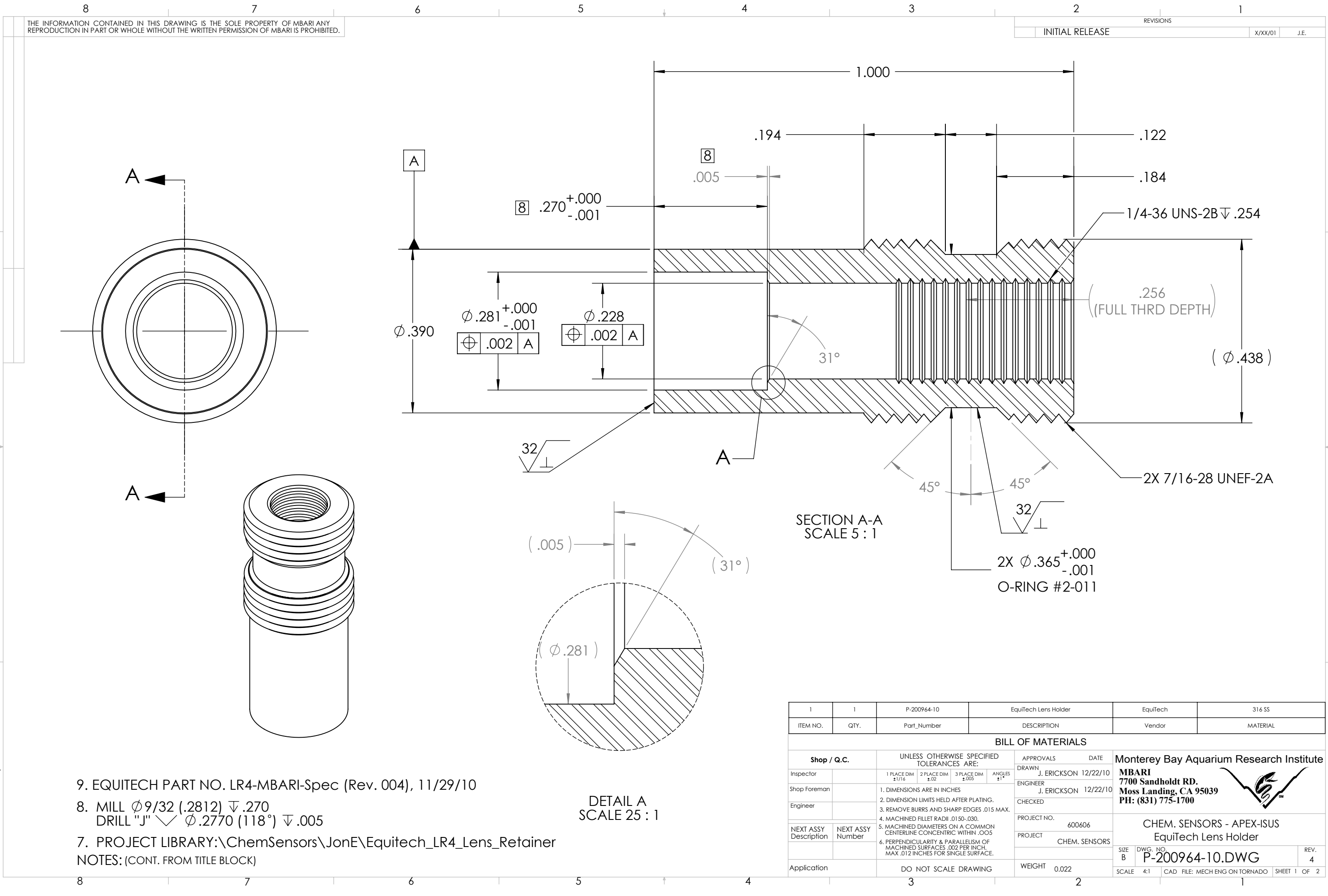




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REVISIONS		
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9. EQUITECH PART NO. LR4-MBARI-Spec (Rev. 004), 11/29/10
8. MILL $\phi 9/32$ (.2812) $\nabla .270$
DRILL "J" $\nabla \phi .2770$ (118°) $\nabla .005$
7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer
- NOTES: (CONT. FROM TITLE BLOCK)

DETAIL A
SCALE 25 : 1

	1	P-200964-10	EquiTech Lens Holder		EquiTech	316 SS		
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL		
BILL OF MATERIALS								
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES			DRAWN			J. ERICKSON 12/22/10
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER			J. ERICKSON 12/22/10
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED			
		4. MACHINED FILLET RADII .0150-.030.			PROJECT NO.			600606
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT	CHEM. SENSORS		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						
Application		DO NOT SCALE DRAWING			WEIGHT	0.022		
					SIZE B	DWG. NO.	REV.	
					P-200964-10.DWG		4	
					SCALE	4:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

