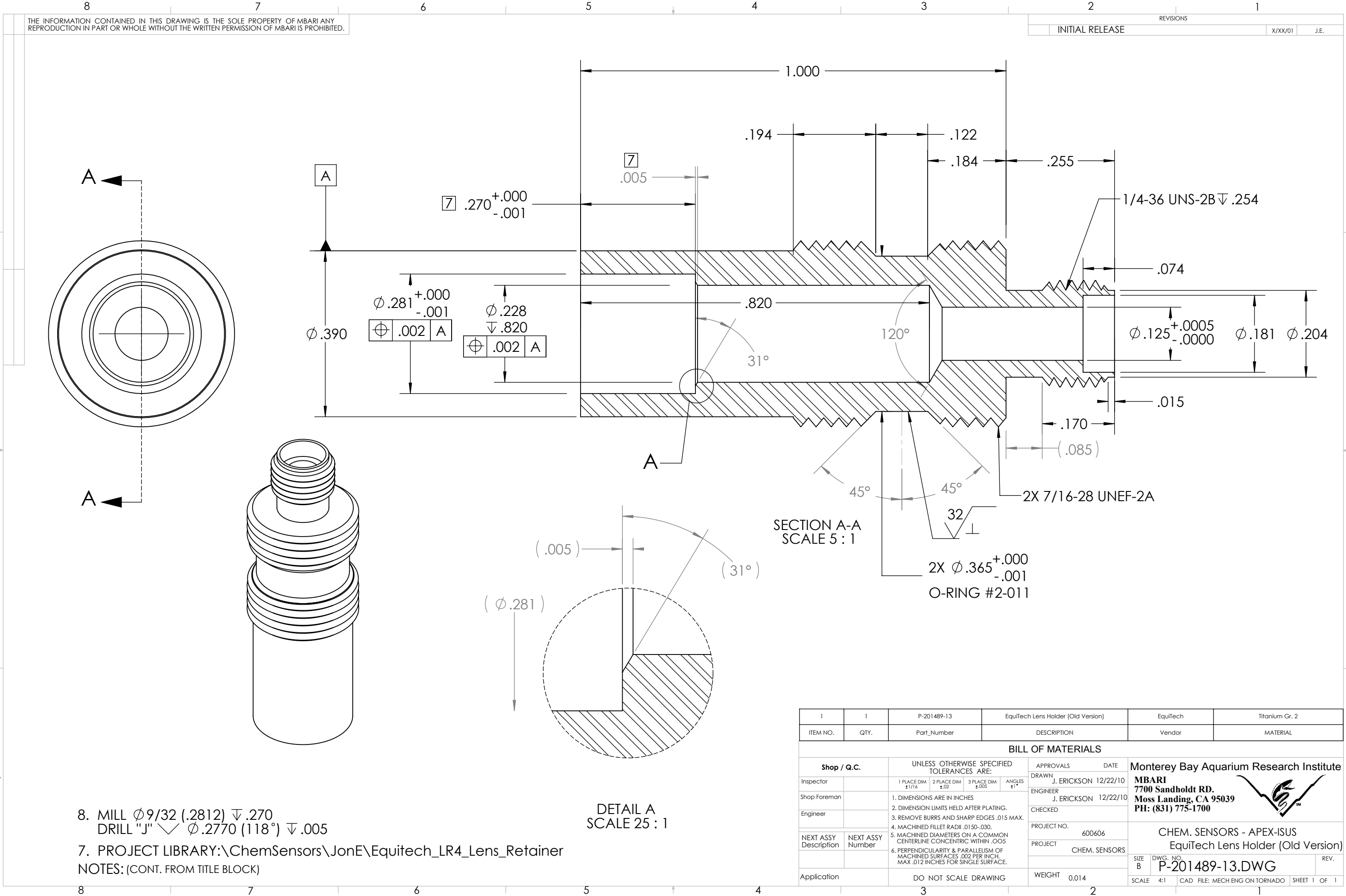




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. MILL $\phi 9/32$ (.2812) $\nabla .270$
DRILL "J" $\nabla \phi .2770$ (118°) $\nabla .005$
7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer
- NOTES: (CONT. FROM TITLE BLOCK)

DETAIL A
SCALE 25 : 1

SECTION A-A
SCALE 5 : 1

1	1	P-201489-13	EquiTech Lens Holder (Old Version)	EquiTech	Titanium Gr. 2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 12/22/10	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 12/22/10	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600606	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM. SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.014	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201489-13.DWG REV.	
				SCALE 4:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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CHEM. SENSORS - APEX-ISUS
EquiTech Lens Holder (Old Version)

