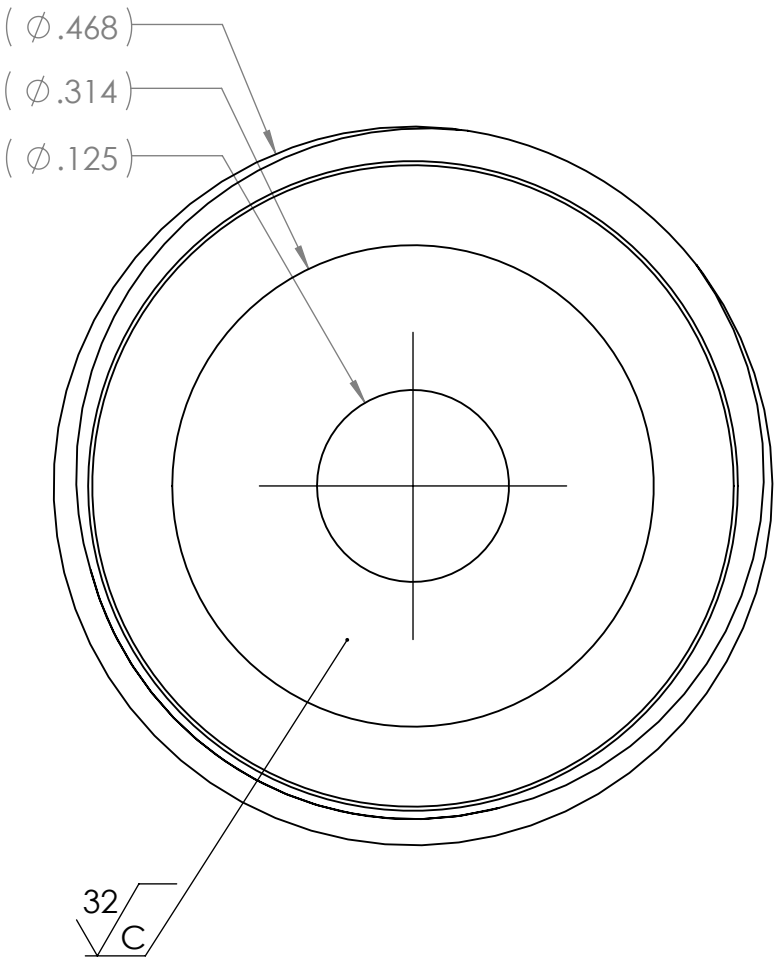
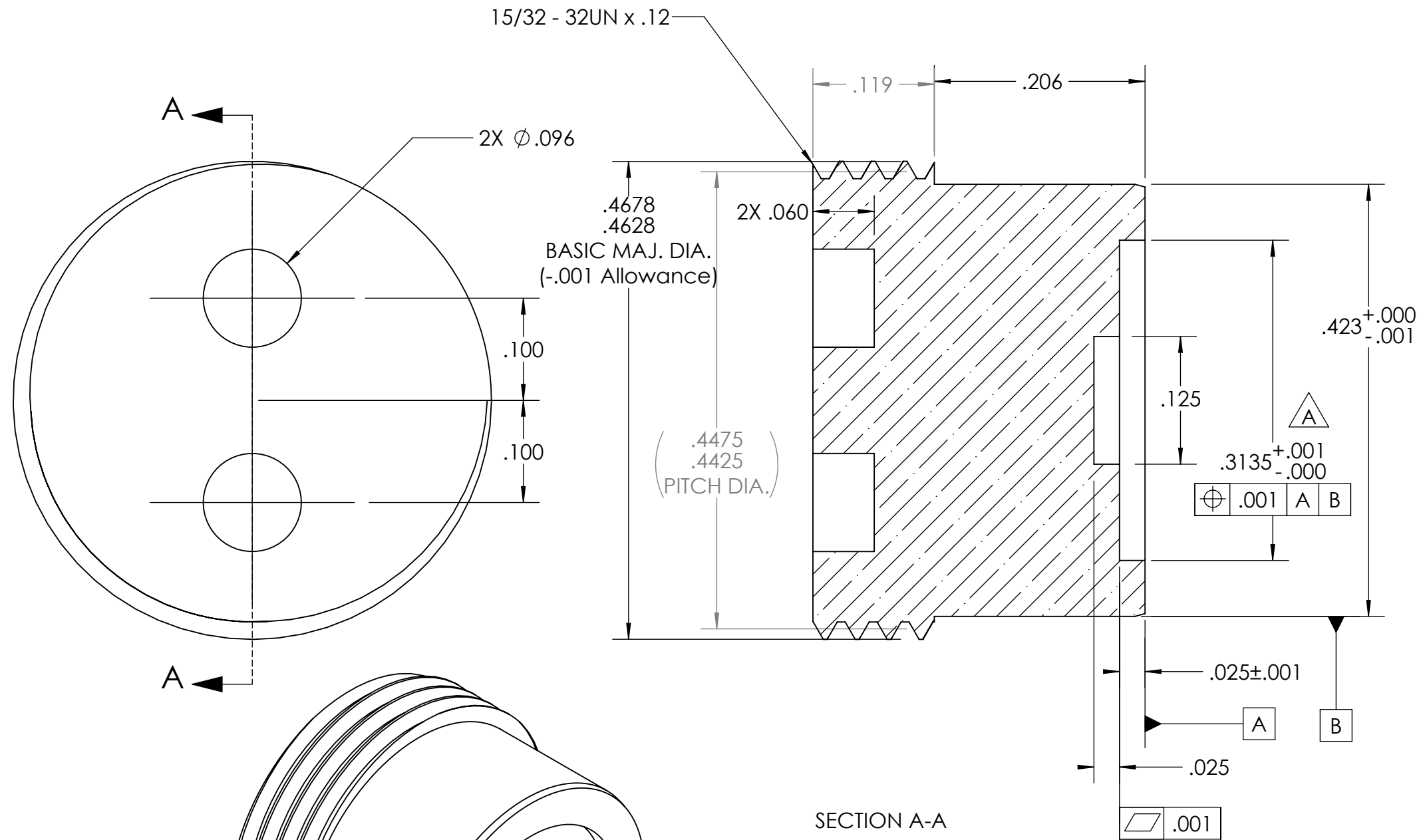


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B2	A	ADDED .0005 to DIA.	3/31/2020	J.E.



7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201478-20	Mirror Retainer MR4-6	EquiTech Infl	Titanium Gr.2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/18/13	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/18/13	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.007	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201478-20.DWG	
				SCALE 8:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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EQUITECH - ISUS PROBE
Mirror Retainer MR4-6

REV. A