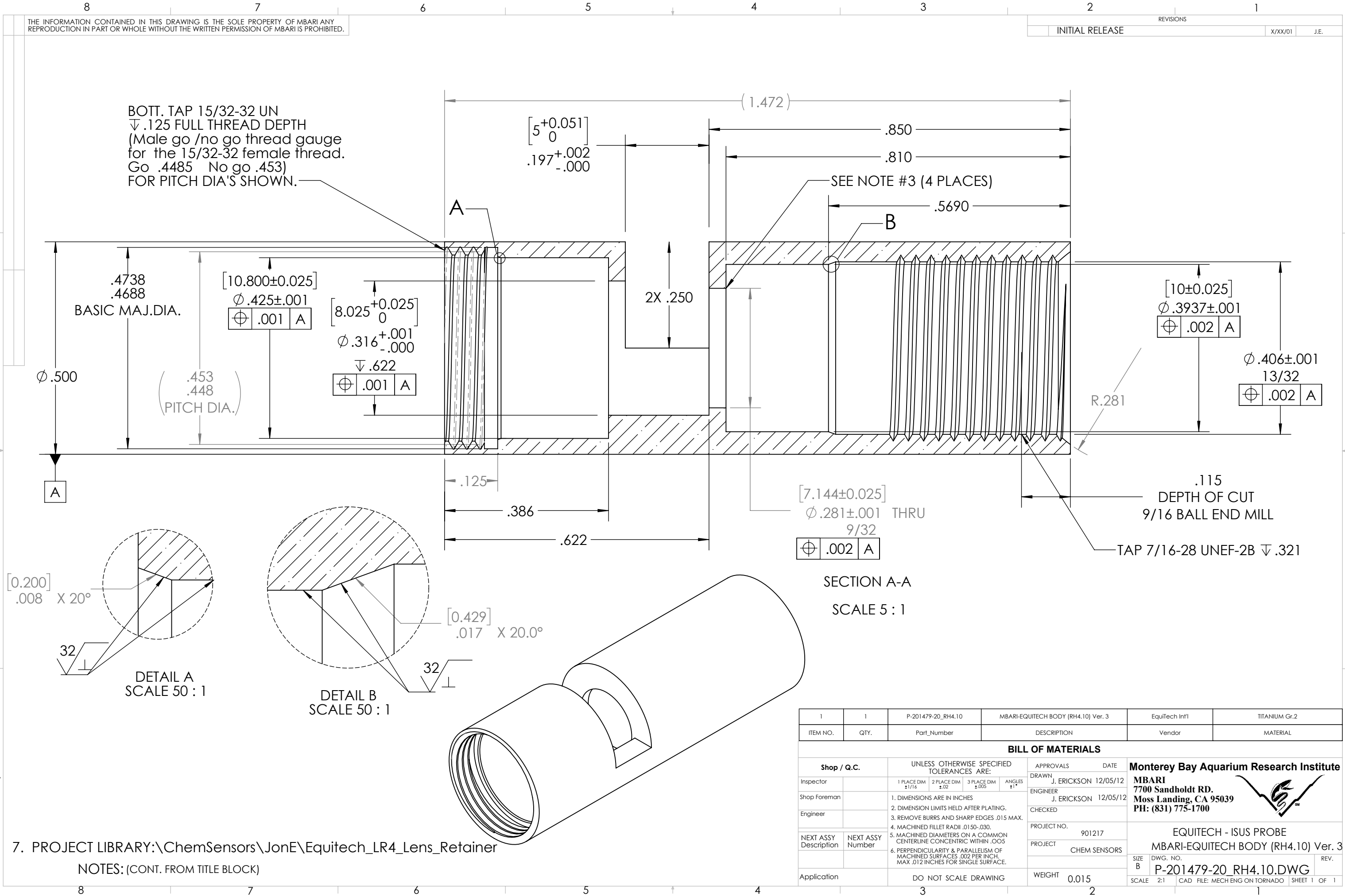




1	1	P-201479-20_RH4.10	MBARI-EQUITECH BODY (RH4.10) Ver. 3	EquiTech Int'l	TITANIUM Gr.2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 12/05/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 12/05/12	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM SENSORS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.015	
		DO NOT SCALE DRAWING		Monterey Bay Aquarium Research Institute	
				MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
				EQUITECH - ISUS PROBE	
				MBARI-EQUITECH BODY (RH4.10) Ver. 3	
				SIZE B DWG. NO. P-201479-20_RH4.10.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	