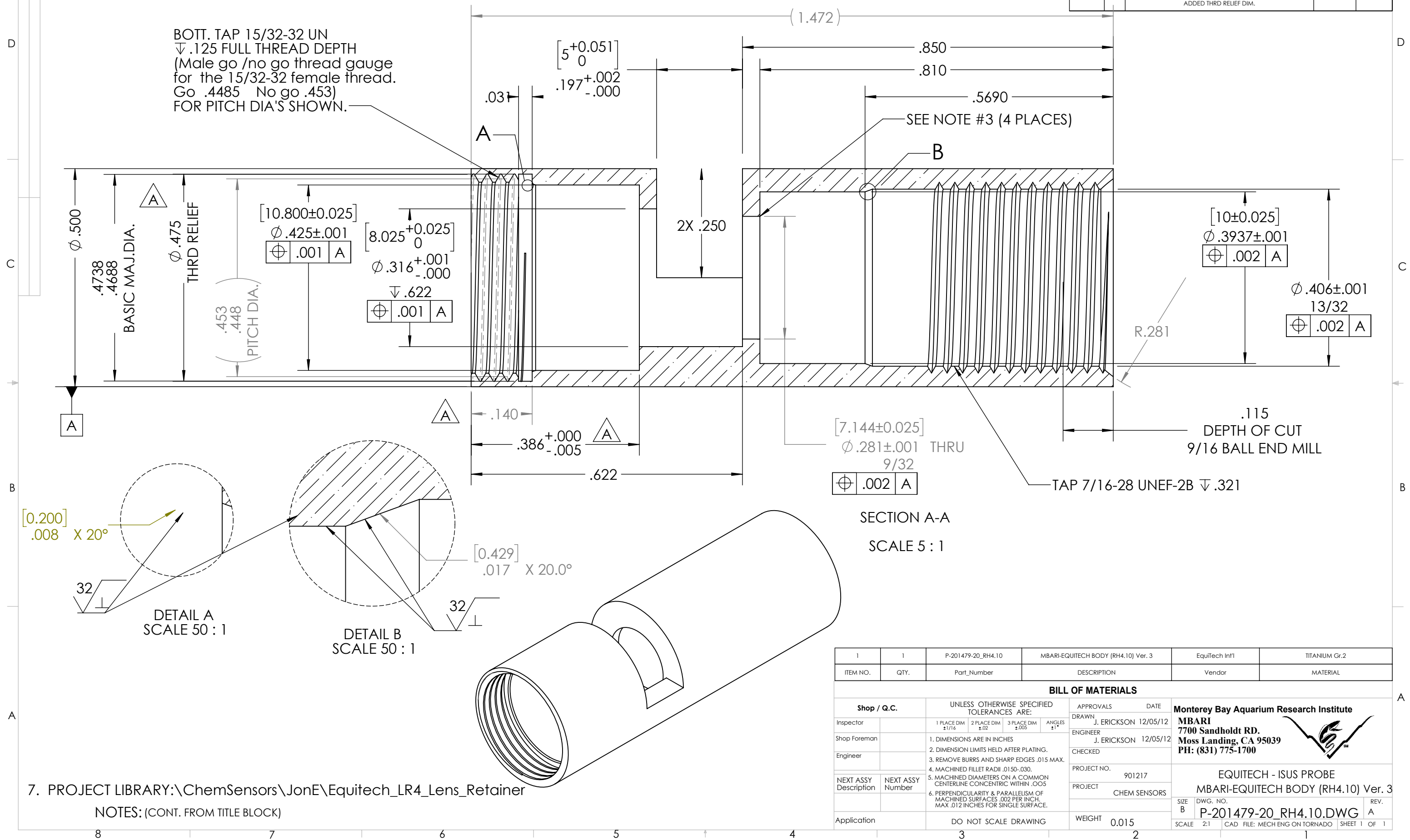


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3, B4	A 	ADDED Tol. +.000/- .005 CHG DIM. frm .125 to .140 ADDED THRD RELIEF DIM.	3/31/2020	



1	1	P-201479-20_RH4.10	MBARI-EQUITECH BODY (RH4.10) Ver. 3	Equitech Int'l	TITANIUM Gr.2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT NO. 901217
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			PROJECT CHEM SENSORS
Application		DO NOT SCALE DRAWING		WEIGHT 0.015	SIZE B DWG. NO. P-201479-20_RH4.10.DWG
				SCALE 2:1	REV. A
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1