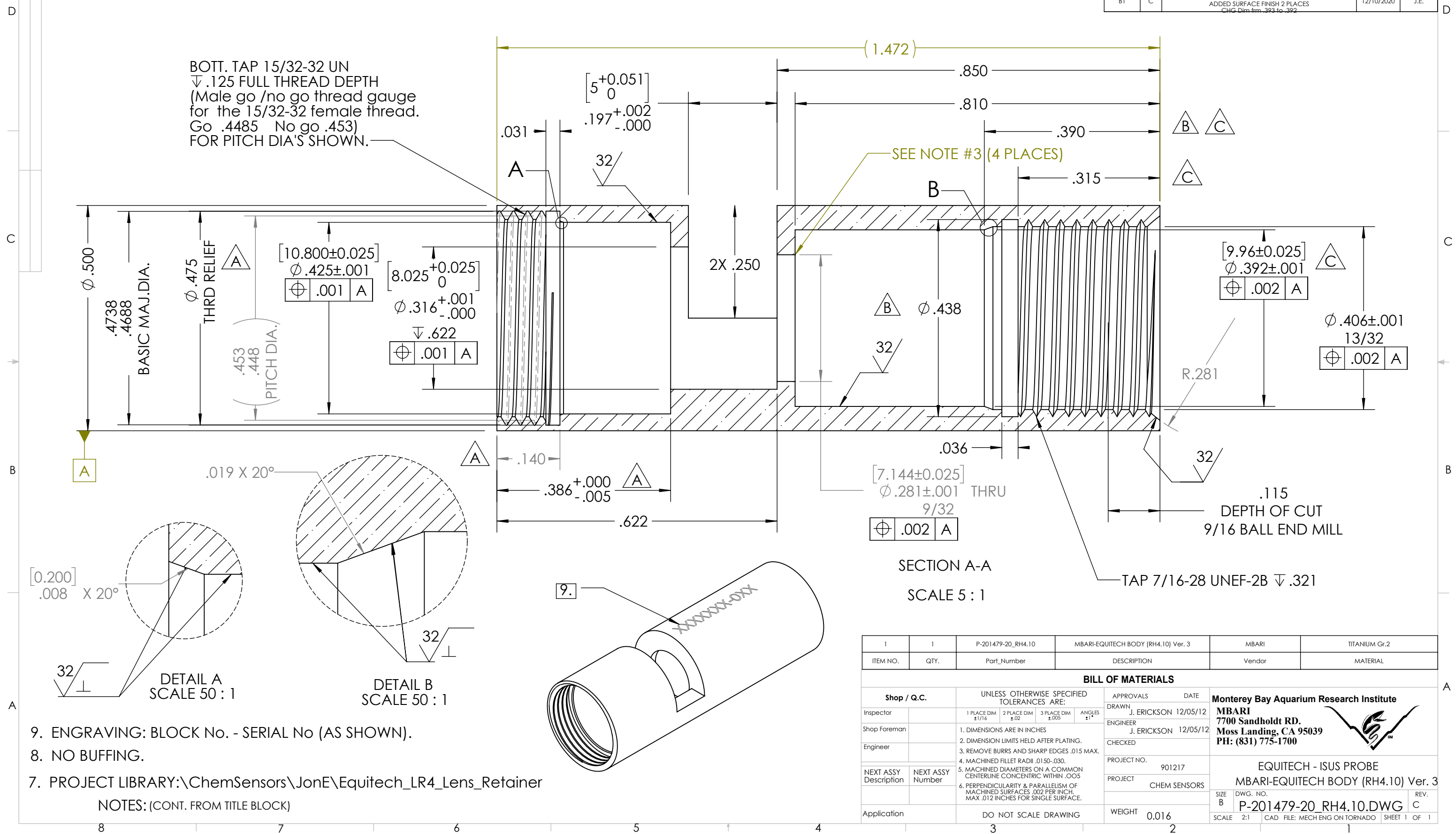


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3, B4	A	ADDED Tol. +.000/- .005 CHG DIM. frm .125 to .140 ADDED THRD RELIEF DIM.	3/31/2020	
B1, B2	B	ADDED 7/16-28 THREAD RELIEF CHD CNTR BORE DEPTH to .500 frm .569	9/14/2020	J.E.
B1	C	CHG TOLL FRM .3937 to .393 CHG THREAD LENGTH ADDED SURFACE FINISH 2 PLACES	12/10/2020	J.E.



9. ENGRAVING: BLOCK No. - SERIAL No (AS SHOWN).
8. NO BUFFING.
7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201479-20_RH4.10	MBARI-EQUITECH BODY (RH4.10) Ver. 3		MBARI	TITANIUM Gr.2	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	4 ANGLES ±1°	DRAWN J. ERICKSON 12/05/12	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 12/05/12	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217	
		PROJECT CHEM SENSORS		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Application		DO NOT SCALE DRAWING			WEIGHT 0.016		EQUITECH - ISUS PROBE MBARI-EQUITECH BODY (RH4.10) Ver. 3
				SIZE B		DWG. NO. P-201479-20_RH4.10.DWG	REV. C
				SCALE 2:1		CAD FILE: MECH_ENG ON TORNADO	SHEET 1 OF 1