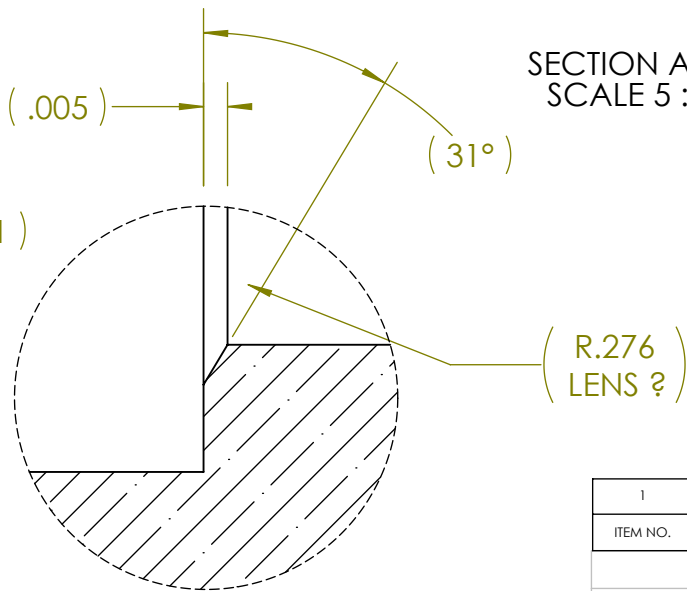
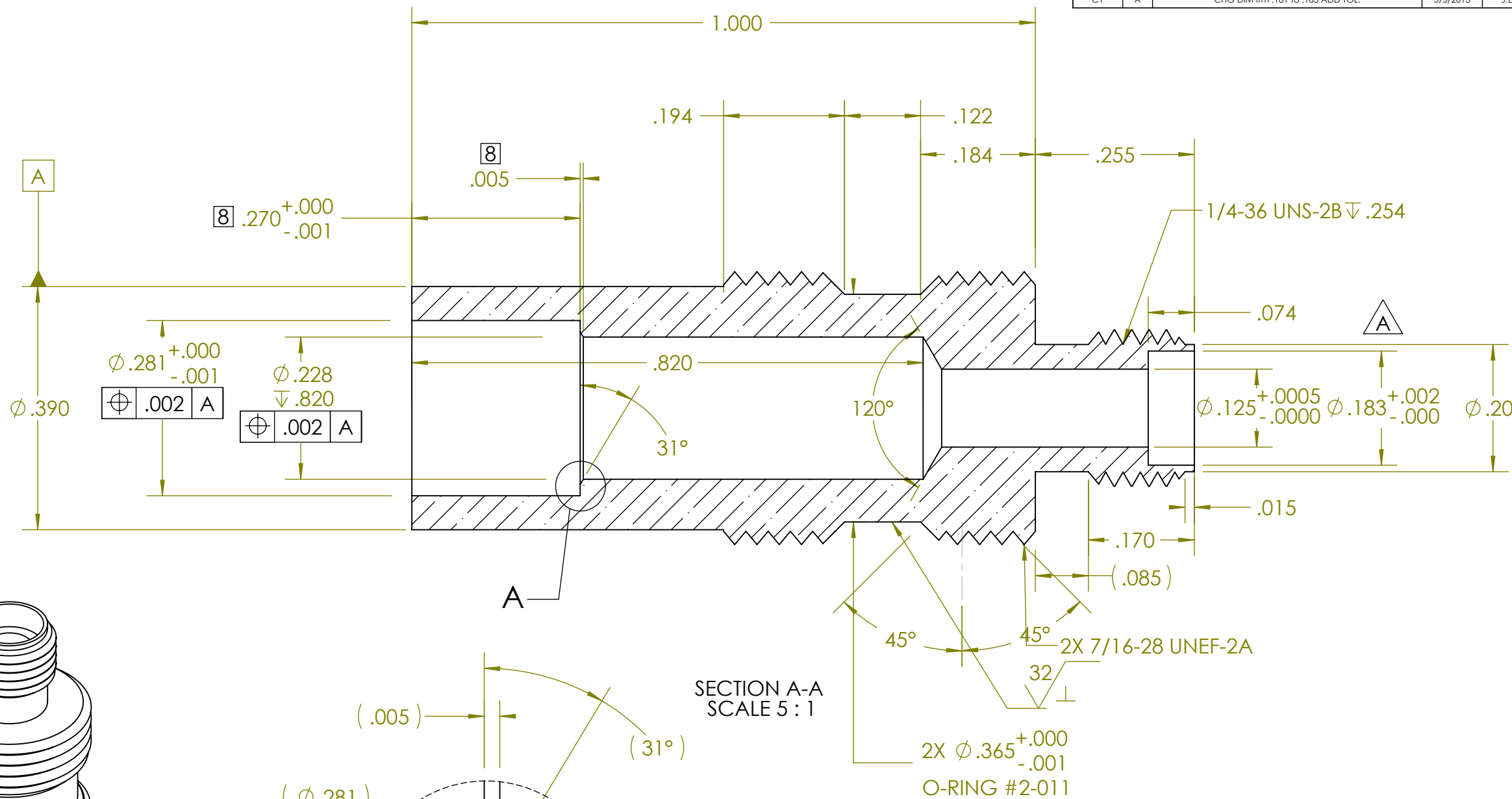
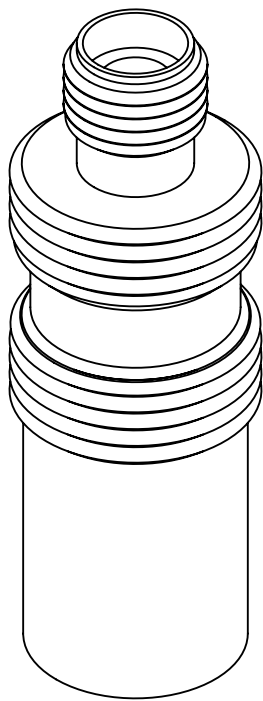
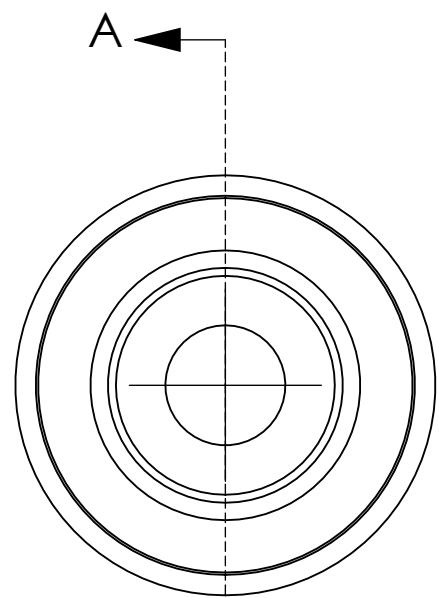


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REVISIONS				
INITIAL RELEASE		REVISIONS	X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
C1	A	CHG DIM frm .181 to .183 ADD TOL	3/5/2013	J.E.



8. MILL $\phi 9/32$ (.2812) ∇ .270
 DRILL "J" $\angle \phi .2770$ (118°) ∇ .005

7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer

NOTES: (CONT. FROM TITLE BLOCK)

	1	P-201489-20	EquiTech Lens Holder	MBARI	Titanium Gr. 2
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

Shop / Q.C.

Inspector

Shop Foreman

Engineer

NEXT ASSY Description

NEXT ASSY Number

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN

J. ERICKSON

12/22/10

ENGINEER

J. ERICKSON

12/22/10

CHECKED

PROJECT NO.

600606

PROJECT

CHEM. SENSORS

WEIGHT

0.014

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700

CHEM. SENSORS - APEX-ISUS

EquiTech Lens Holder

SIZE B

DWG. NO

P-201489-20.DWG

REV. A

SCALE

4:1

CAD FILE: MECH ENG ON TORNADO

SHEET 1

OF 1

