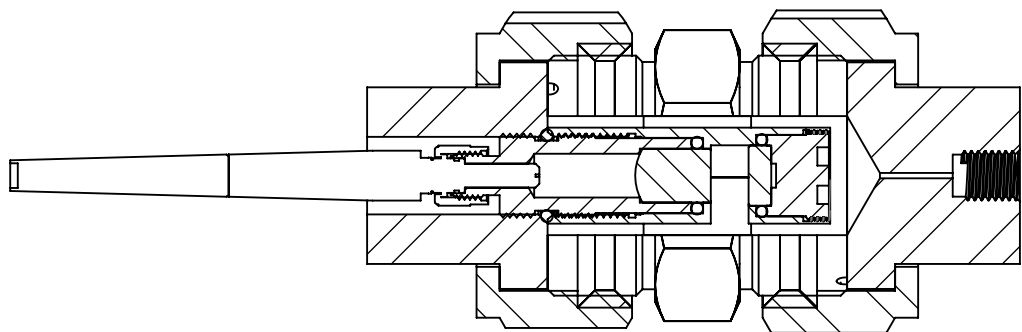
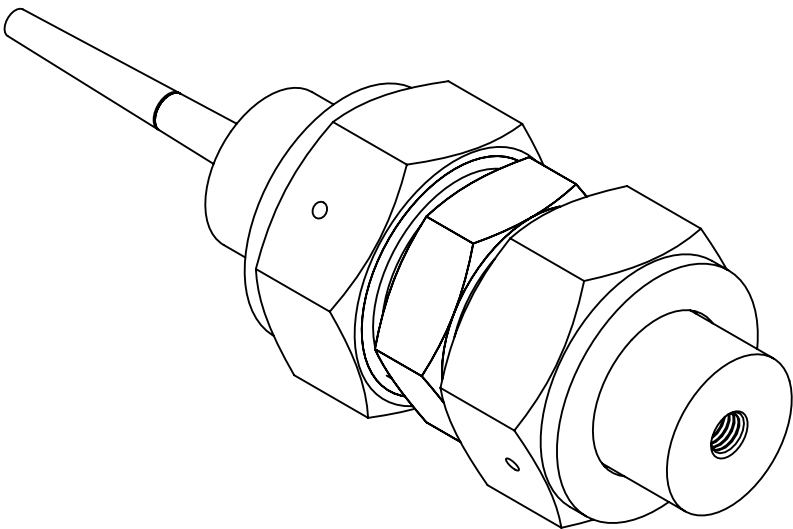
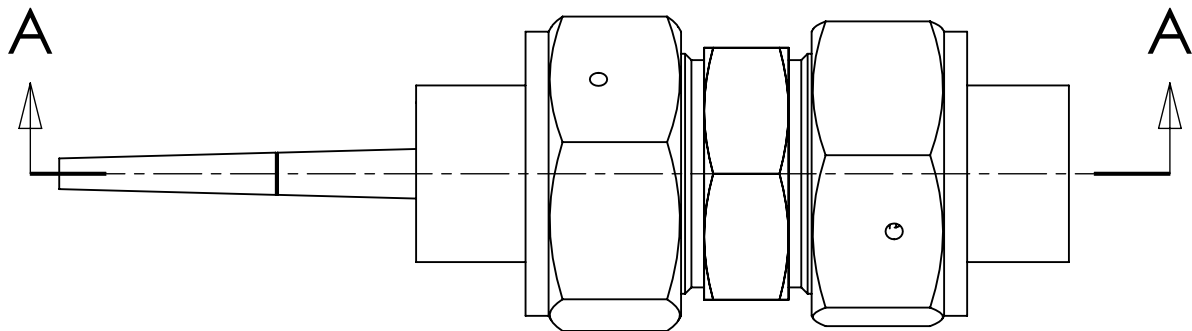


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



SECTION A-A
SCALE 1 : 1

7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer\Press-Test

NOTES (CONT. FROM TITLE BLOCK)

6	1		Fiber Conn.			
5	1	SS-12-VCO-3	Swagelok VCO UpChurch MODIFIED		Swagelok	AISI 316
4	1	A-201672-20	EquiTech LR4 Probe Assembly			
3	2	SS-12-VCO-4	3/4 VCO Nut		Swagelok	
2	1	SS-12-VCO-3	SWAGELOK VCO EQUITECH MODIFIED		Swagelok	AISI 316
1	1	SS-12-VCO-6	3/4 VCO UNION		Swagelok	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		EQUITECH LR4 PROBE TESTER SIZE B DWG. NO. REV.		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	XXX				
		PROJECT	ZZZZZZZZ		SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1						
Application		DO NOT SCALE DRAWING				WEIGHT		lb.			

Monterey Bay Aquarium Research Institute
MBARI
 7700 Sandholdt RD.
 Moss Landing, CA 95039
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EQUITECH LR4 PROBE TESTER

SIZE B	DWG. NO.		.DWG		REV.
SCALE	1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF		