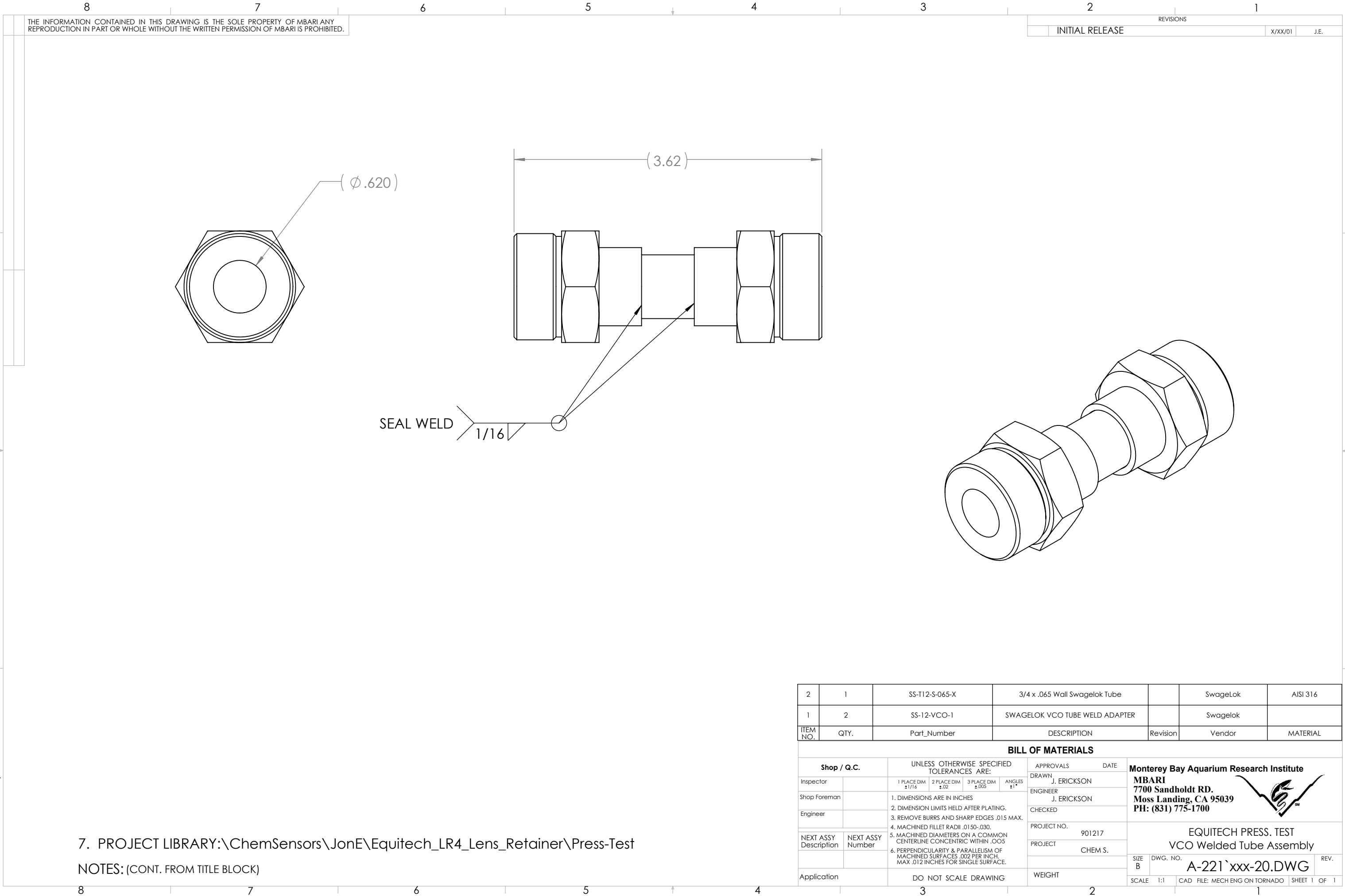




2	1	SS-T12-S-065-X	3/4 x .065 Wall Swagelok Tube		SwageLok	AISI 316
1	2	SS-12-VCO-1	SWAGELOK VCO TUBE WELD ADAPTER		Swagelok	
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Revision	Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON	
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER	J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	ANGLES ±1°	CHECKED		
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	901217	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	CHEM S.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
Application		DO NOT SCALE DRAWING				
				SCALE	1:1	

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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

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EQUITECH PRESS. TEST
VCO Welded Tube Assembly

SIZE B DWG. NO. A-221`xxx-20.DWG REV.

SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1