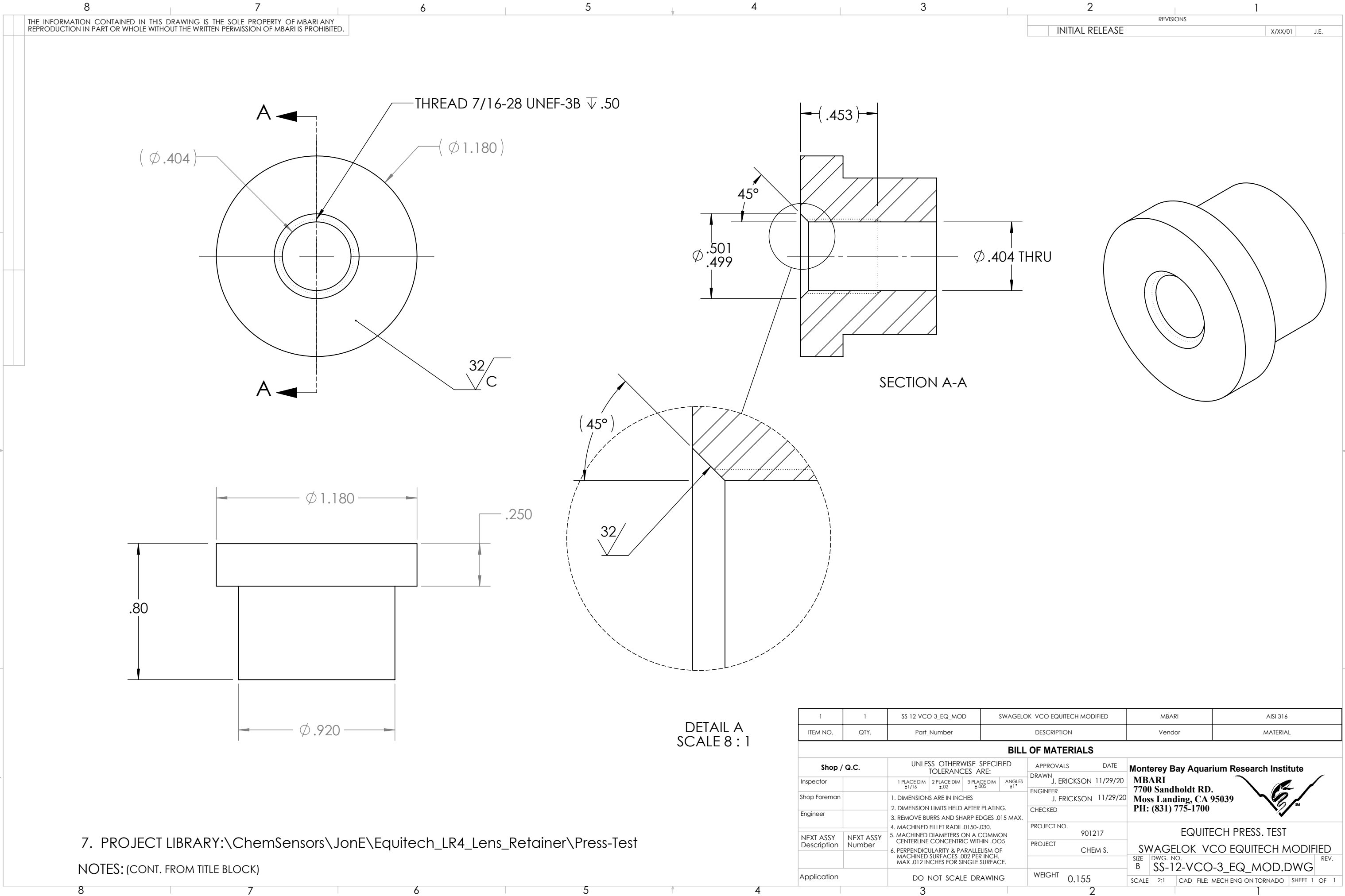




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

DETAIL A
SCALE 8 : 1

7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer\Press-Test

NOTES: (CONT. FROM TITLE BLOCK)

1	1	SS-12-VCO-3_EQ_MOD	SWAGELOK VCO EQUITECH MODIFIED	MBARI	AISI 316
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 11/29/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 11/29/20	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM S.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.155	
		DO NOT SCALE DRAWING		SIZE B	
				DWG. NO. SS-12-VCO-3_EQ_MOD.DWG	
				SCALE 2:1	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



EQUITECH PRESS. TEST
SWAGELOK VCO EQUITECH MODIFIED
REV.