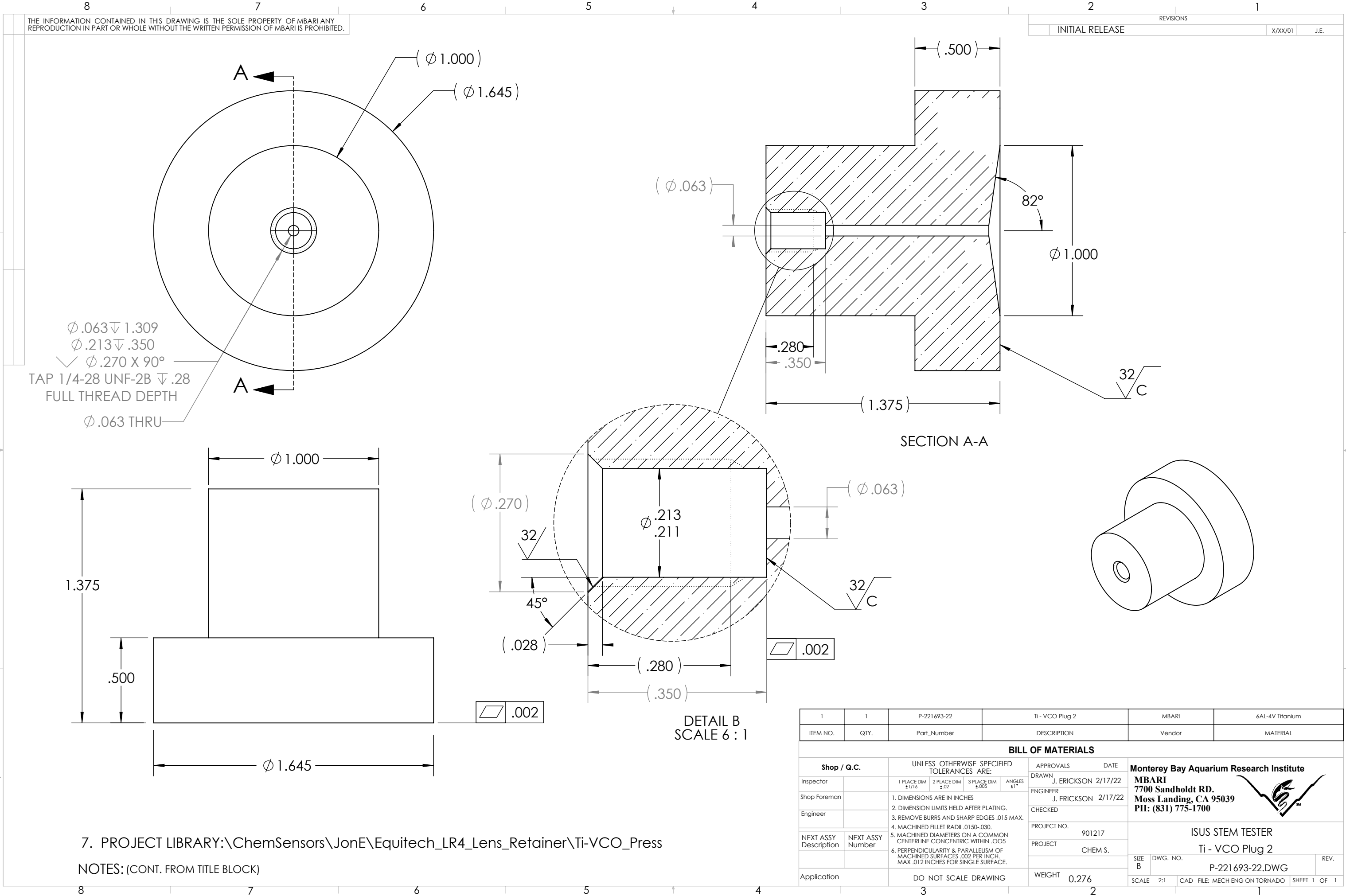




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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.

$\phi .063 \nabla 1.309$
 $\phi .213 \nabla .350$
 $\checkmark \phi .270 \times 90^\circ$
TAP 1/4-28 UNF-2B $\nabla .28$
FULL THREAD DEPTH
 $\phi .063$ THRU

SECTION A-A

DETAIL B
SCALE 6 : 1

Monterey Bay Aquarium Research Institute
MBARI
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Moss Landing, CA 95039
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7. PROJECT LIBRARY:\ChemSensors\JonE\Equitech_LR4_Lens_Retainer\Ti-VCO_Press

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221693-22	Ti - VCO Plug 2	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 2/17/22	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 2/17/22	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM S.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.276	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-221693-22.DWG	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	