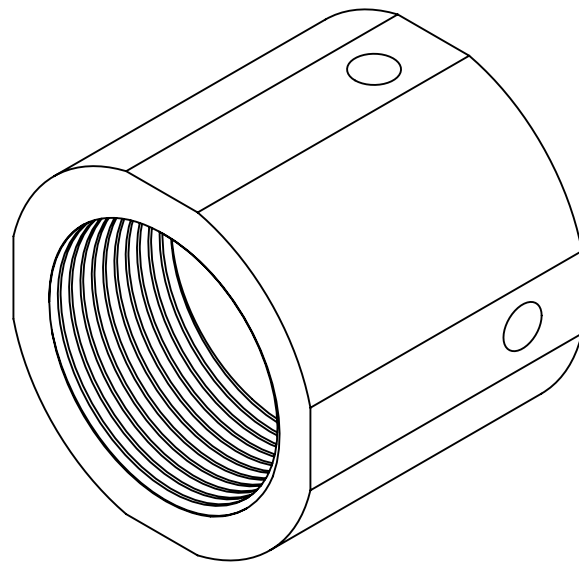
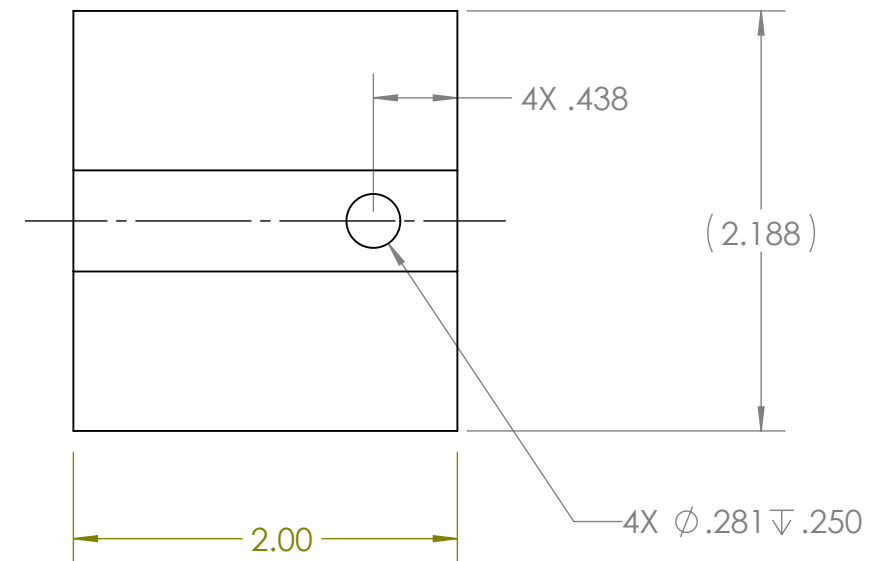




1	1	P-221694-22	Ti - VCO Nut 4	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	901217
				PROJECT	CHEM S>
Application		DO NOT SCALE DRAWING		WEIGHT	0.690

Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
Ti - VCO Nut 4				ISUS STEM TESTER	
SIZE B		DWG. NO.		REV.	
SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	

NOTES: (CONT. FROM TITLE BLOCK)