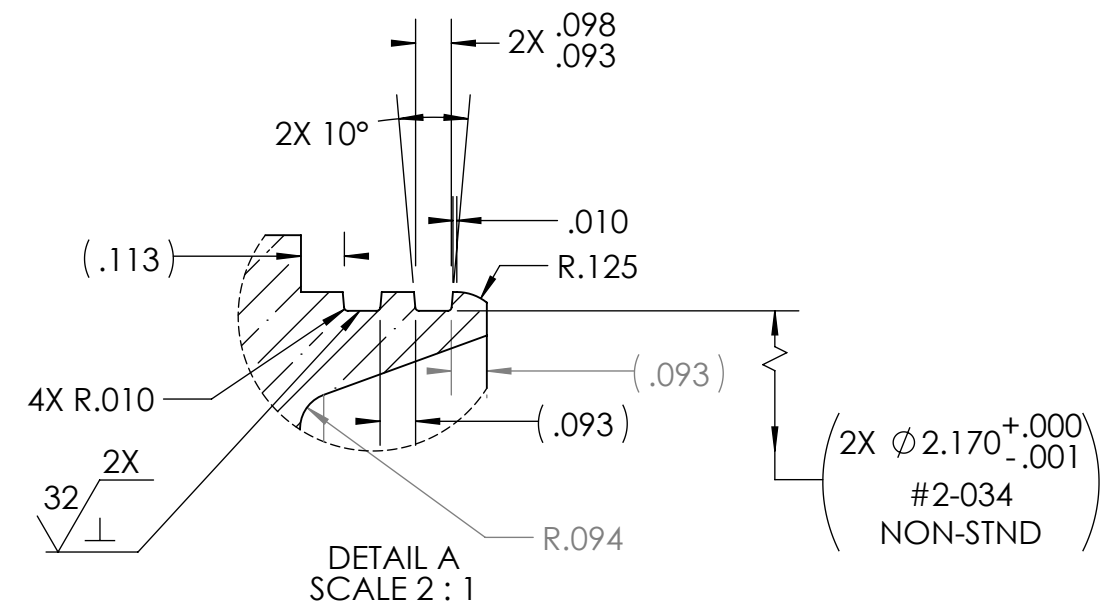
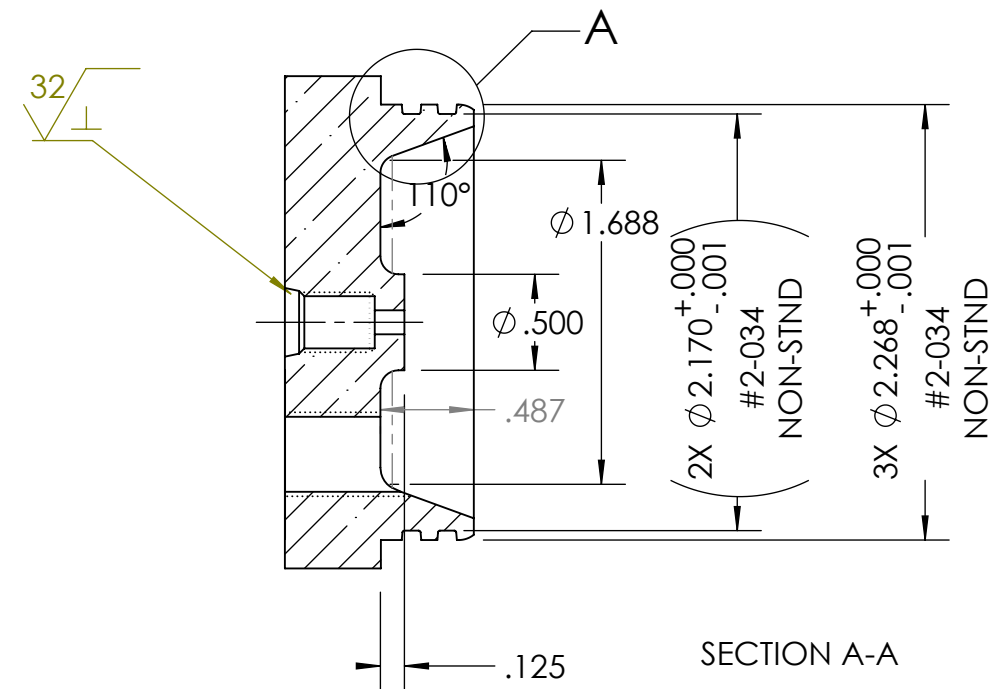
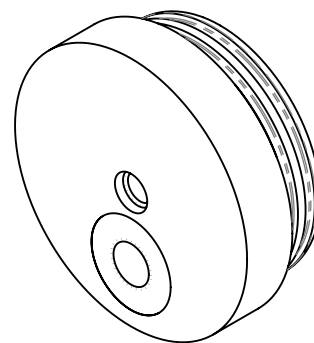
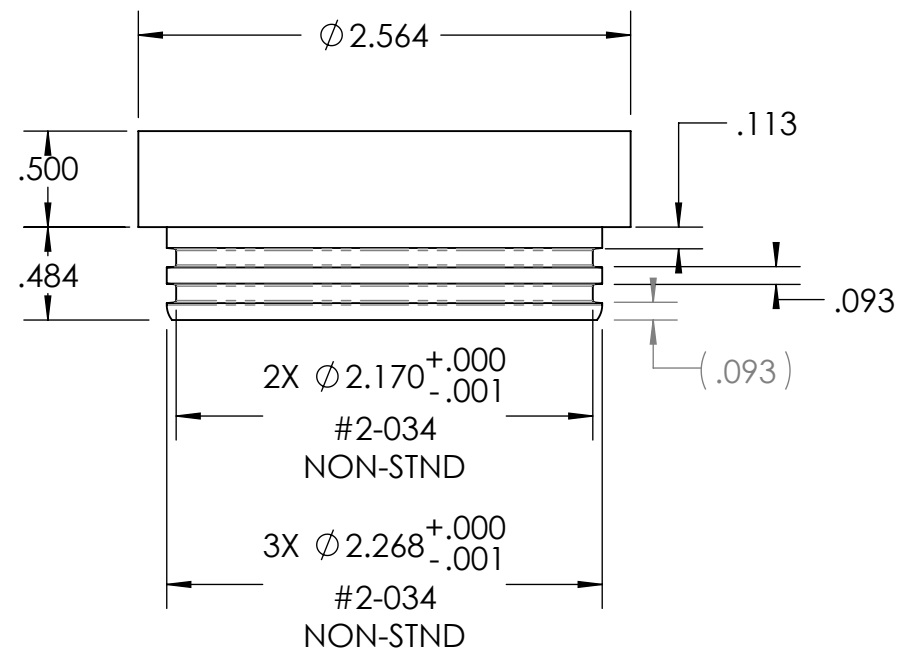
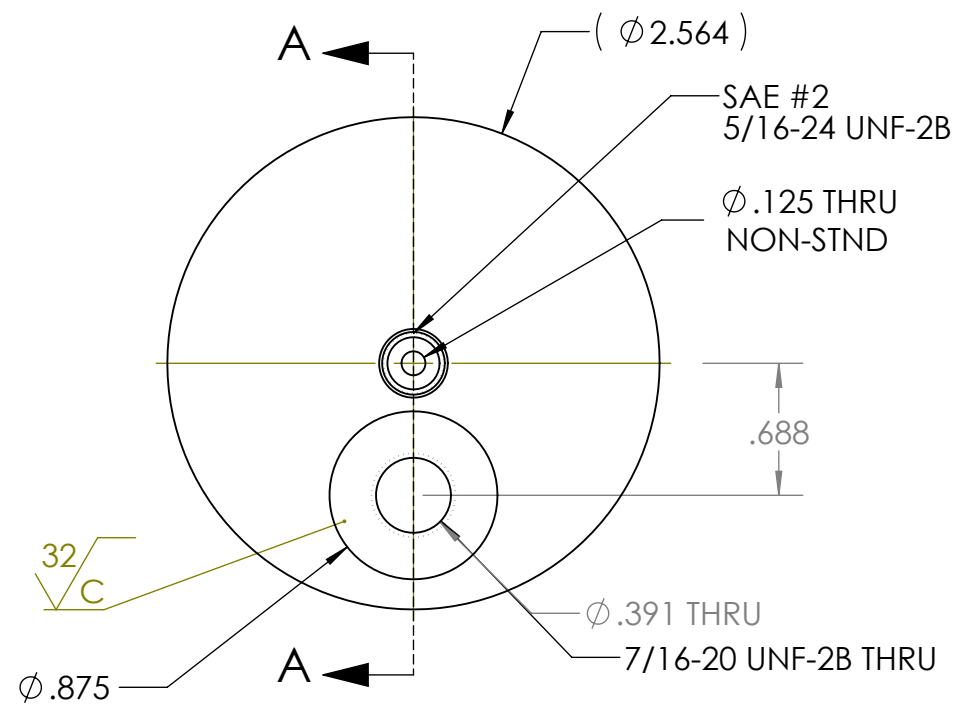




		P-221481-19	ISUS-APEX Float Rear End Cap		MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 7/24/20
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 7/24/20
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901217
A-221483-20		PROJECT CHEM S.	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Application		WEIGHT 0.495				
		DO NOT SCALE DRAWING	ISUS-APEX_2000m ISUS-APEX Float Rear End Cap			
			SIZE B	DWG. NO. P-221481-19.DWG	REV.	
			SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	