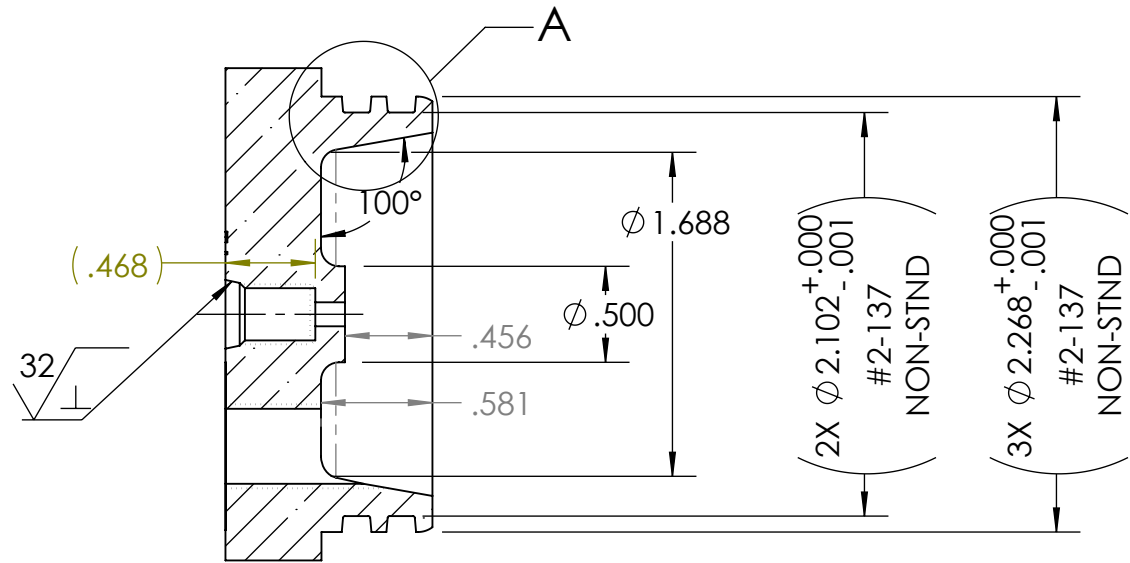
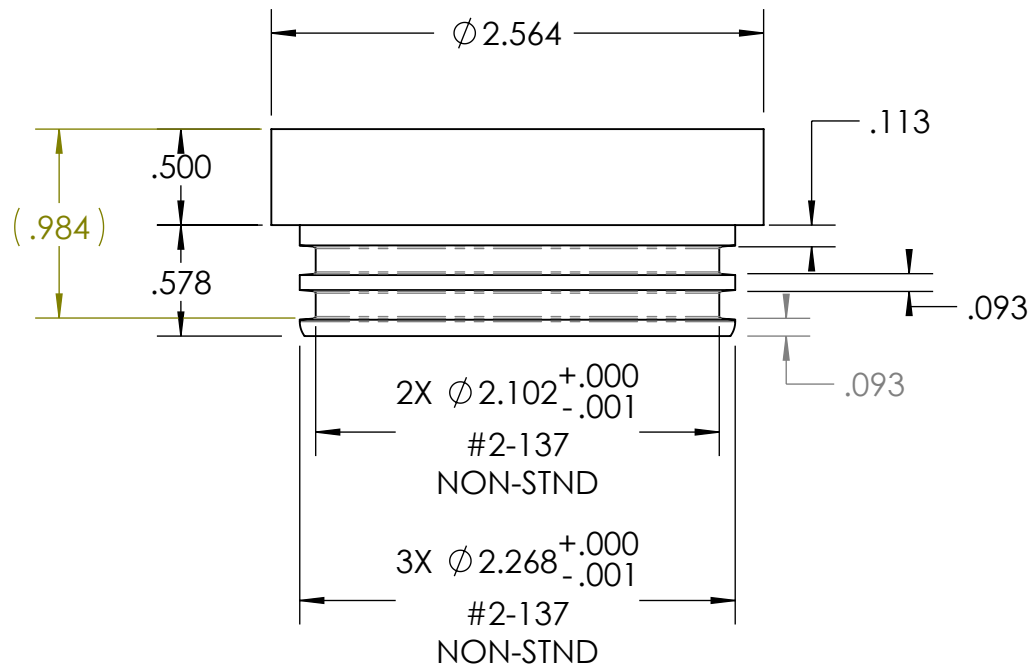
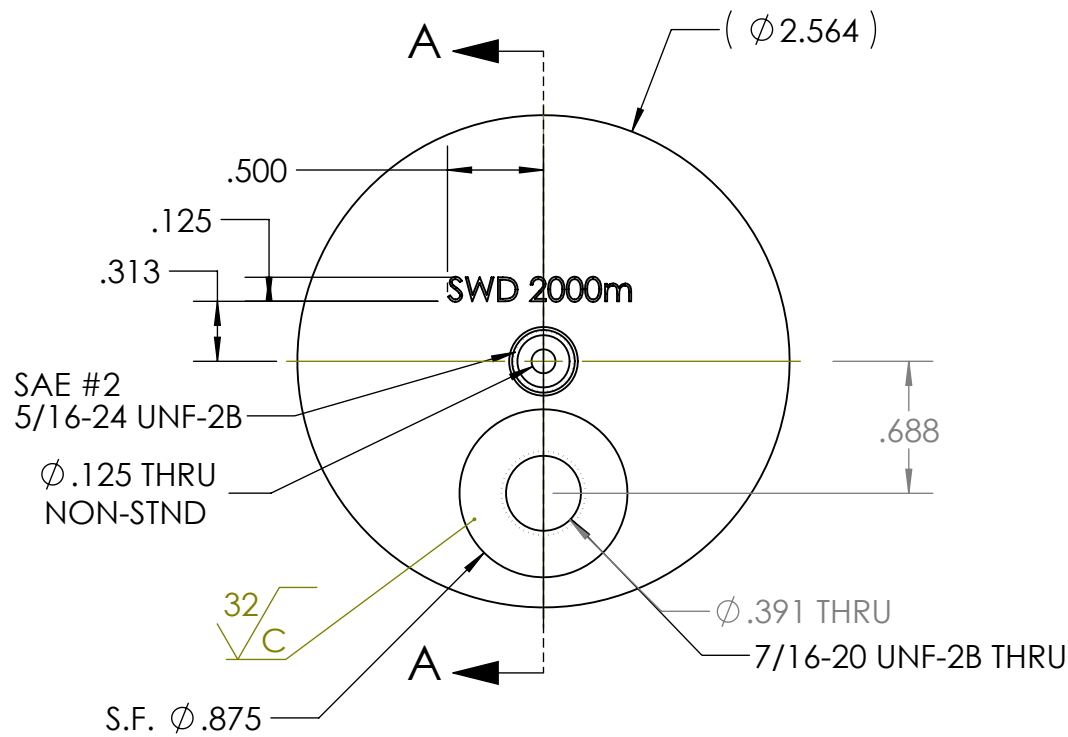
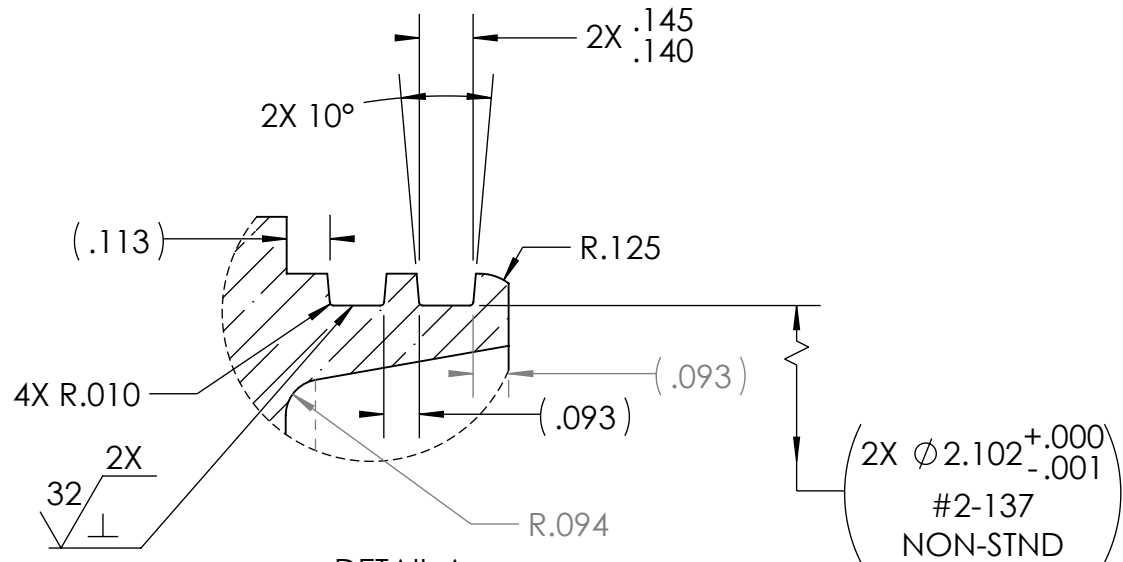
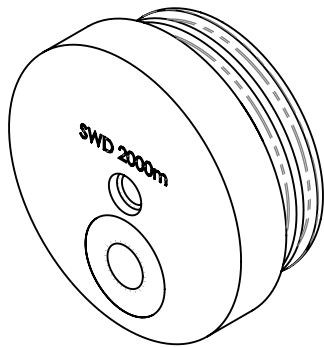




SECTION A-A



DETAIL A
SCALE 2 : 1



8. SWD = 2000m

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m\A-221483-20_CompositeHsg

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221481-23	ISUS-APEX Float Rear End Cap V2	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/24/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/24/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM S.	
	A-221483-20	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.519	
Application		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:1	
				DWG. NO. P-221481-23.DWG	
				REV.	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	