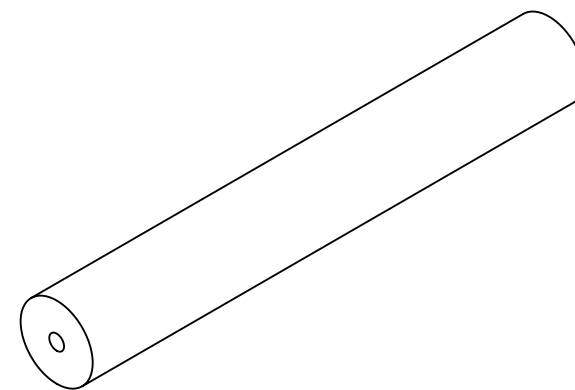
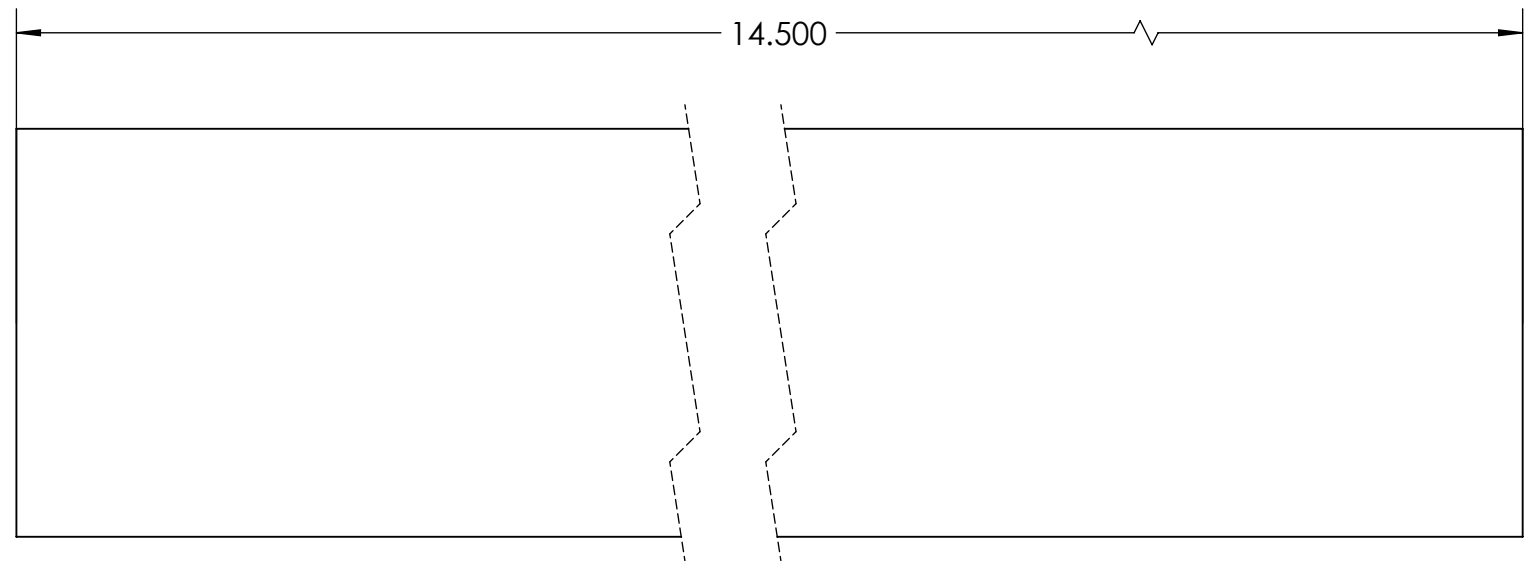
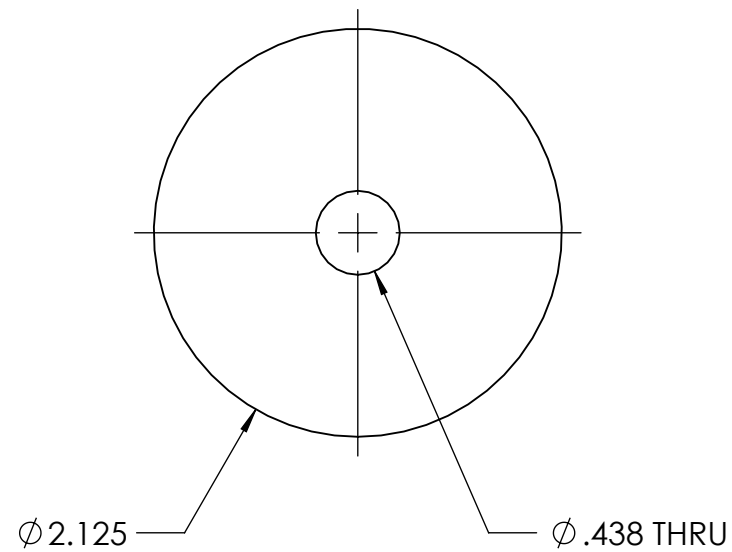


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REVISIONS

INITIAL RELEASE

X/XX/01	
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1	1	P-221xxx-20	Pressure Case Filler	MBSRI	POM Delrin Homopolymer
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON							
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON							
Engineer						CHECKED								
NEXT ASSY Description		NEXT ASSY Number		PROJECT NO.				901217		ISUS-APEX_2000m				
				PROJECT				CHEM S.		Pressure Case Filler				
Application		DO NOT SCALE DRAWING				WEIGHT		2.525		SIZE B	DWG. NO.	P-221xxx-20.DWG		REV.
										SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1	

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m

NOTES: (CONT. FROM TITLE BLOCK)