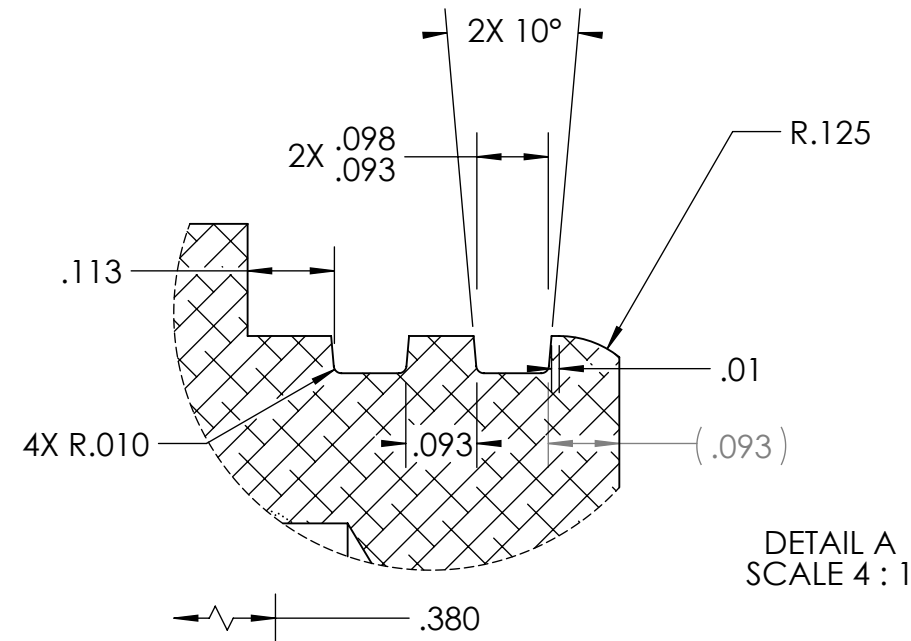
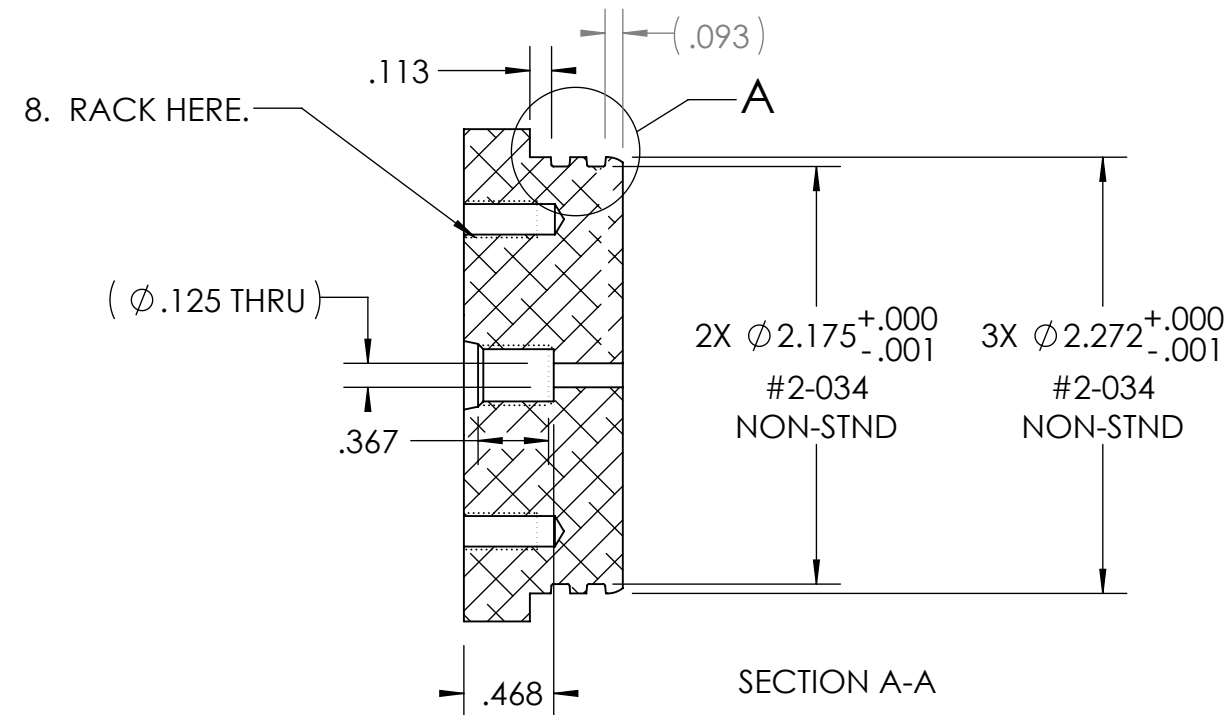
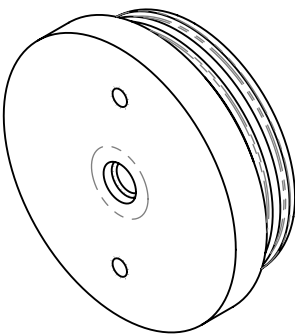
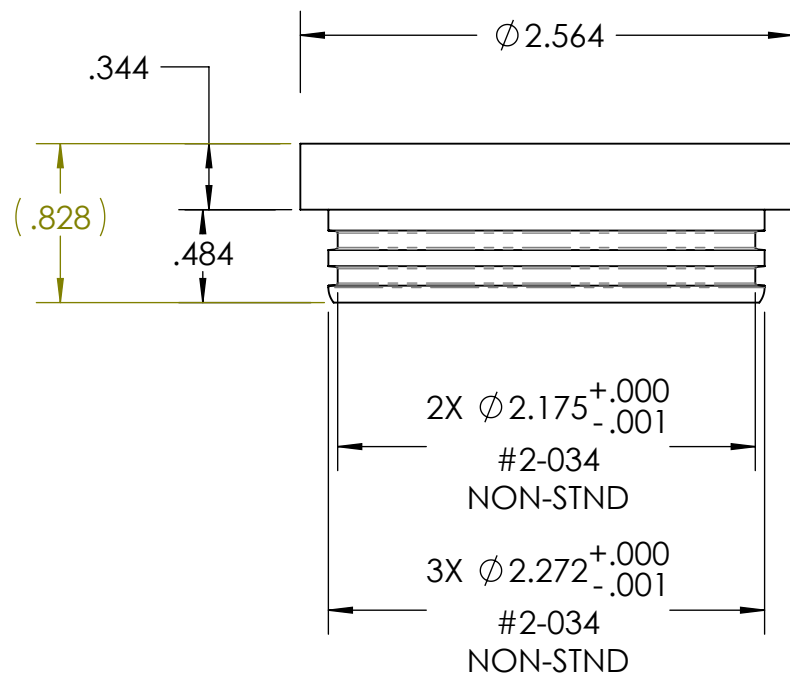
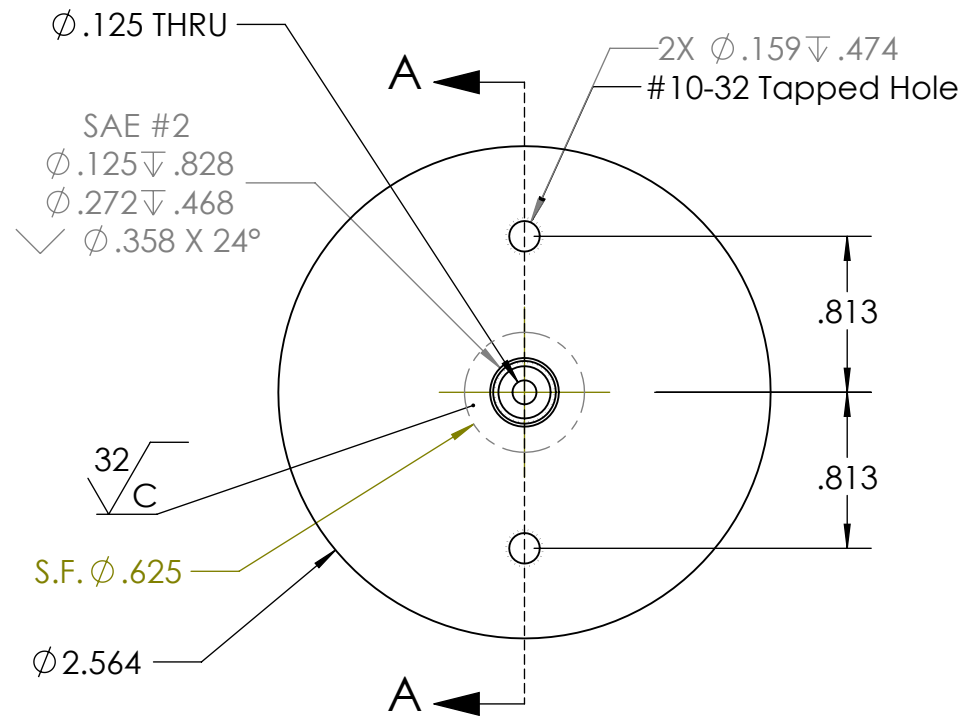




8. Finish: HARD CLEAR ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS ! (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN.

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m\A-221483-20_CompositeHsg

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221506-20	ISUS-APEX Test Cap	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 9/18/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 9/18/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT Chem S.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.352	
Application		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:1	

Monterey Bay Aquarium Research Institute	
MBARI	
7700 Sandholdt RD.	
Moss Landing, CA 95039	
PH: (831) 775-1700	
ISUS-APEX_2000m	
ISUS-APEX Test Cap	
SIZE B	DWG. NO. P-221506-20.DWG
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO
SHEET 1	OF 1