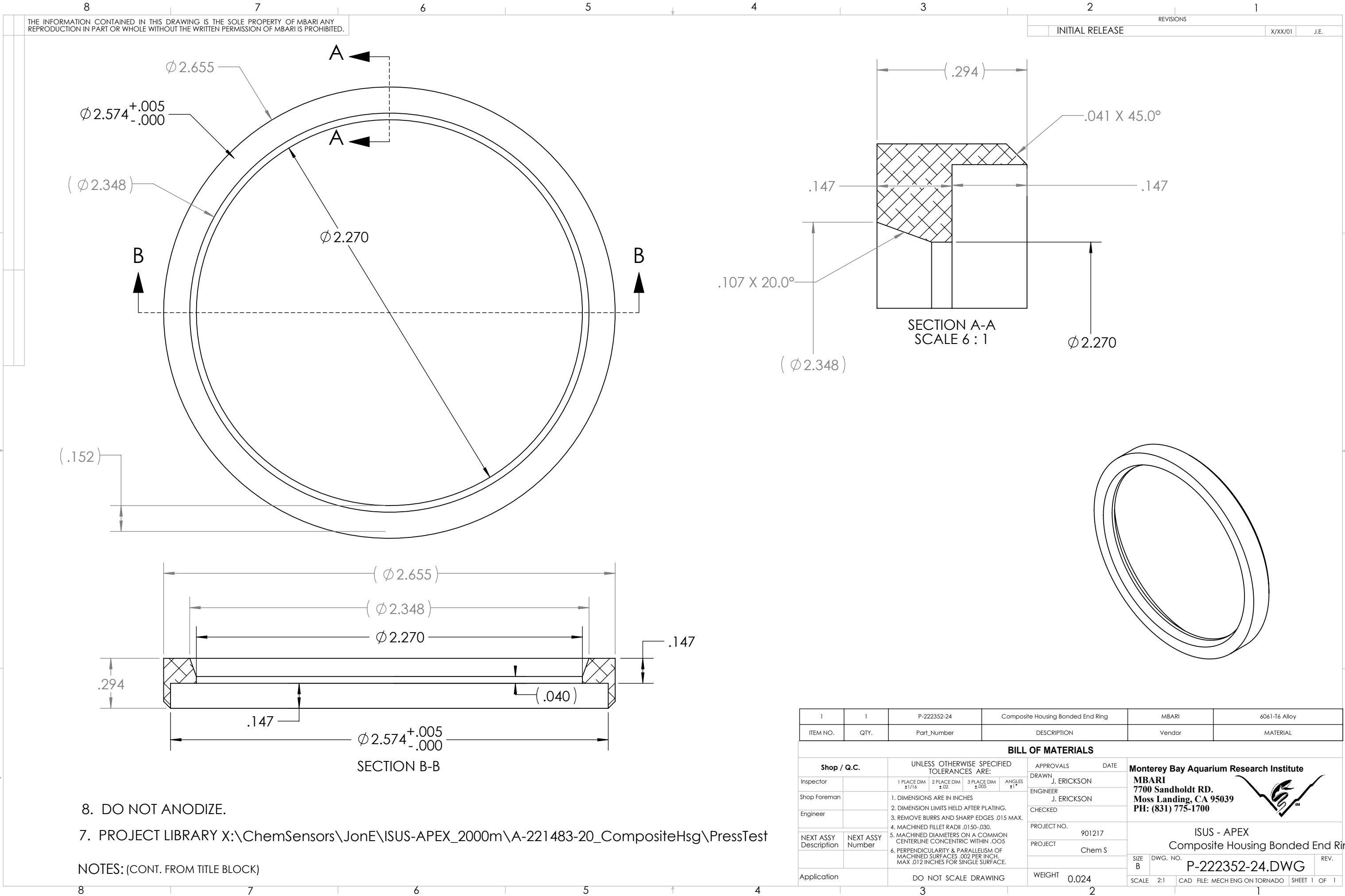




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 6 : 1

SECTION B-B

8. DO NOT ANODIZE.
7. PROJECT LIBRARY X:\ChemSensors\JonE\ISUS-APEX_2000m\A-221483-20_CompositeHsg\PressTest

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-222352-24	Composite Housing Bonded End Ring	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER J. ERICKSON	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	ANGLES ±1°	CHECKED	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO. 901217	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT Chem S	ISUS - APEX Composite Housing Bonded End Ring
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.024	SIZE B
					DWG. NO. P-222352-24.DWG
					REV.
					SCALE 2:1
					CAD FILE: MECH ENG ON TORNADO
					SHEET 1 OF 1