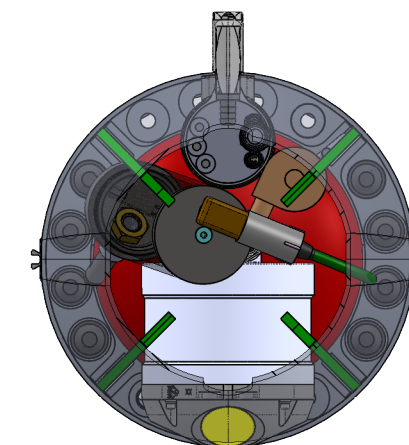
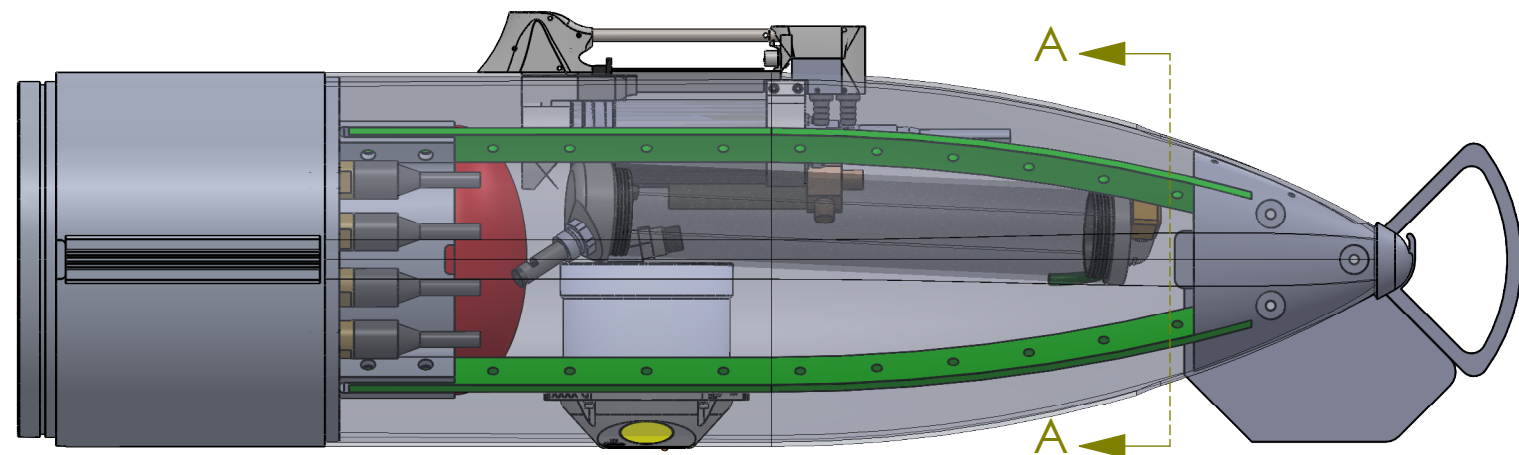
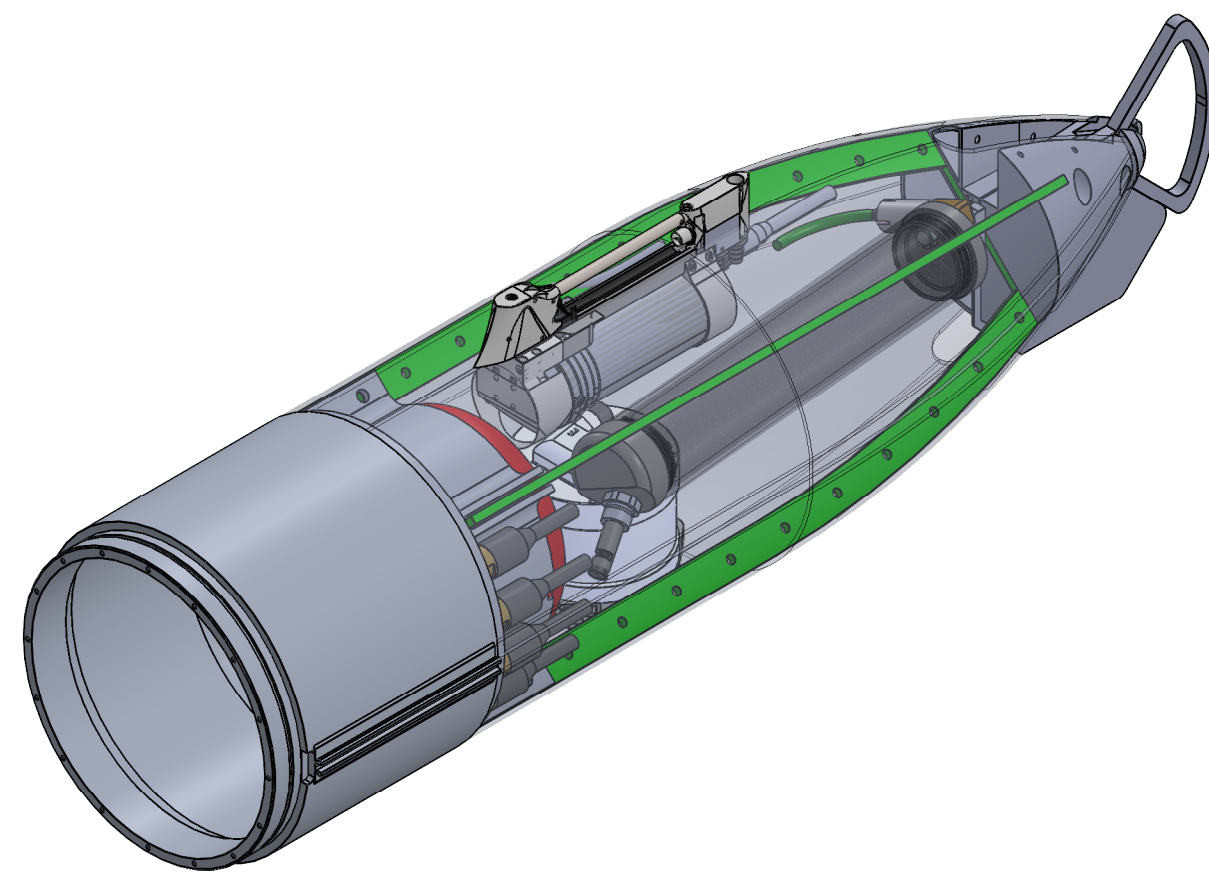
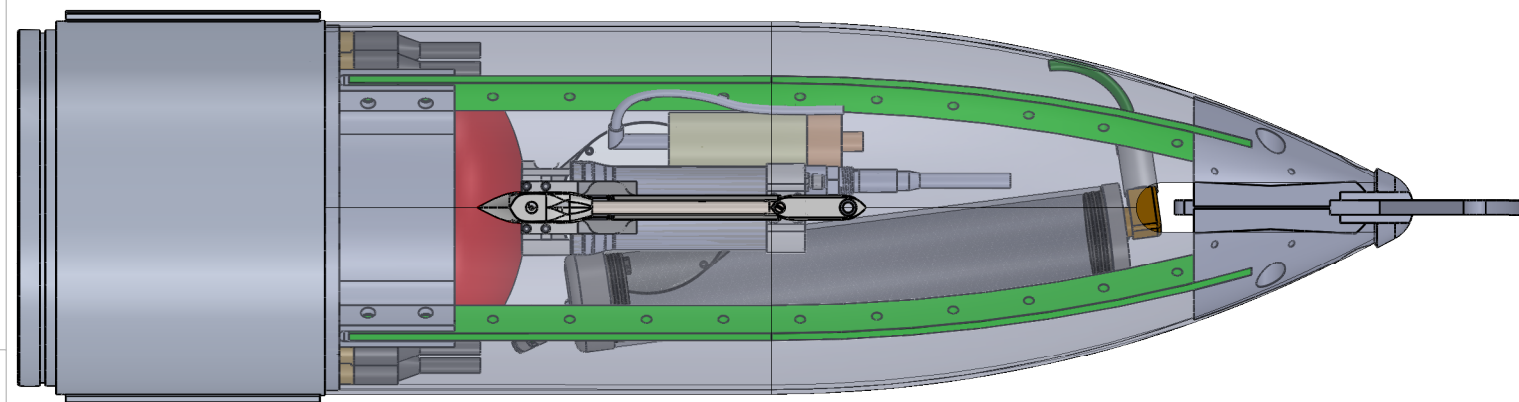




SECTION A-A
SCALE 1 : 5

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON		
Engineer						CHECKED			
						PROJECT NO.			
NEXT ASSY Description	NEXT ASSY Number					PROJECT	ZZZZZZZZ		
Application		DO NOT SCALE DRAWING				WEIGHT			
		3						2	
								1	
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
									
						ISUS PLACEMENT			
		SIZE B		DWG. NO. .DWG				REV.	
		SCALE 1:12		CAD FILE: MECH ENG ON TORNADO		SHEET 1		OF 1	