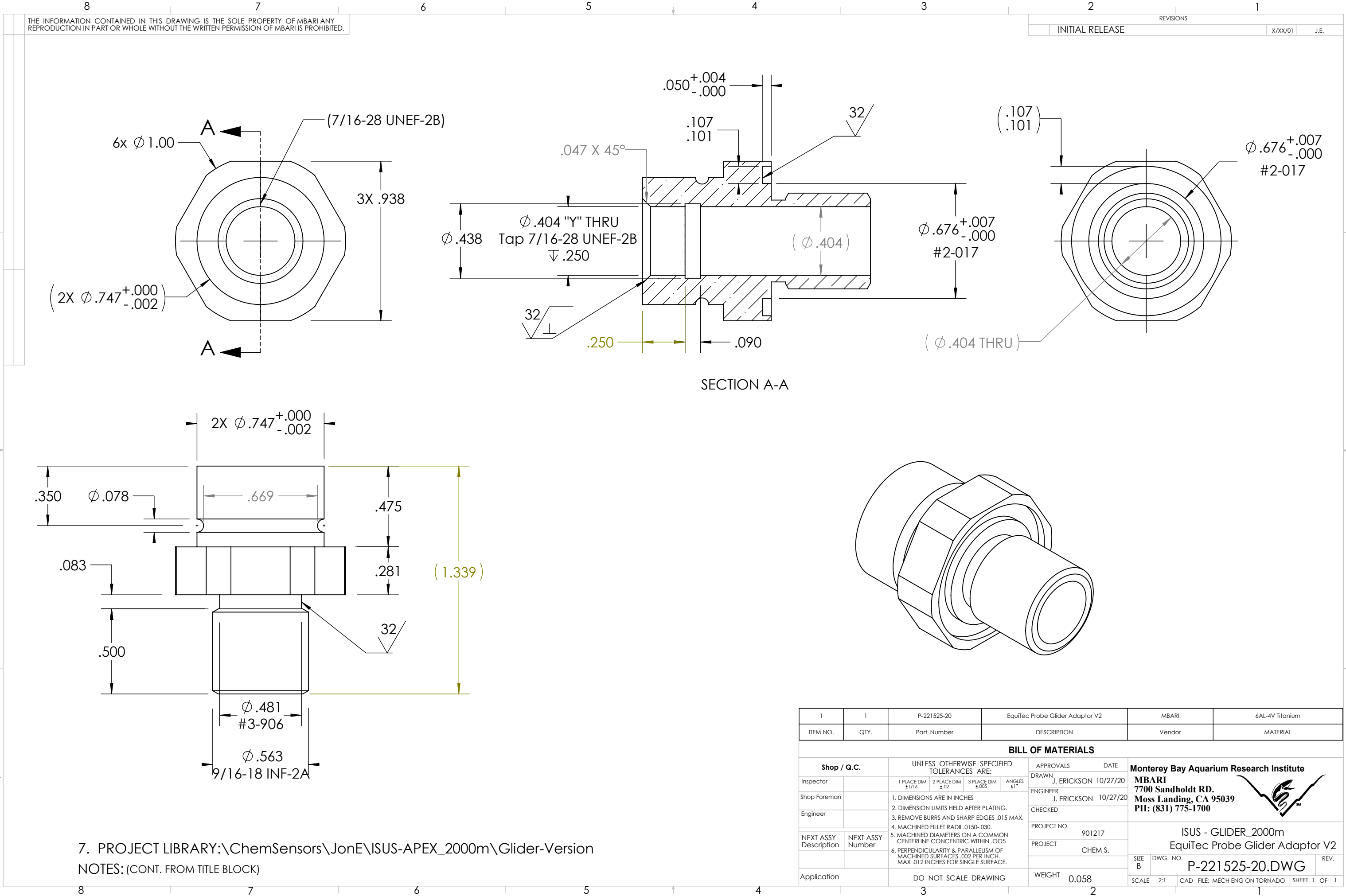




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m\Glider-Version
NOTES: (CONT. FROM TITLE BLOCK)

I	I	P-221525-20	EquiTec Probe Glider Adaptor V2	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 10/27/20
Engineer				ENGINEER	J. ERICKSON 10/27/20
				CHECKED	
				PROJECT NO.	901217
NEXT ASSY Description	NEXT ASSY Number			PROJECT	CHEM S.
Application		DO NOT SCALE DRAWING		WEIGHT	0.058
				SIZE B	DWG. NO.
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

Monterey Bay Aquarium Research Institute

MBARI

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Moss Landing, CA 95039

PH: (831) 775-1700



ISUS - GLIDER_2000m

EquiTec Probe Glider Adaptor V2

P-221525-20.DWG

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EquiTec Probe Glider Adaptor V2

P-221525-20.DWG