

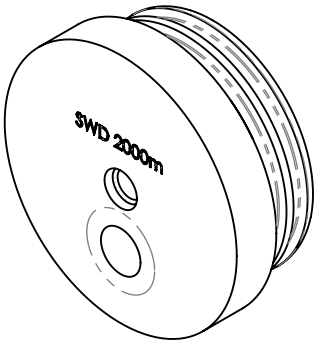
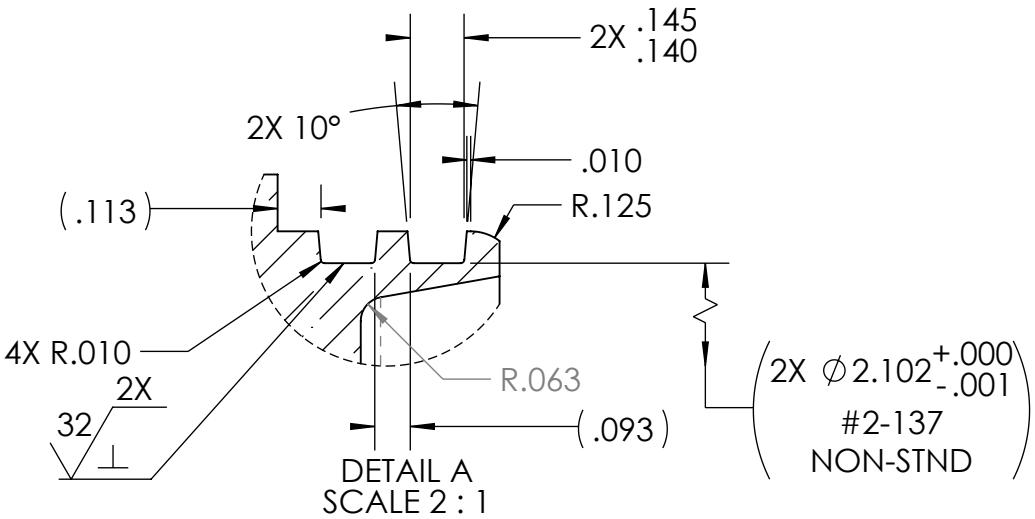
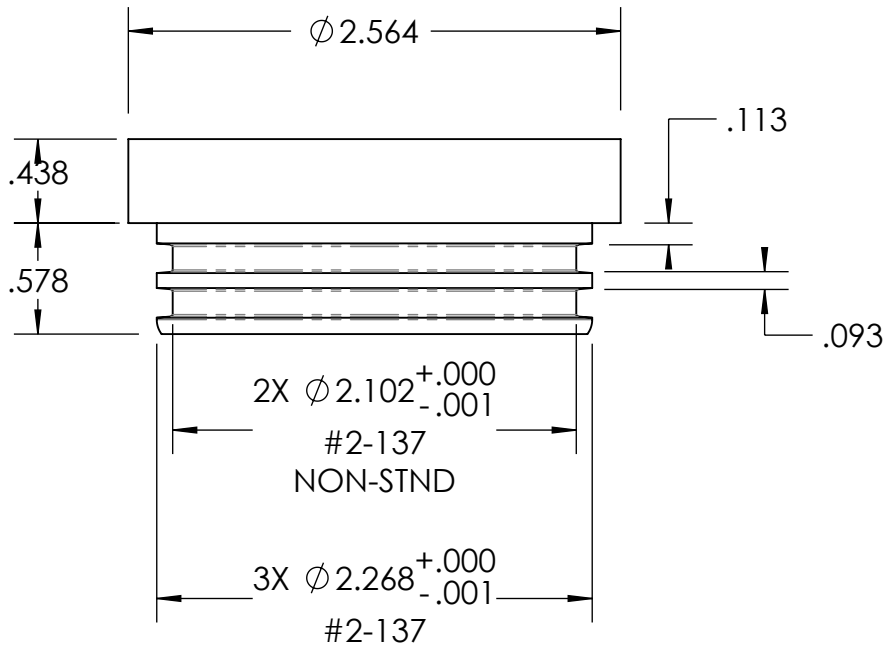
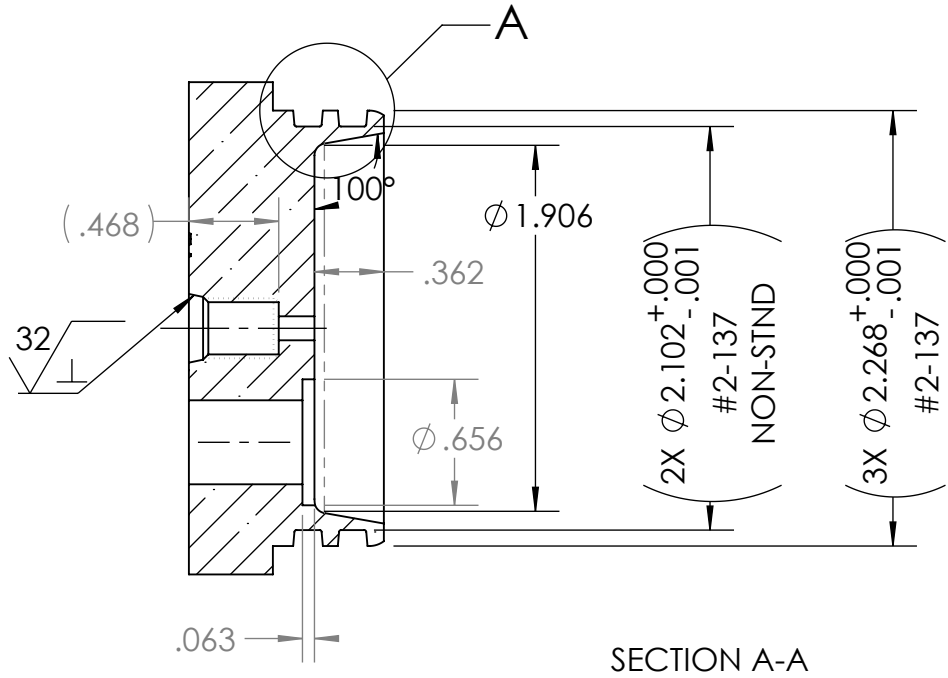
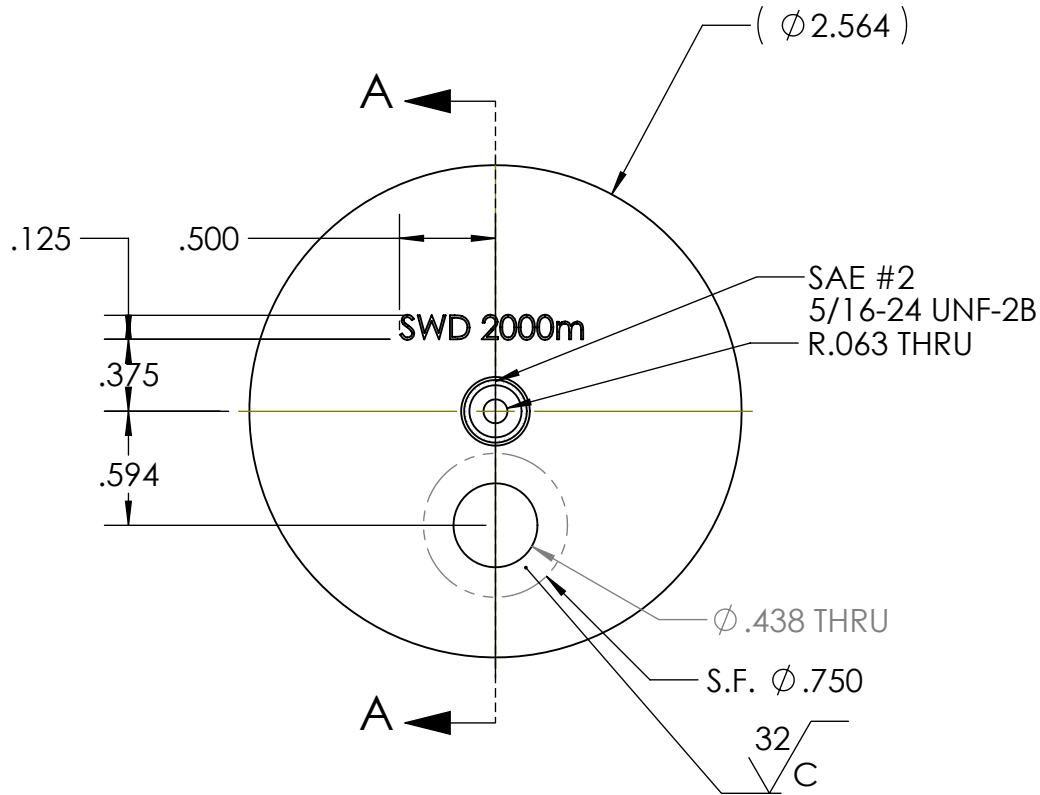
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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.



8. SWD = 2000m

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m\Glider-Version

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221980-23	ISUS-APEX Glider Rear End Cap	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/24/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/24/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM S.	
	A-221483-20	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.512	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-221980-23.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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ISUS-APEX_2000m
ISUS-APEX Glider Rear End Cap