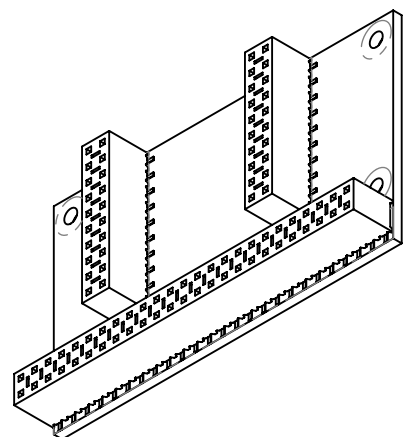
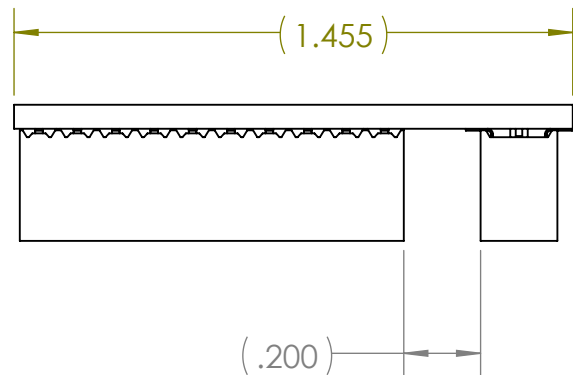




Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 						
Inspector				1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		J. ERICKSON		ENGINEER					J. ERICKSON		
Shop Foreman				1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				CHECKED				PROJECT NO.							
Engineer								PROJECT		CHEM S.									
NEXT ASSY Description		NEXT ASSY Number																	
Application				DO NOT SCALE DRAWING				WEIGHT				SIZE B		DWG. NO. A-100221xxx-20.DWG		REV.			
												SCALE 2:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1					