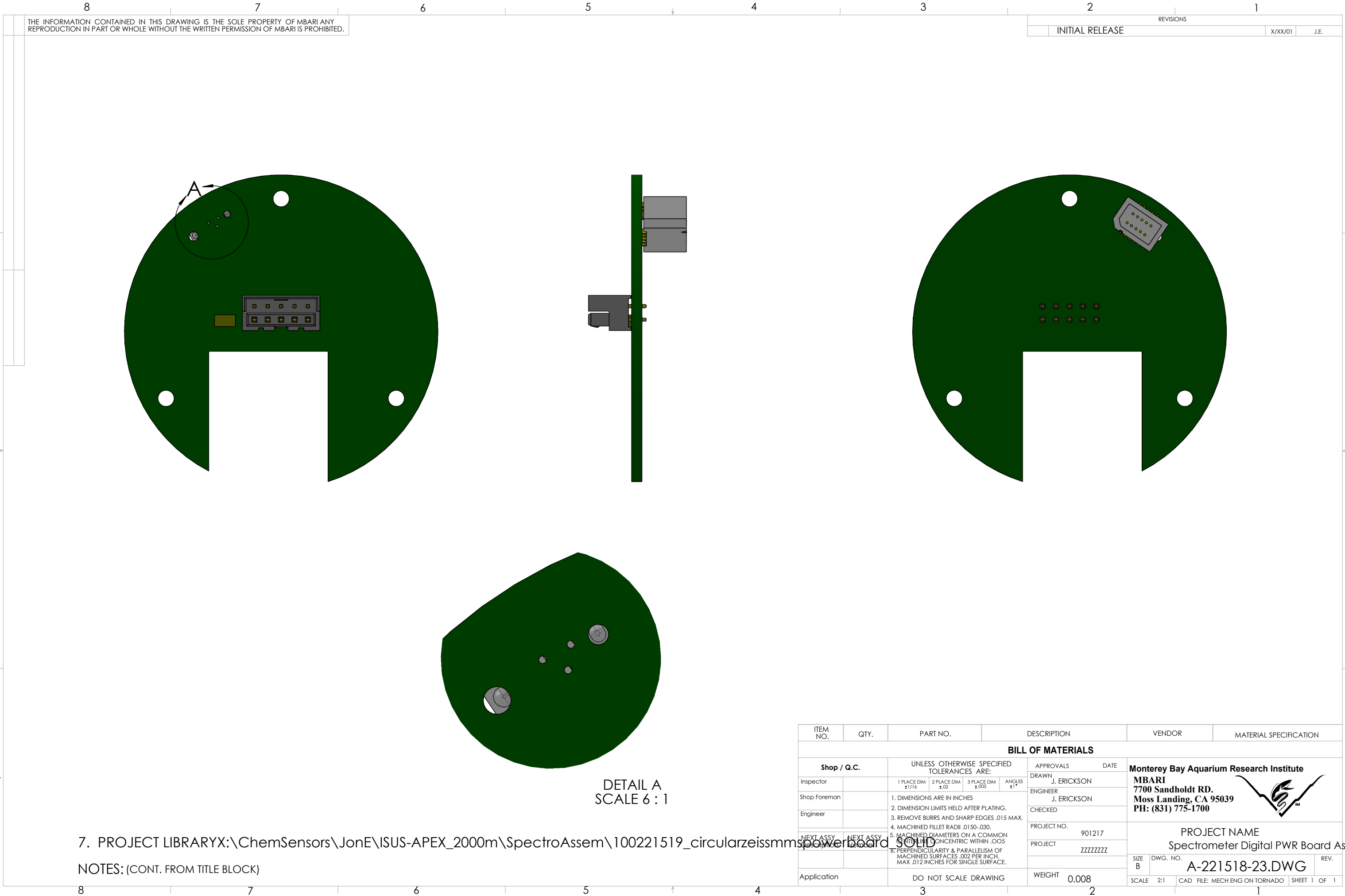
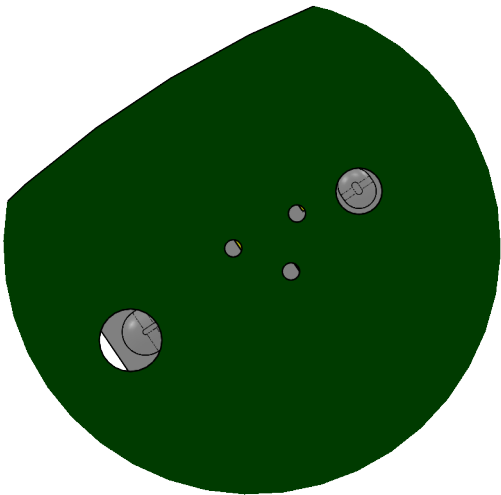
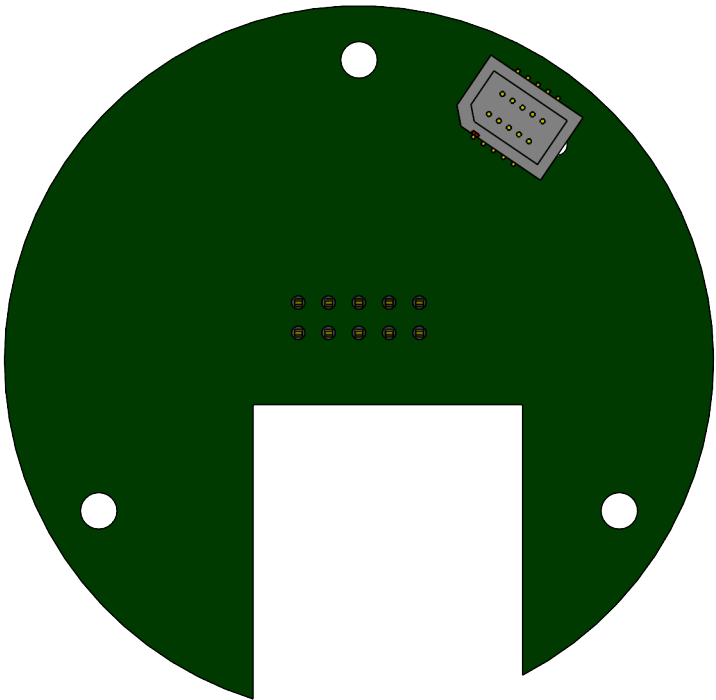
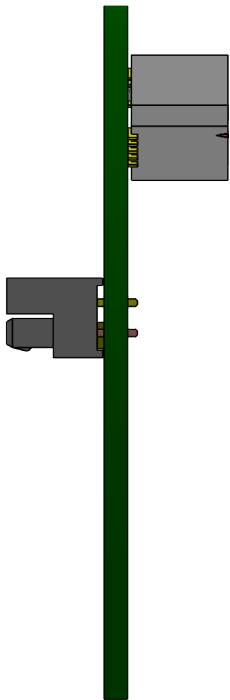
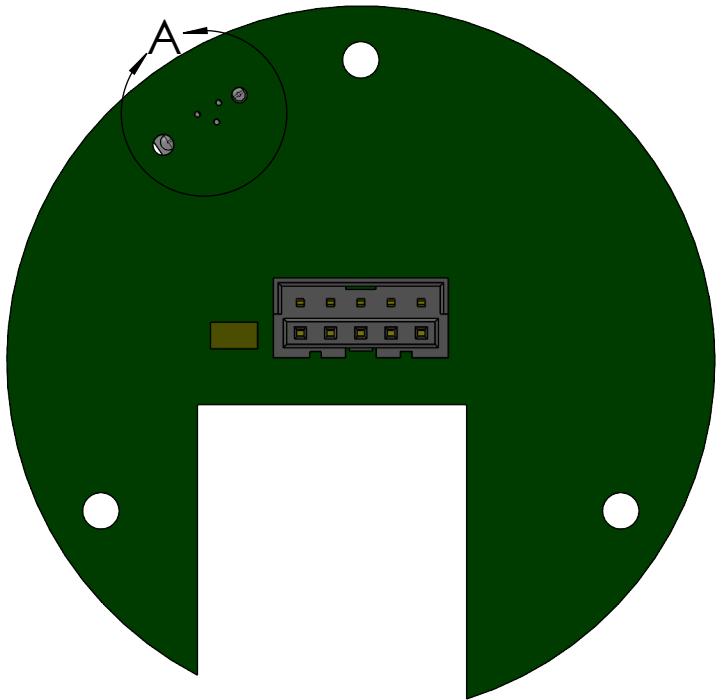




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.



DETAIL A
SCALE 6 : 1

7. PROJECT LIBRARYX:\ChemSensors\JonE\ISUS-APEX_2000m\SpectroAssem\100221519_circularzeissmmspowerboard SOLID

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	901217
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	ZZZZZZZZ
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	0.008
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	2:1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
		DO NOT SCALE DRAWING		SHEET	1 OF 1

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PROJECT NAME
Spectrometer Digital PWR Board Assem V3
A-221518-23.DWG