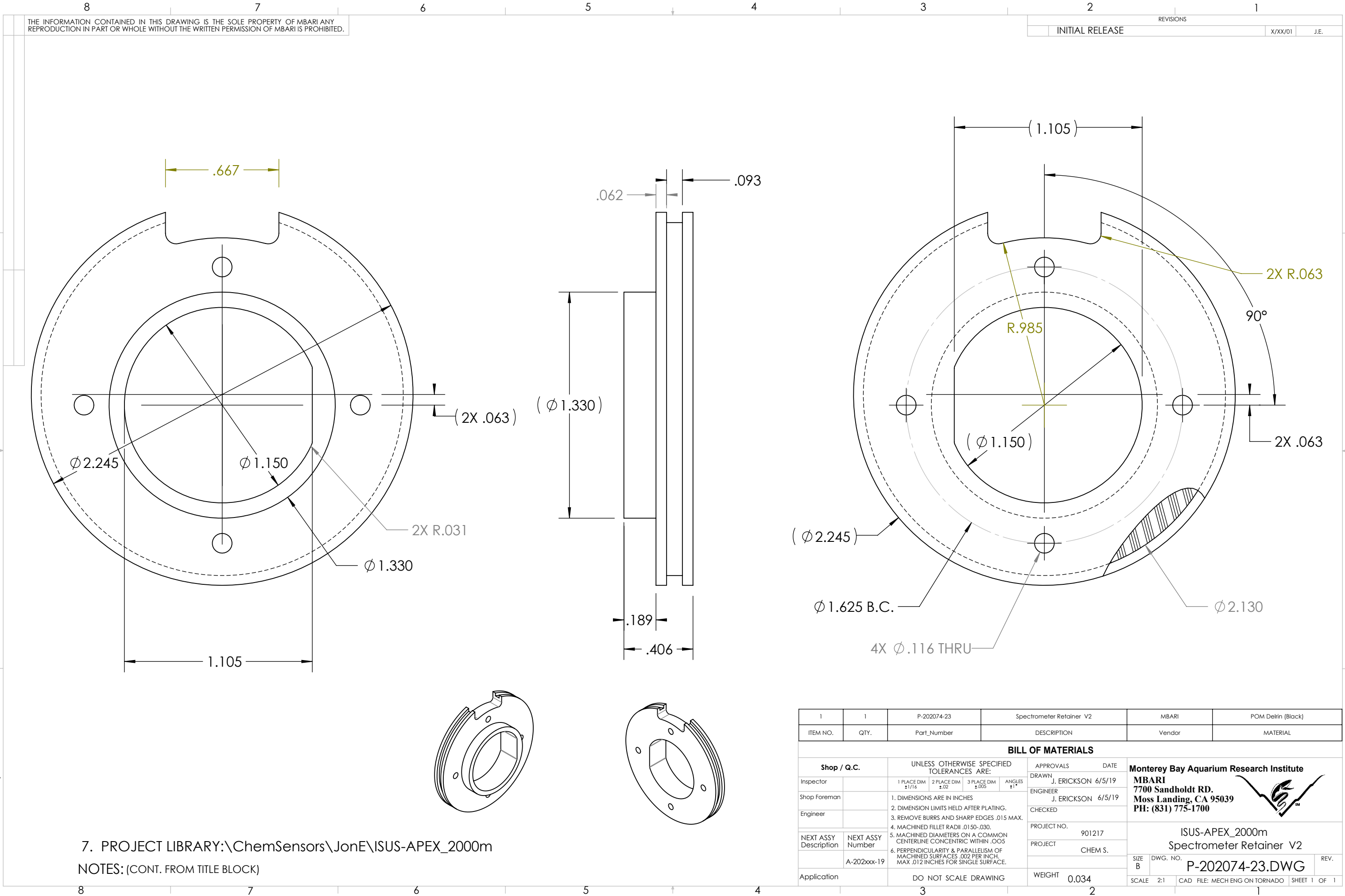




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-202074-23	Spectrometer Retainer V2	MBARI	POM Delrin (Black)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	6/5/19
Shop Foreman		1. DIMENSIONS ARE IN INCHES	3 PLACE DIM ±.005	ENGINEER J. ERICKSON	6/5/19
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	ANGLES ±1°	CHECKED	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	901217
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	CHEM S.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT	0.034
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING			
				SIZE B	DWG. NO. P-202074-23.DWG
				SCALE 2:1	REV. 1
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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ISUS-APEX_2000m
Spectrometer Retainer V2

P-202074-23.DWG