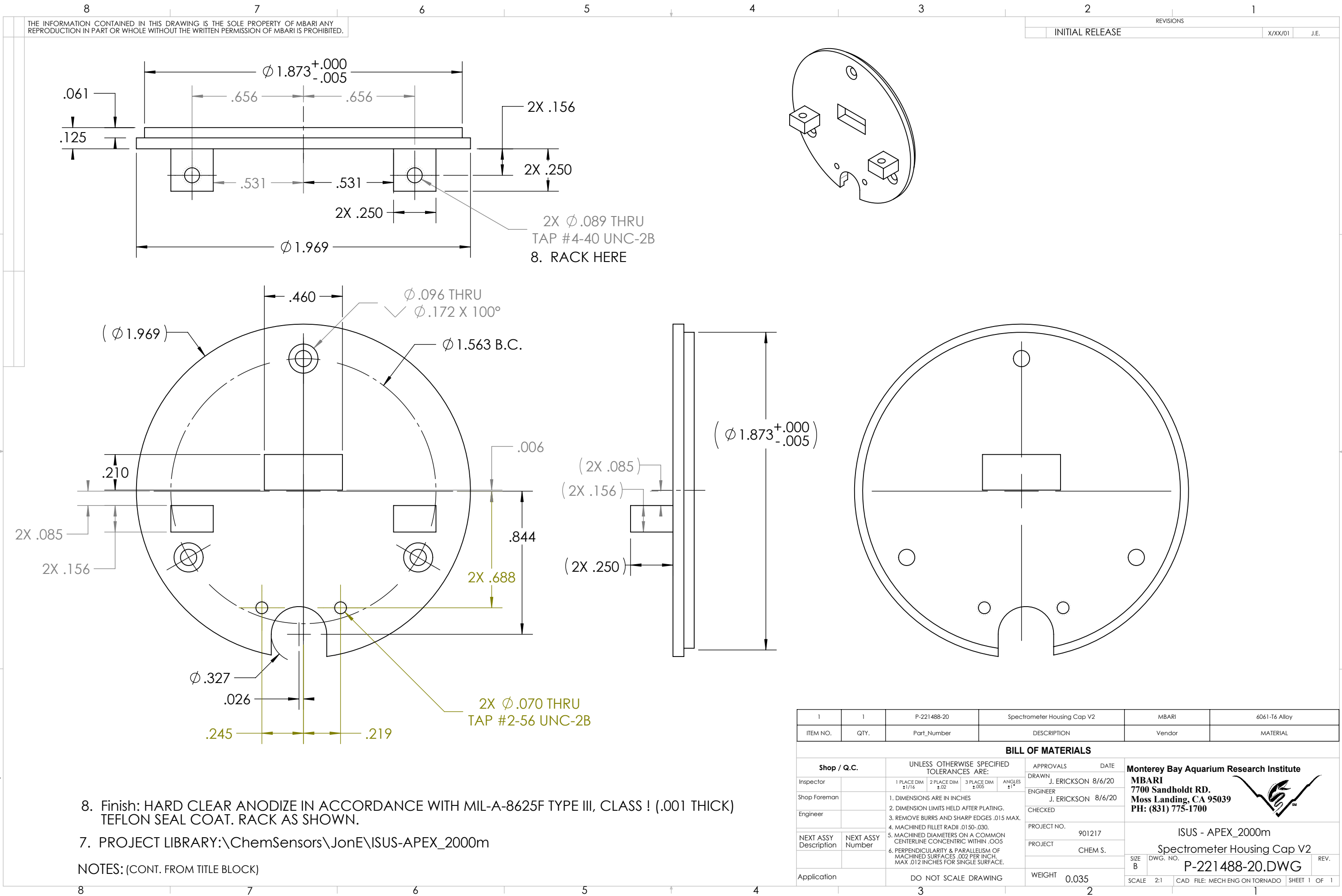




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

8. Finish: HARD CLEAR ANODIZE IN ACCORDANCE WITH MIL-A-8625F TYPE III, CLASS ! (.001 THICK) TEFLON SEAL COAT. RACK AS SHOWN.

7. PROJECT LIBRARY:\ChemSensors\JonE\ISUS-APEX_2000m

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-221488-20	Spectrometer Housing Cap V2	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/6/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/6/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901217	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT CHEM S.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.035	
				SIZE B	DWG. NO. P-221488-20.DWG
				SCALE 2:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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Spectrometer Housing Cap V2

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