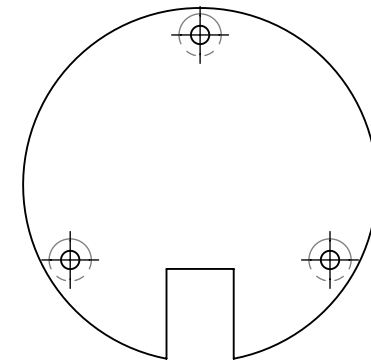
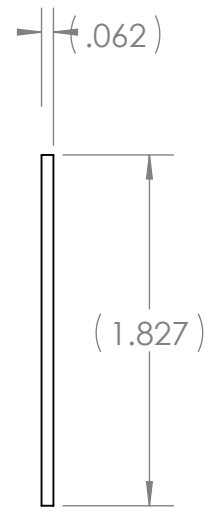




TOP VIEW

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.010
NEXT ASSY Description		NEXT ASSY Number		PROJECT NO. 901713 PROJECT ZZZZZZZZ APEX - ISUS Spectrometer Digital Circuit Board V4 SIZE B DWG. NO. P-221517-24.DWG SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

7. PROJECT LIBRARYX:\ChemSensors\JonE\ISUS-APEX_2000m\SpectroAssem\P-221517-24_SpecDigitalBro

NOTES: (CONT. FROM TITLE BLOCK)