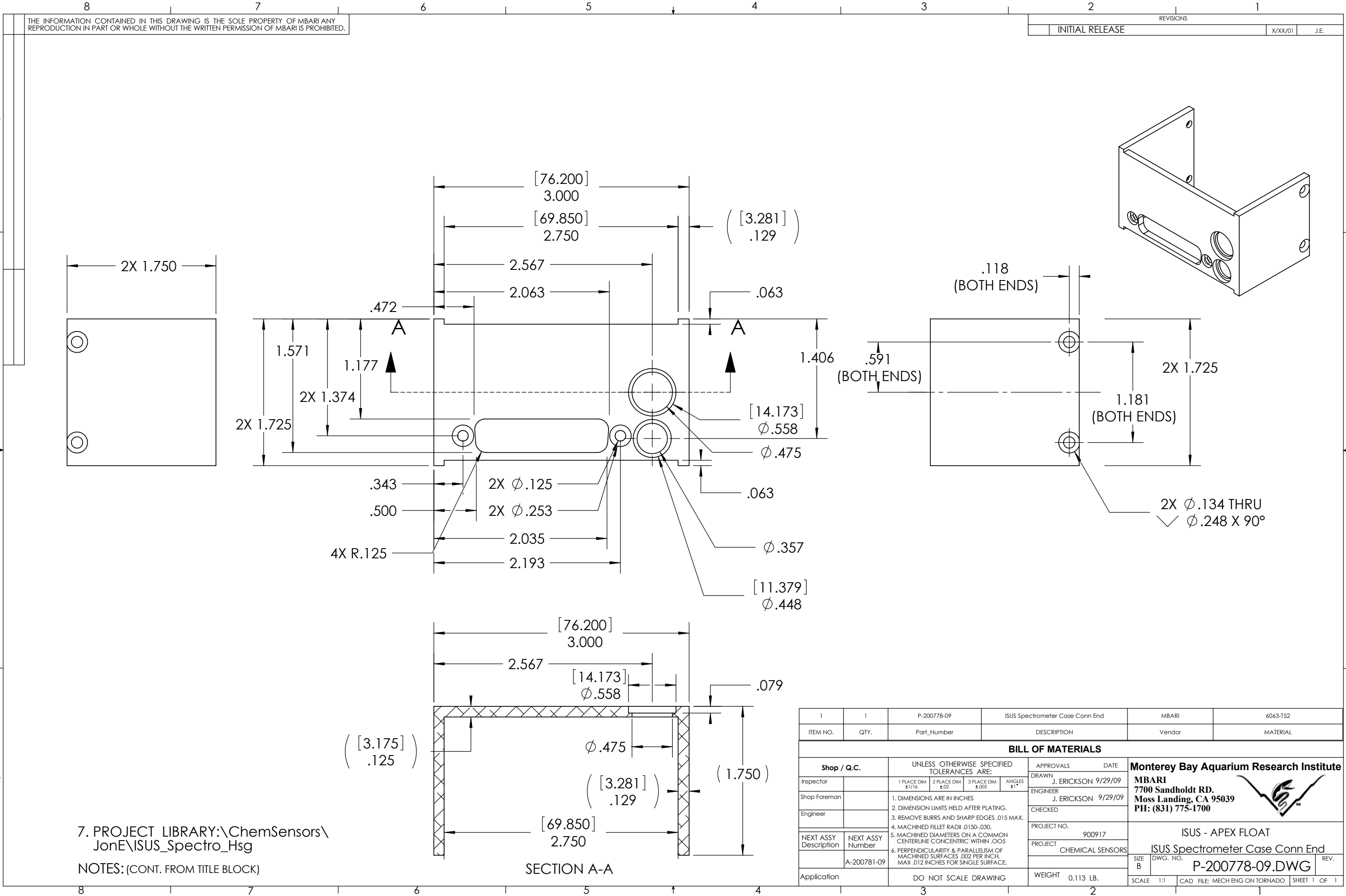




1	1	P-200778-09	ISUS Spectrometer Case Conn End		MBARI	6063-T52	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.			DRAWN J. ERICKSON 9/29/09		
Engineer					ENGINEER J. ERICKSON 9/29/09		
					CHECKED		
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			PROJECT NO. 900917	ISUS - APEX FLOAT	
	A-200781-09				PROJECT CHEMICAL SENSORS		ISUS Spectrometer Case Conn End
Application		DO NOT SCALE DRAWING		WEIGHT 0.113 LB.	SIZE B	DWG. NO. P-200778-09.DWG	REV.
					SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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