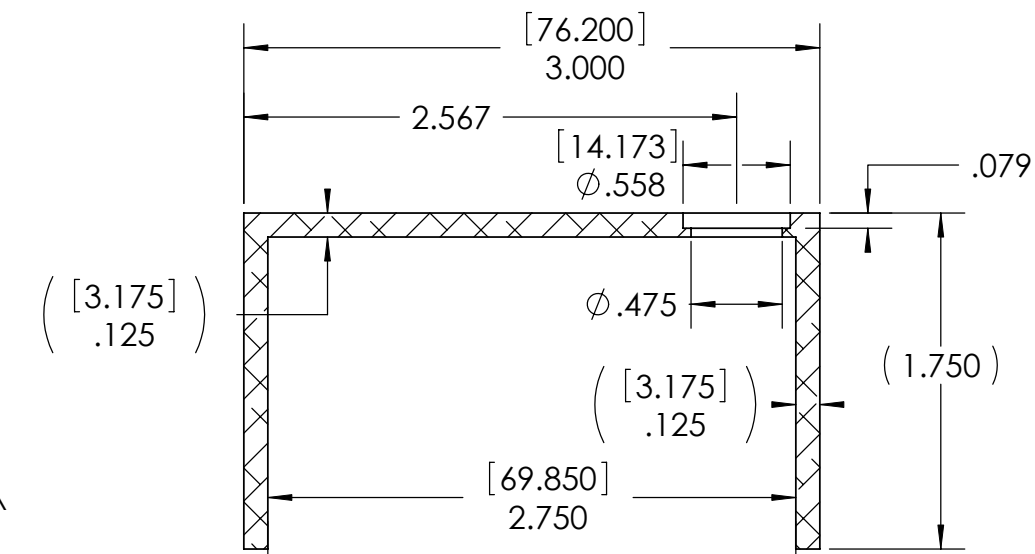
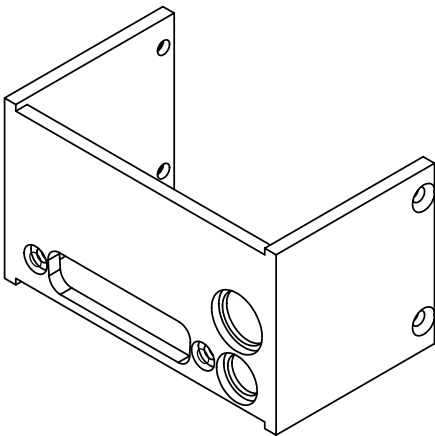
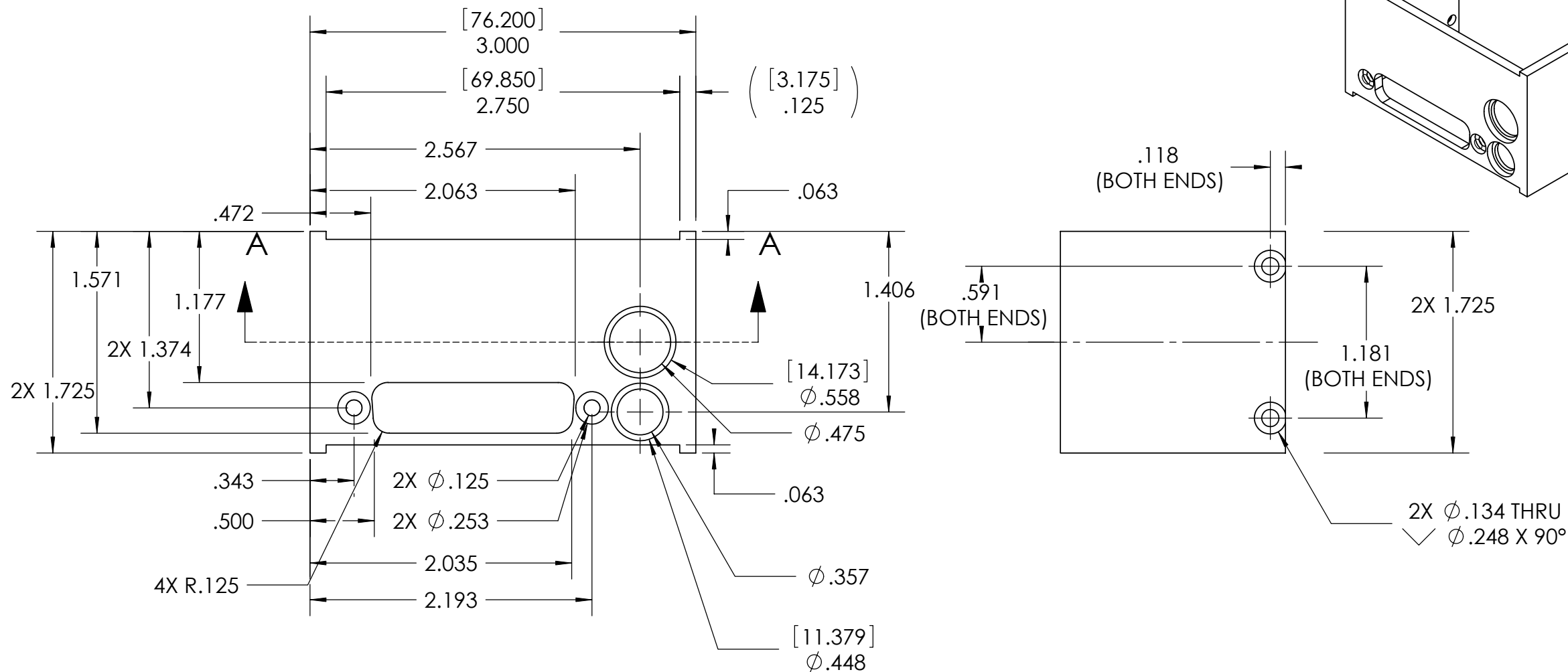


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REVISIONS				
INITIAL RELEASE		REVISIONS	X/XX/01	J.E.
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ADDED VendorNo	11/9/2009	J.E.



7. PROJECT LIBRARY:\ChemSensors\
JonE\ISUS_Spectro_Hsg

NOTES: (CONT. FROM TITLE BLOCK)

1	1	3218C63 Extruded Channel	ISUS Spectrometer Case Conn End		MBARI	6063-T52
ITEM NO.	QTY.	VendorNo	DESCRIPTION		Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	ISUS - APEX FLOAT ISUS Spectrometer Case Conn End
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				
Engineer						
NEXT ASSY Description	NEXT ASSY Number	APPROVALS DATE DRAWN J. ERICKSON 9/29/09 ENGINEER J. ERICKSON 9/29/09 CHECKED PROJECT NO. 900917 PROJECT CHEMICAL SENSORS				P-200778-09.DWG SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1
Application	A-200781-09	DO NOT SCALE DRAWING WEIGHT 0.113 LB.				