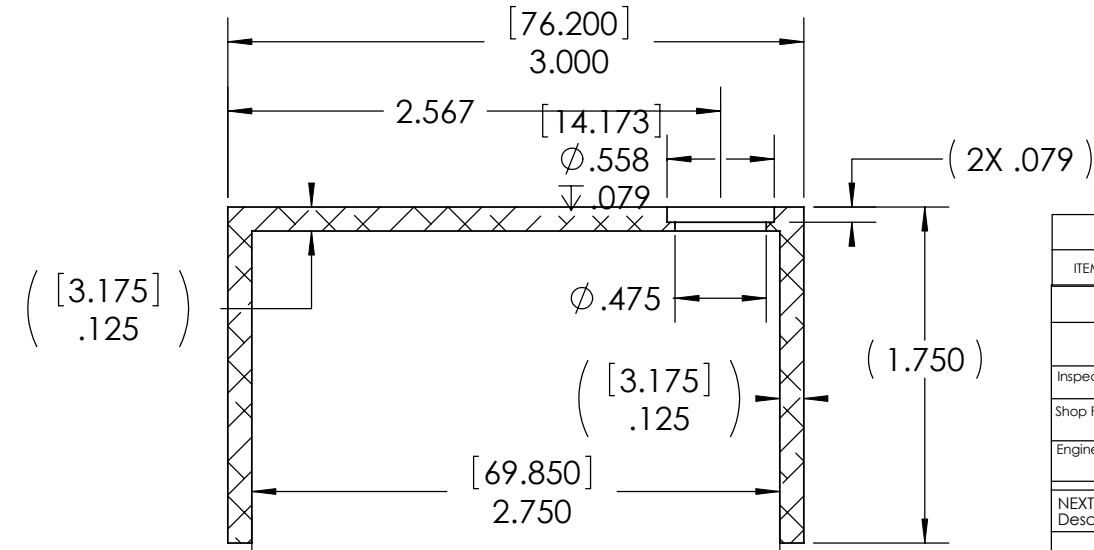
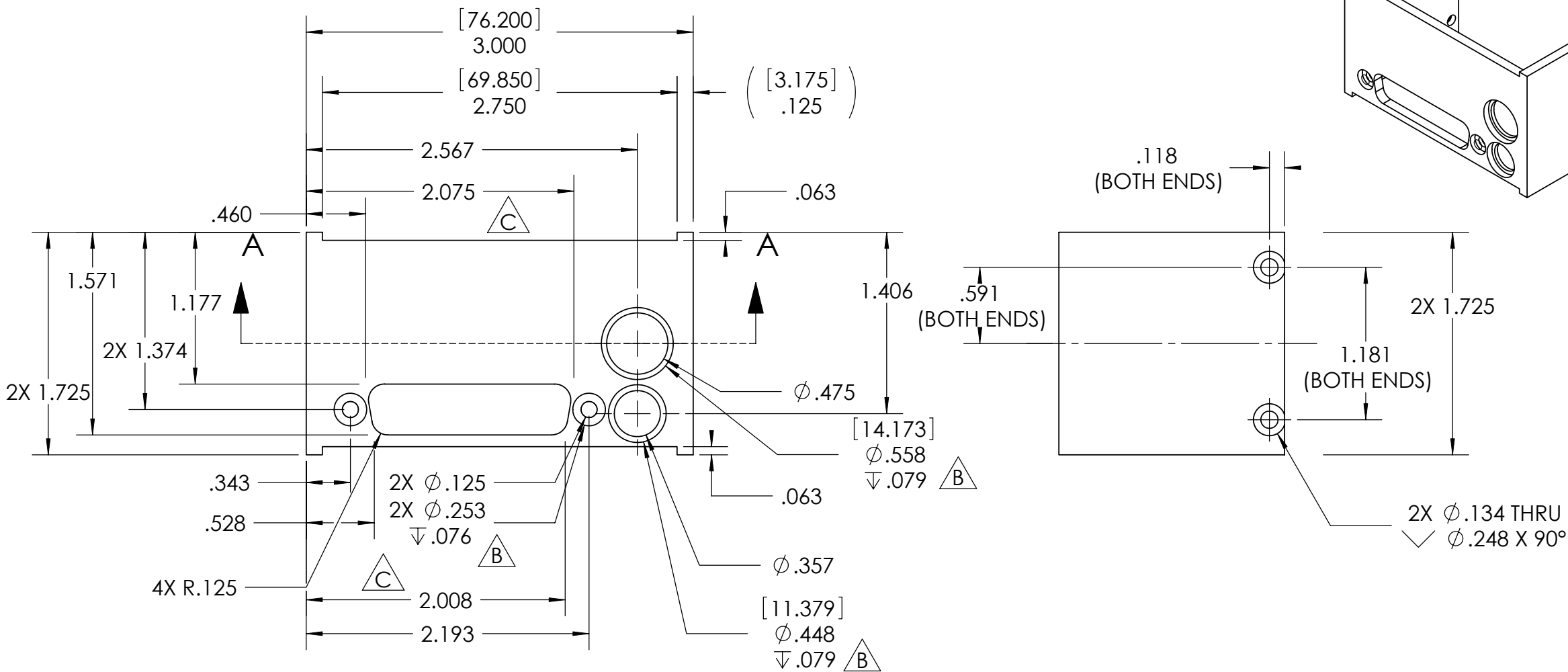
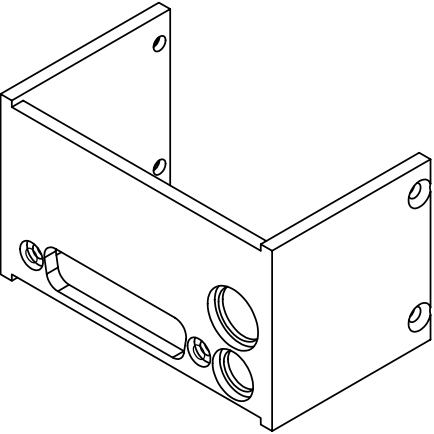


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ADDED VendorNo	11/9/2009	J.E.
	B	ADDED CNTR BORE CALL_OUT 3 PLACES	11/19/2009	J.E.
	C	CHG "D" CONN CUT_OUT DIM'S	11/19/2009	J.E.



7. PROJECT LIBRARY:\ChemSensors\
JonE\ISUS_Spectro_Hsg

NOTES: (CONT. FROM TITLE BLOCK)

		3218C63 Extruded Channel	ISUS Spectrometer Case Conn End			6063-T52
ITEM NO.	QTY.	VendorNo	DESCRIPTION		Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN J. ERICKSON 9/29/09 ENGINEER J. ERICKSON 9/29/09 CHECKED	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			PROJECT NO. 900917	
Engineer					PROJECT CHEMICAL SENSORS	
NEXT ASSY Description	NEXT ASSY Number				ISUS - APEX FLOAT ISUS Spectrometer Case Conn End	
	A-200781-09				SIZE B DWG. NO. P-200778-09.DWG REV. C	
Application		DO NOT SCALE DRAWING			WEIGHT 0.113 LB. SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	