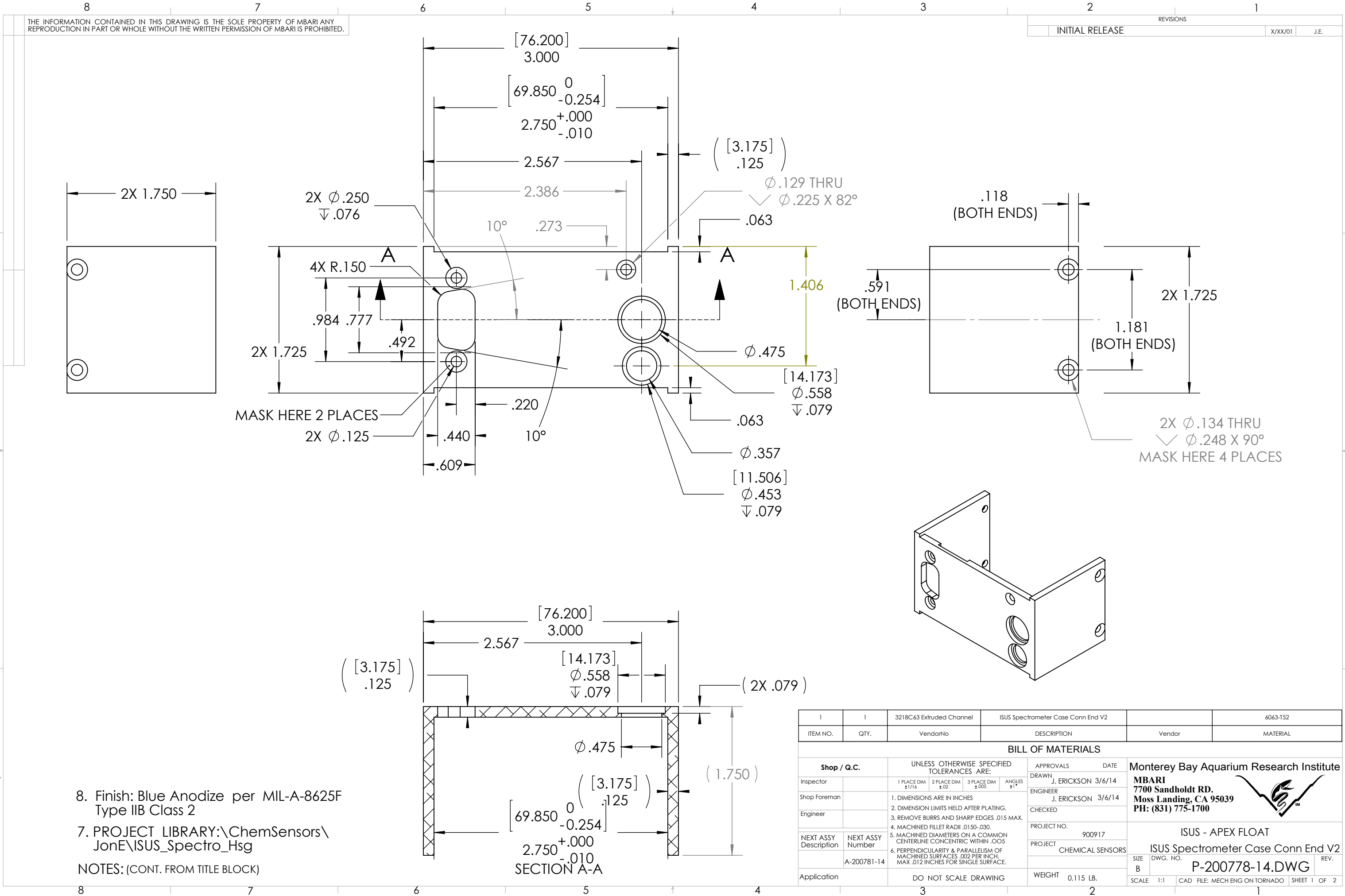
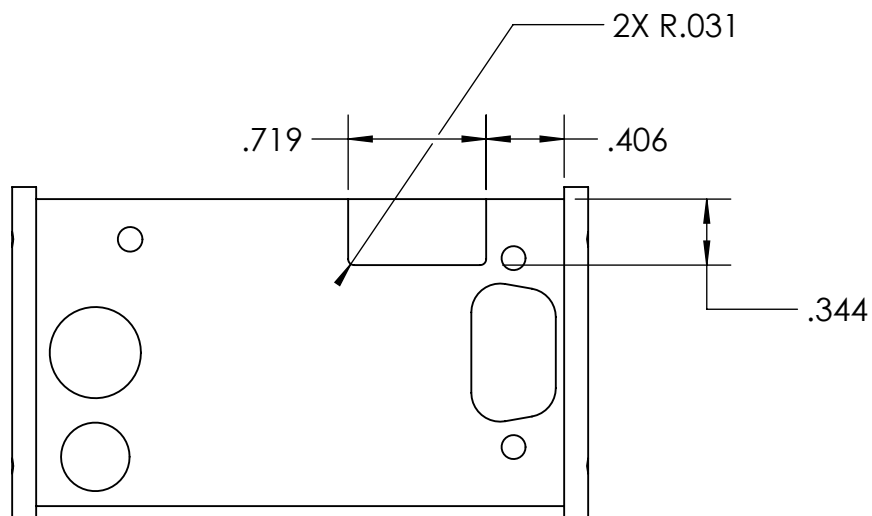
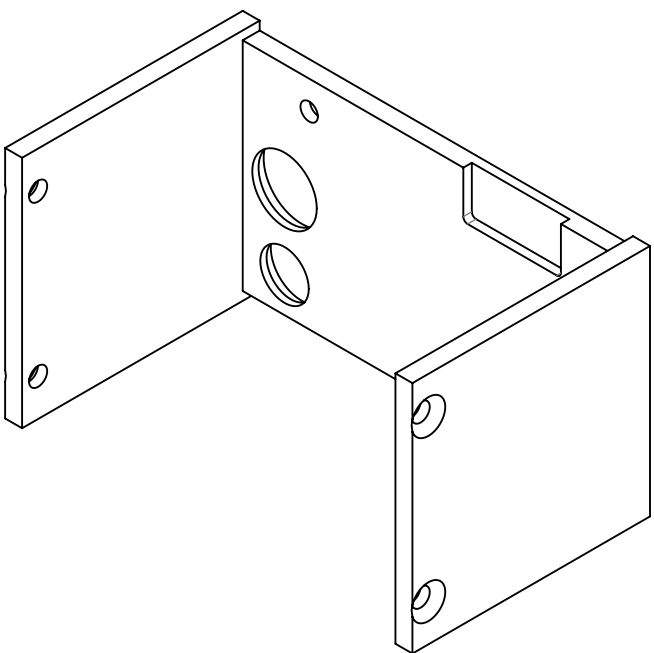
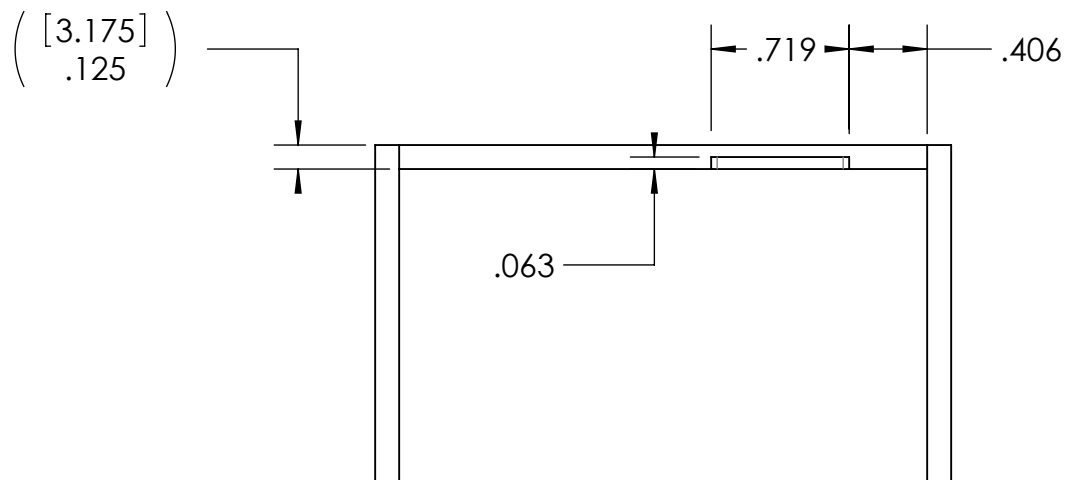




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



7. PROJECT LIBRARY:\ChemSensors\
JonE\ISUS_Spectro_Hsg

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 3/6/14		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 3/6/14		
Engineer						CHECKED			
NEXT ASSY Description		NEXT ASSY Number				PROJECT NO.		900917	
						PROJECT		CHEMICAL SENSORS	
Application		DO NOT SCALE DRAWING				WEIGHT		0.115 lb.	
						Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
						ISUS - APEX FLOAT ISUS Spectrometer Case Conn End V2			
						SIZE B	DWG. NO.		REV.
						P-200778-14.DWG			
						SCALE 1:1	CAD FILE: MECH ENG ON TORNADO		SHEET 2 OF 2